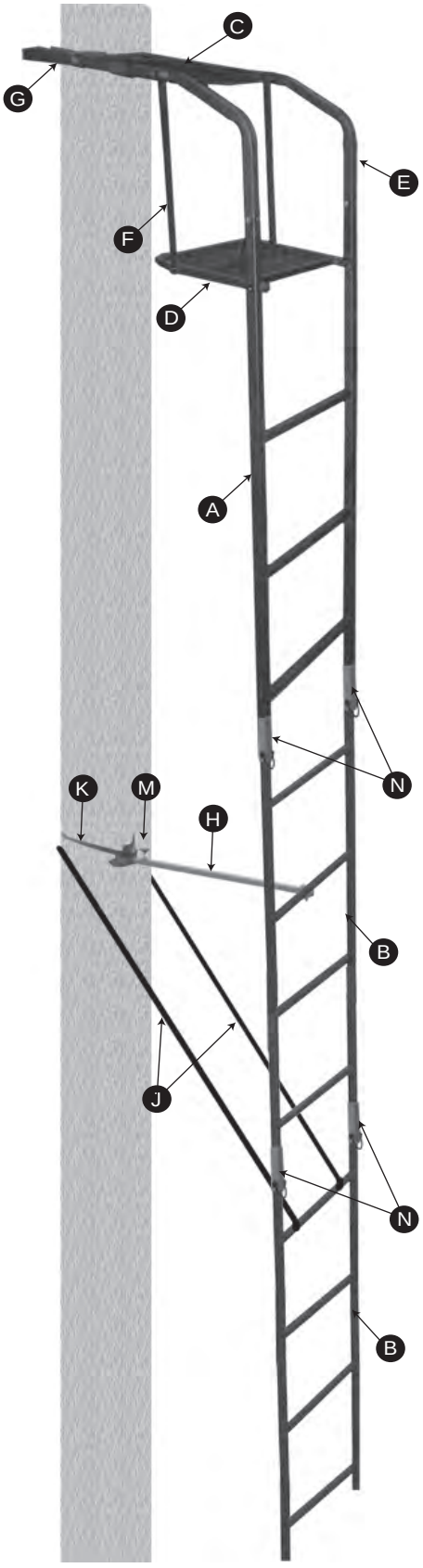
LOOKOUT

15’ LADDER TREESTAND

MODEL: HEH00572

- *Always Wear a Safety Harness with this Product*
- *Practice Using at Ground Level*
- *Weight Limit: 300 lbs.*
- *Tree Size: 9″-18″ diameter*

Instruction and Safety Manual



COMFORT ZONE

THANK YOU! for purchasing the Lookout 15’ Ladder Treestand by Primal Vantage Company Inc.

⚠ Warning

Every year serious injury and even death occurs from hunting related falls. To ensure your safety, please **COMPLETELY** read and follow this safety manual and ALL warning labels **BEFORE** assembling, installing or utilizing this product.

DO NOT USE THIS PRODUCT BEFORE FULLY UNDERSTANDING ALL SAFETY WARNINGS AND INSTRUCTIONS. IF YOU HAVE QUESTIONS, ARE UNSURE ABOUT ANY INFORMATION OR NEED ADDITIONAL INFORMATION CONCERNING YOUR PRODUCT, CONTACT OUR CUSTOMER SERVICE DEPARTMENT AT 1-866-972-6168 OR VISIT **WWW.TREESTANDCUSTOMERSERVICE.COM**. KEEP AND MAINTAIN THIS SAFETY AND INSTRUCTION MANUAL IN A SAFE LOCATION FOR FUTURE REFERENCE.

Distributed by Primal Vantage Company Inc. 685 Route 10 East, Randolph, NJ 07869

©2011 (rev 01/11)

SAFETY MUST BE YOUR FIRST PRIORITY WITH THIS PRODUCT

TREESTAND SAFETY WARNINGS

Please read the following instruction manual and warnings labels completely before utilizing this product. Failure to understand and execute the instructions and warnings may result in serious injury or death. In the event of an accident, have a plan for rescue, including the use of devices that may be easily reached while suspended.

ALWAYS read and understand all warnings and instructions and use all safety products provided before each use of this product. Failure to read and understand all warnings and instructions may result in serious injury or death. Contact a Customer Service Representative with any questions you may have.

NEVER exceed total weight limit of **300 lbs**. **DO NOT** use if your combined weight with all of your hunting gear and any accessories exceeds **300 lbs.** Use of tree stand over the weight limit may result in serious injury or death.

DO NOT use this tree stand while under the influence of alcohol, medication or any illegal substances. Use of tree stand while under the influence of any of these substances may result in serious injury or death.

NEVER use this treestand during inclement weather. **DO NOT** use tree stand during thunderstorms, snowstorms, hurricanes, tornadoes or any other weather conditions that include (but not limited to) lightning, icy conditions, or high winds that could create slippery or dangerous situations. End your hunt and return to the ground if inclement weather conditions arise.

NEVER use treestand If you are feeling ill, nauseous, dizzy or if you have a prior condition that could cause a problem. i.e., heart condition, joints that lock-up spinal fusions, etc., or if you are not well rested and alert. Physical ailments can reduce your ability to safely install, utilize, and remove your treestand. Please consult a physician prior to use.

