

ALL SEASON EXTREME

17' LADDER TREESTAND

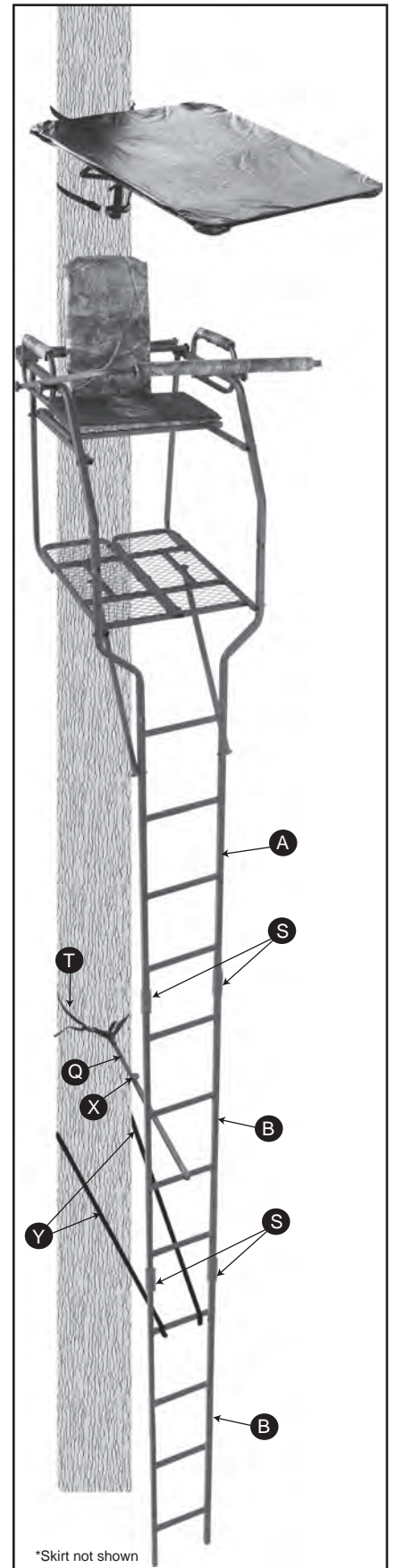