NEVER use this tree stand if you have a history of health problems such as (but not limited to) heart problems, back problems, high blood pressure, impaired vision, equilibrium impairments, are afraid of heights, have been advised by a doctor or physician not to climb. If you are not physically fit, well rested, and alert, or if you have any other physical or mental condition that would impair your ability to properly use this treestand.

NEVER use this tree stand on a tree that is dead, leaning, diseased, loose barked or on a utility pole as the tree may fall, break, or uproot and may result in serious injury or death.

NEVER rely on a branch for support.

NEVER jump or bounce on the treestand's platform or ladder sections to seat it to the tree. Instead, step firmly on the first rung of the bottom ladder section to set the ladder into the ground before proceeding to climb the ladder.

NEVER transport any of your equipment with yourself while ascending or descending the tree. You will need to have two hands free during ascending and descending for safety. Use a haul line to pull up your firearm (unloaded, chamber opened with safety lock engaged, barrel facing towards the ground), bows, arrows, knives or any other equipment to your tree stand once you have reached your desired hunting height. **ONLY** pull up hunting equipment after the tree stand has been secured to the tree and after you and your harness have been secured to the tree. Prior to descending, lower your equipment on the opposite side of the tree from which you are climbing. Make sure that the unloaded firearm's safety lock is engaged and the gun barrel is pointing towards the ground.

ALWAYS hunt with a plan and a buddy. Before you leave home, let others know your exact location, when you plan to return and who is with you.

ALWAYS carry emergency signal devices such as a cell phone, walkie-talkie, whistle, signal flare, PLD (personal location device) and flashlight with you at all times and within reach even while you are suspended in your harness. Watch for changing weather conditions. In the event of an accident, remain calm and seek help immediately.

ALWAYS inspect the tree stand and the **F**all **A**rrest **S**ystem (FAS) (Harness) for signs of wear or damage **BEFORE** each use. Also inspect to ensure that nuts and bolts are secure. Pay special attention to the harness and straps, guaranteeing that nothing has been frayed or severed. Destroy all products that cannot be repaired by the manufacturer. Contact a Customer Service Representative for replacement parts. The Fall Arrest System **MUST** be discarded and replaced after a fall has occurred.

NEVER modify your treestand in any way by making repairs, replacing parts, or altering adding or attaching anything to it except if explicitly authorized in writing by the manufacturer. Improper installation or adjustment may cause serious injury or death. Remove all contents from box. Inspect for any damaged or missing parts. If any parts are missing or damaged, you must only use certified replacement parts. Using any other replacement parts will void product warranty. **THERE ARE NO EXTRA PARTS**. All parts **MUST** be used to ensure the safety of you and your stand. If you think parts are missing or damaged, **STOP IMMEDIATELY** and contact our Customer Service Department. Using the tree stand with missing or damaged parts may result in serious injury or death. Contact a Customer Service Representative if you have any missing, damaged or extra parts.

PRACTICE installing, adjusting and using your treestand at ground level prior to using it at an elevated position.

ALWAYS keep instructions (written and video) in a safe place and review before each use. It is the responsibility of the treestand owner to furnish the complete instructions to anyone who borrows or purchases the treestand from you.

NEVER use this treestand for any use other than hunting. Our treestands are designed for hunter's to wear a Full Body Harness. If you are not completely comfortable and confident with your ability to safely install, ascend, hunt and descend using a Full Body Safety Harness and this treestand, **DO NOT PROCEED.**

NEVER use this treestand for trimming trees.

NEVER fall asleep in your stand as you may fall out resulting in serious injury or death.

ALWAYS be sure to retighten all bolts **BEFORE** each new use of treestand.

ALWAYS have a minimum of three people present when installing or removing this treestand.

68 . 12812 a. c 568 0 Tdbmen(6c s

CHOOSING A SAFE TREE

• **ALWAYS** thoroughly inspect the tree before installing your product. **DO NOT** install your TREE/LADDER STAND onto any dead or unsafe tree, telephone or utility pole, structural column, or man-made structure. Doing so may result in serious injury or death.

• **ALWAYS** select the proper tree for use with your TREE/LADDER STAND. Select a live straight tree that fits within size limits recommended (minimum tree diameter must be no less than 9 inches and maximum of 18 inches.). **DO NOT** rely on a branch for support.

• **DO NOT** select a tree in the dark or choose a tree in close proximity to a fence. You must not have any stumps or rocks beneath your tree.

• **NEVER** use TREE/LADDER STAND on a tree that is dead, diseased , leaning or on wet and uneven ground as the tree may fall, break or uproot.

• Your tree must not be wet, icy or slippery or on wet, swampy, or loose ground that allows the tree to be unstable. Check the ground under TREE/LADDER STAND to ensure it is firm and level.

• Be sure you have a level stand platform. Your tree must not lean or have any irregular shape.

• Tree must not have any loose or scaly bark or excessive vines, nails, screws, or any other sharp objects protruding that may sever webbing on product. Any surrounding trees must not lean or have dead limbs that may fall onto you or your product.

• **NEVER HURRY!!** While climbing a TREE/LADDER STAND, make slow, even movements no more that ten to twelve inches at a time. Make sure you have proper contact with tree and/or TREE/LADDER STAND every time you move. **On ladder tree stand, ALWAYS maintain three points of contact with each step** and **ALWAYS lean forward as you climb**.

PROPER CARE AND MAINTENANCE:

• Inspect for defects (damage, rot, corrosion, cracks, freezing, excessive heat, etc.) before every use is required. Do not use if damage is detected or suspected.
• Ameristep recommends periodically re-tightening and/or replacing hardware (supplied by Ameristep), including bolts, nuts, washers, rope, straps, cord, etc.

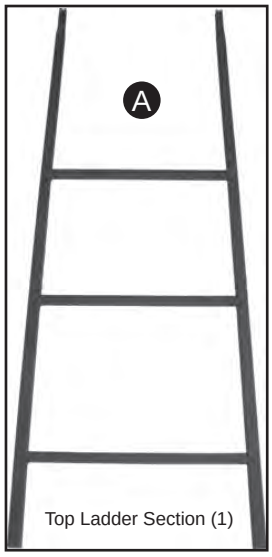
2011 ©2011 (rev 01/11)

LOOKOUT

15’ LADDER TREE STAND

MODEL: HEH00572

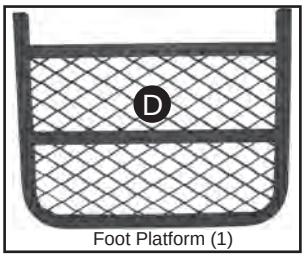
- *Always Wear a Safety Harness with this Product*
- *Practice Using at Ground Level*
- *Weight Limit: 300 lbs.*
- *Tree Size: 9″-18″ diameter*



Top Ladder Section (1)

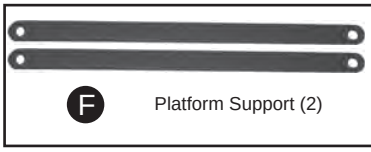
Middle/Bottom Ladder Section (2)

Sling Seat (1)



Foot Platform (1)

Handle Rail (2)



Platform Support (2)

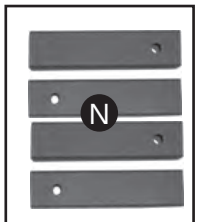
Tree Connection Brace (1)

Stabilizer Bar (1)

Installation Cross Rope (2)

Tiedown Rope (1)

Ratchet Strap (1)



Sleeve (4)

M10 Quickclip (4)

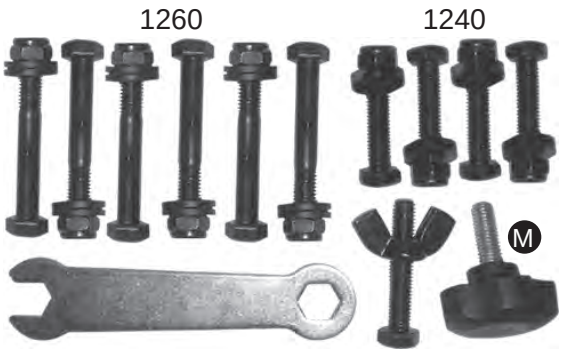
Parts List

A	1	Top Ladder Section	Part # DL-6500
B	2	Middle/Bottom Ladder Section	Part # DL-6510
C	1	Sling Seat	Part # DSS-572
D	1	Foot Platform	Part # DFP-650
E	2	Handle Rail	Part # DHR-572
F	2	Platform Support	Part # DPS-650
G	1	Tree Connection Brace	Part # DTB-572
H	1	Stabilizer Bar	Part # DSB-500
J	2	Installation Cross Rope	Part # ICR-1000
K	1	Tiedown Rope	Part # TR-1000
L	1	Ratchet Strap	Part # RA-100
M	1	Adjustment Knob	Part # AK-100
N	4	Sleeve	Part # DS-100

Hardware

60	6	M12x60mm Bolt	Part # 1260
40	4	M12x40mm Bolt	Part # 1240
45w	1	M12x45mm w/wingnut	Part # 1245W
	1	Harness	Part # 3001
	4	M10 Quickclips	Part # 1615

Hardware Blister Pack

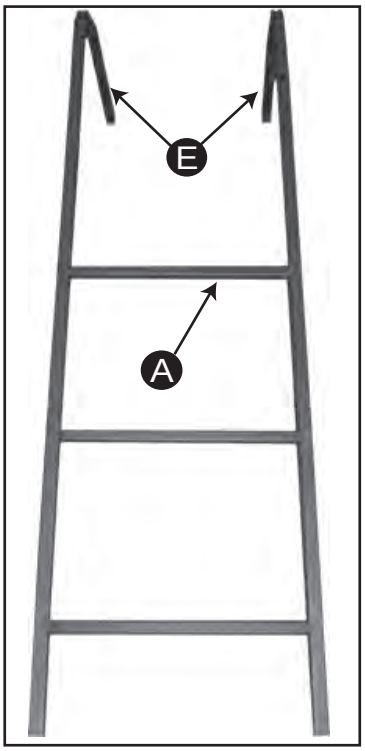


Hardware is layed out as found in blister pack

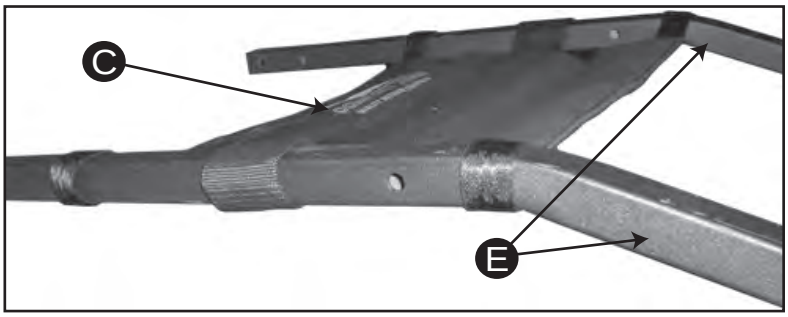
COMFORT ZONE

©2011 (rev 01/11)

Distributed by Primal Vantage Company Inc. 685 Route 10 East, Randolph, NJ 07869

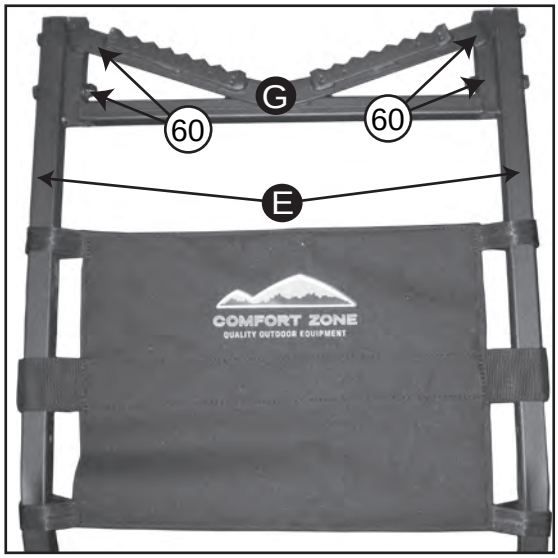


1. Slide each Handle Rail (E) onto Top Ladder Section (A).

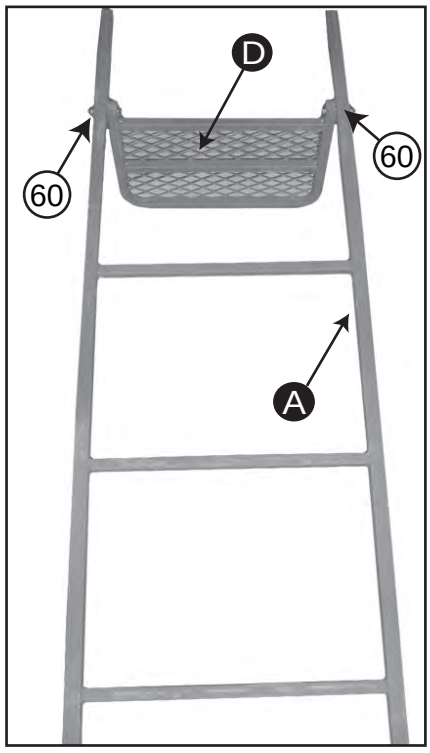


2. Slide Sling Seat (C) onto each Handle Rail (E).

Make sure the first strap is in front of the first hole on the handle rails.



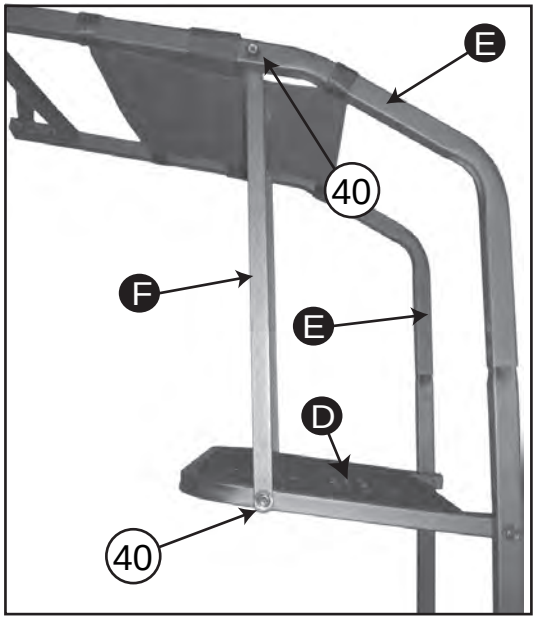
3. Attach Tree Connection Brace (G) to the inside of each Handle Rail (E) using ***4-M8x40mm bolt.***



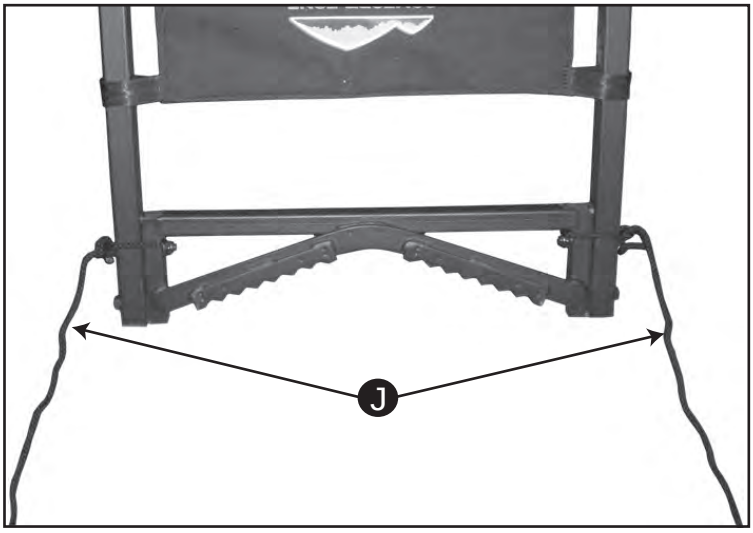
4. Attach Foot Platform (D) to the Top Ladder Section (A) using ***1 - M12x60mm bolt*** on each side.

©2011 (rev 01/11)

Assembly Instructions Page 2

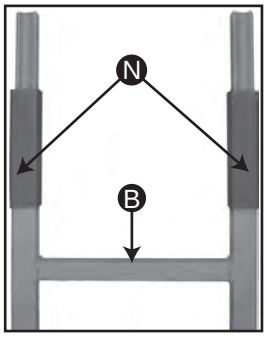


5. Attach one end of the Platform Support (F) to Foot Platform (D) using ***1 - 12x40mm bolt*** for each side. Attach the other end of Platform Support (F) to the inside of Handle Rail (E) using ***1 - 12x40mm bolt*** on each side.

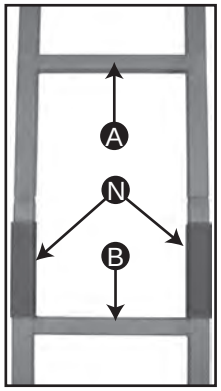


6. Tie Installation Cross Straps (J) to the outermost corners of the Tree Connection Brace.

Ladder Assembly



1. Slide Sleeves (N) over the crimps of Middle Ladder Section (B).



2. Insert Middle Ladder Section (B) into the Top Ladder Section (A).

3. Slide the Sleeves over the joint where ladder sections are connected.

4. Insert ***1 - Quickclip*** through the hole on the sleeve, and through the ladder sections on each side of the ladder.

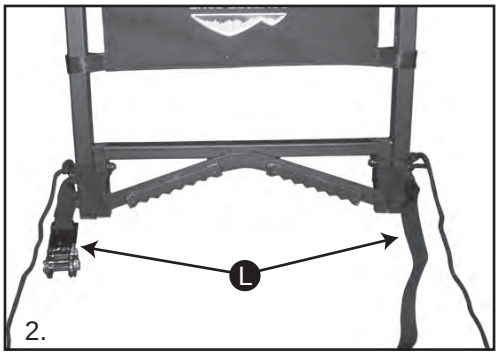
5. Close the quickclip to secure the ladder sections together.

6. Follow these above steps to attach the bottom section to the middle section.

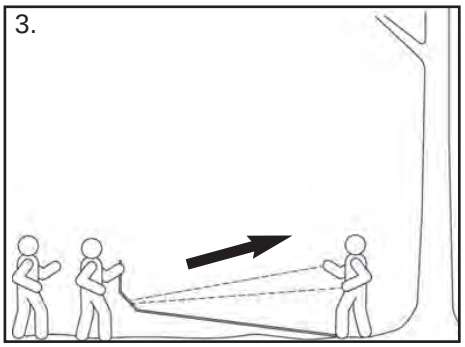
©2011 (rev 01/11)

MODEL: HEH00572
Lookout 15′ Ladderstand

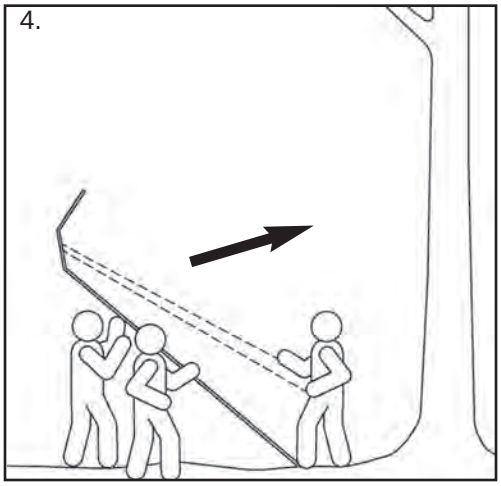
1. Make sure Installation Cross Ropes (J) are secured to each side of the Tree Connection Brace.



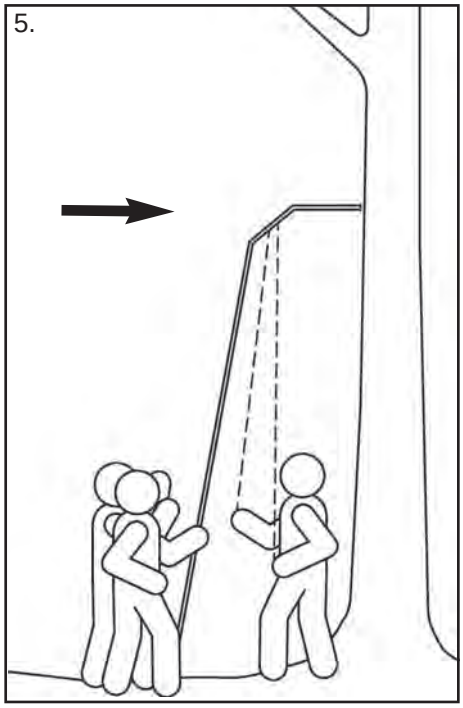
2. Attach Ratchet (L) to the outermost corners on each side of the Tree Connection Brace just behind the Installation Ropes.
(See Ratchet Instructions)



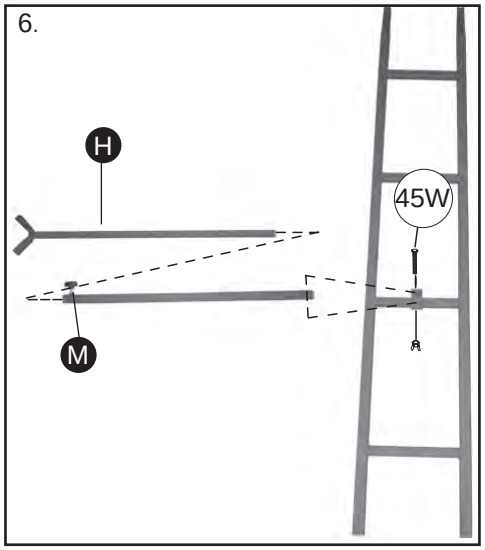
3. Position bottom of stand 4-5 feet from base of tree.



4. One person will stand at the base of ladder with his/her foot on bottom rung while holding installation ropes. This will prevent tree stand from sliding. Two people will stand at opposite ends of tree stand, facing platform and slowly walk tree stand upward using rungs of ladder.



5. As tree stand is being raised, the person holding Installation Ropes will pull toward themself to take up slack. It will steady and ease the weight of stand on the other two people. Continue walking stand upward, until Tree Contact is resting against the tree.



6. Slide the inner part of the Stabilizer Bar into the outer part. Attach Stabilizer Bar (H) to the bracket attached to the second rung of the Middle Ladder Section with ***1-M12x45mm bolt and 1 wingnut***.

Insert the Adjustment Knob (M) in the Stabilizer bar at the proper adjustment point to the tree.

⚠ WARNING

DO NOT climb ladder without stabilizer bar installed. Serious injury or death may occur if stabilizer bar is not installed.

⚠ WARNING

Stabilizer Bar and Installation Ropes **MUST** be secured prior to climbing the Ladderstand. Failure to comply may result in serious injury or death.

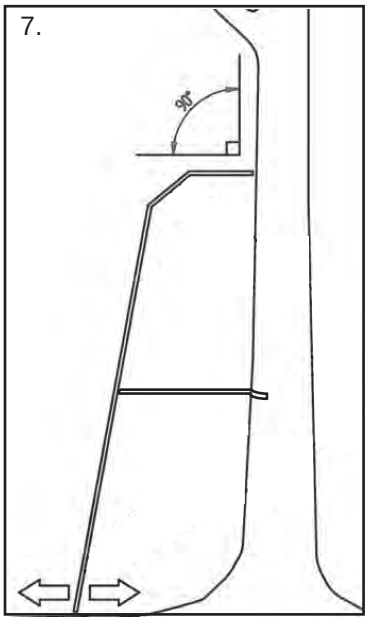
NOTE: Drawings are for illustration purposes only and may not depict actual product.

©2011 (rev 01/11)

Installation Instructions Page 2

MODEL: HEH00572
Lookout 15′ Ladderstand

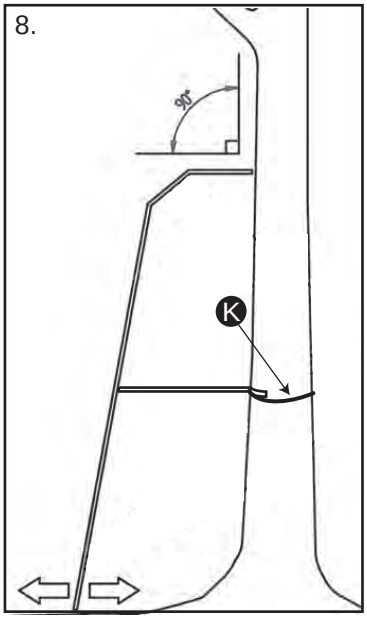
7.



7. Move base of ladder toward or away from tree slightly in order to make Platform as parallel to the ground as possible.

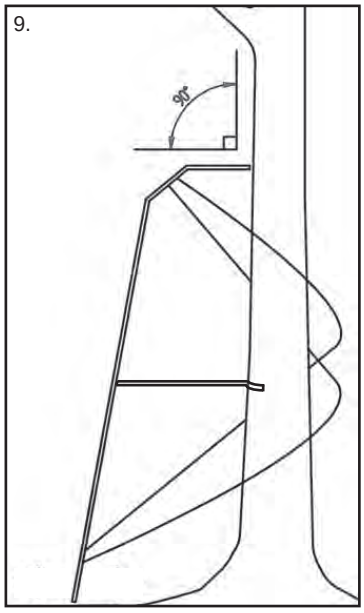
Apply your full weight to the first step so it settles into the ground.

8.



8. Tie one end of Tiedown Rope (K) to the inner part of Stabilizer Bar near the flanged end. Wrap the rope around the back of the tree once. Then tie the other end of the rope to the stabilizer bar.

9.



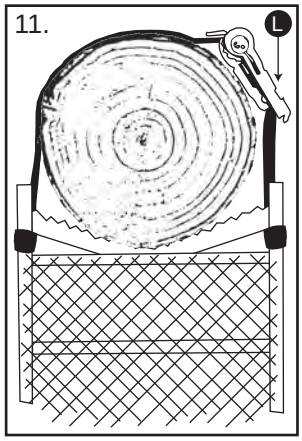
9. Cross Installation Ropes behind tree. Tie to the bottom ladder section.

10.

10. After the ladder stand has been secured to the tree with the installation ropes, and the stabilizer bar has been securely attached to the tree, continue to have two people hold the ladder, climb cautiously up to the platform. Once you reach the top, **IMMEDIATELY ATTACH YOUR SAFETY HARNESS TO THE TREE.** Keep the tether strap above your head.

11. Cautiously climb to the top of the treestand. Wrap the strap of the ratchet around the back of the tree once and thread through the ratchet. ***(See Detailed Ratchet Instructions Below)***

11.



⚠ WARNING

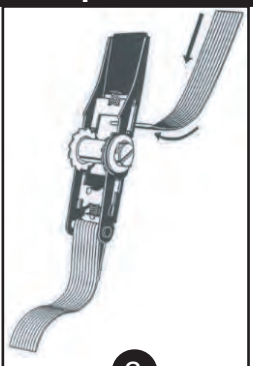
DO NOT climb ladder without stabilizer bar installed. Serious injury or death may occur if stabilizer bar is not installed.

⚠ WARNING

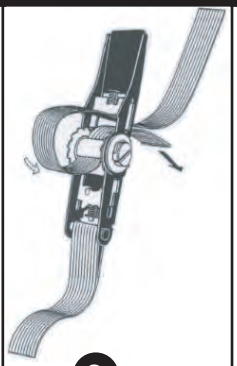
Stabilizer Bar and Installation Ropes **MUST** be secured prior to climbing the Ladderstand. Failure to comply may result in serious injury or death.

Detailed Ratchet Strap Instructions

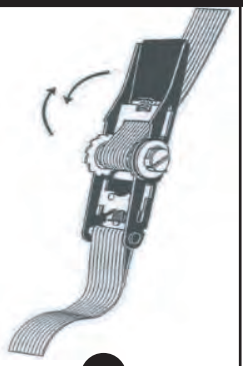
1. Open ratchet handle flat and insert end of strap through opening.



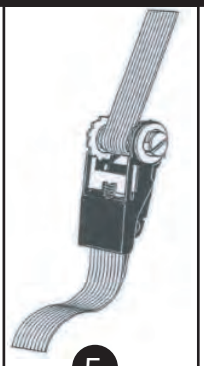
2. Pull Strap through opening



3. Insert tag end of strap back through slot in ratchet wheel.



4. Ratchet handle back and forth to tighten strap



5. After strap is tight, close handle to the locked position

6. To release tension, push spring loaded retaining lock and simultaneously pull on strap.

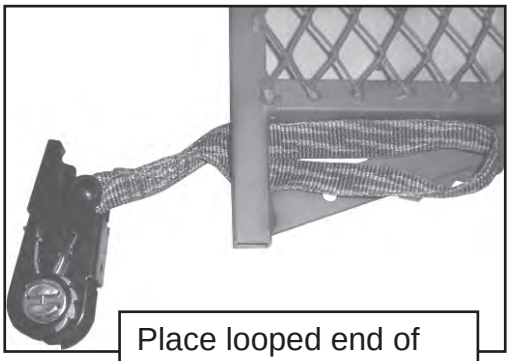
⚠ WARNING **DO NOT** sit on seat platform until the ratchet has been secured.

©2011 (rev 01/11)

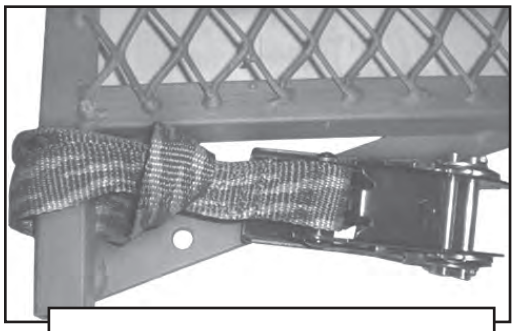
Distributed by Primal Vantage Company Inc. 685 Route 10 Randolph, NJ 07869

Ratchet Strap Instructions

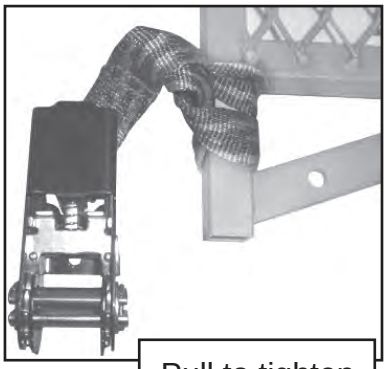
You **MUST** follow these instructions prior to installation



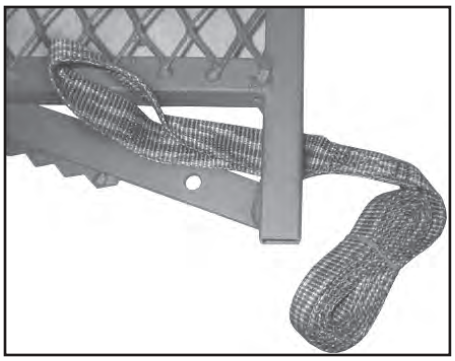
Place looped end of Ratchet under platform



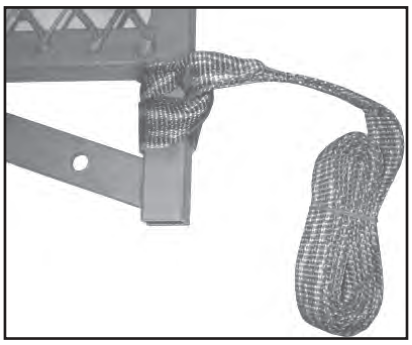
Insert ratchet through loop



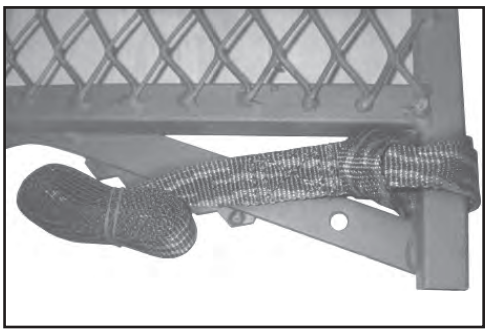
Pull to tighten



Place looped end of strap under platform

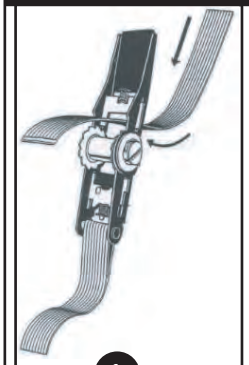


Insert strap through loop

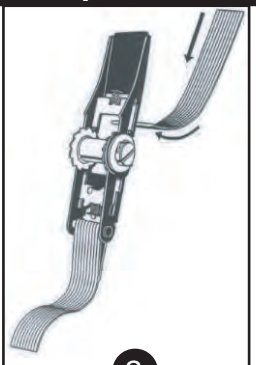


Pull to tighten

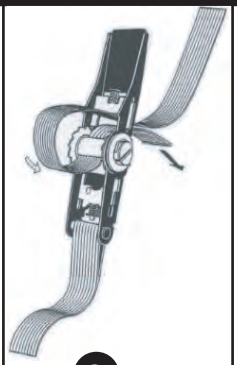
Detailed Ratchet Strap Instructions



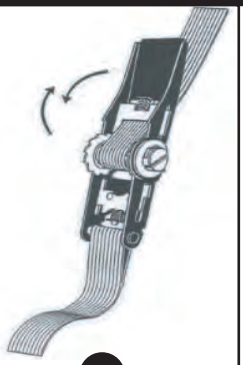
1 Open ratchet handle flat and insert end of strap through opening.



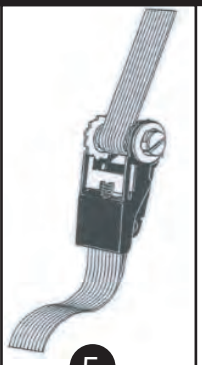
2 Pull Strap through opening



3 Insert tag end of strap back through slot in ratchet wheel.



4 Ratchet handle back and forth to tighten strap



5 After strap is tight, close handle to the locked position

6 To release tension, push spring loaded retaining lock and simultaneously pull on strap.

Distributed by Primal Vantage Company Inc. 685 Route 10 East, Randolph, NJ 07869

©2010 (rev 02/10)

2010

WARNING

Failure to follow all warnings listed below could result in serious injury or death.

ALWAYS read and understand all warnings and instructions before each use of this product. Failure to read and understand all warnings and instructions may result in serious injury or death.

ALWAYS inspect the tree stand for signs of wear or damage **BEFORE** each use. Also inspect to ensure that nuts and bolts are secure and straps are not frayed, worn, or broken.

NEVER exceed weight limit of **300 lbs. DO NOT** use if your combined weight with all your hunting gear and any accessories exceeds **300 lbs.** Use of tree stand over the weight limit may result in serious injury or death.

ALWAYS wear a Fall Arrest System (FAS) after leaving the ground. If you are not wearing an FAS that meets TMA standards, ***DO NOT leave the ground***. Failure to wear an FAS may result in serious injury or death.

DO NOT use this tree stand while under the influence of alcohol, medication, or illegal substances. Use of tree stand while under the influence of any of these substances may result in serious injury or death.

NEVER use this tree stand if you have a history of health problems such as *(but not limited to)* heart problems, back problems, impaired vision, equilibrium impairments are afraid of heights or have been advised by a doctor not to do any strenuous activity. If you are feeling ill, nauseous, or dizzy **DO NOT** use this tree stand or If you are not physically fit, well rested and alert. Physical ailments can reduce your ability to safely install, utilize and remove your tree stand.

NEVER use this tree stand during inclement weather such as (but not limited to) thunderstorms, snowstorms, hurricanes, icy conditions, or high winds that could create slippery or dangerous situations.

NEVER use this tree stand on a dead, leaning, loose barked tree or on a utility pole as the tree may fall, break, or uproot and may result in serious injury or death.

NEVER leave the ground without checking every ladder section connection to ensure they are firmly connected. If ladder sections are separating, with the help of at least two other people, remove the tree stand from the tree, tighten all connections and reinstall on the tree.

Installation Straps, Ratchet Straps, Quickclips, Tiedown Ropes and Stabilizer Bars MUST be installed and secured prior to climbing tree stand. Failure to comply may result in serious injury or death.

DO NOT modify or alter your tree stand.

NEVER remove or deface warning labels.

Manufactured in the year 2011

Primal Vantage Company Inc. 685 Route 10 East, Randolph, NJ 07869 1-866-972-6168 Contact for replacement labels

Item #'s HEH00533 HEH00568 HEH00572 HEH00573

51007/9602, 51008/9601, 51036/9414, 51037, 51038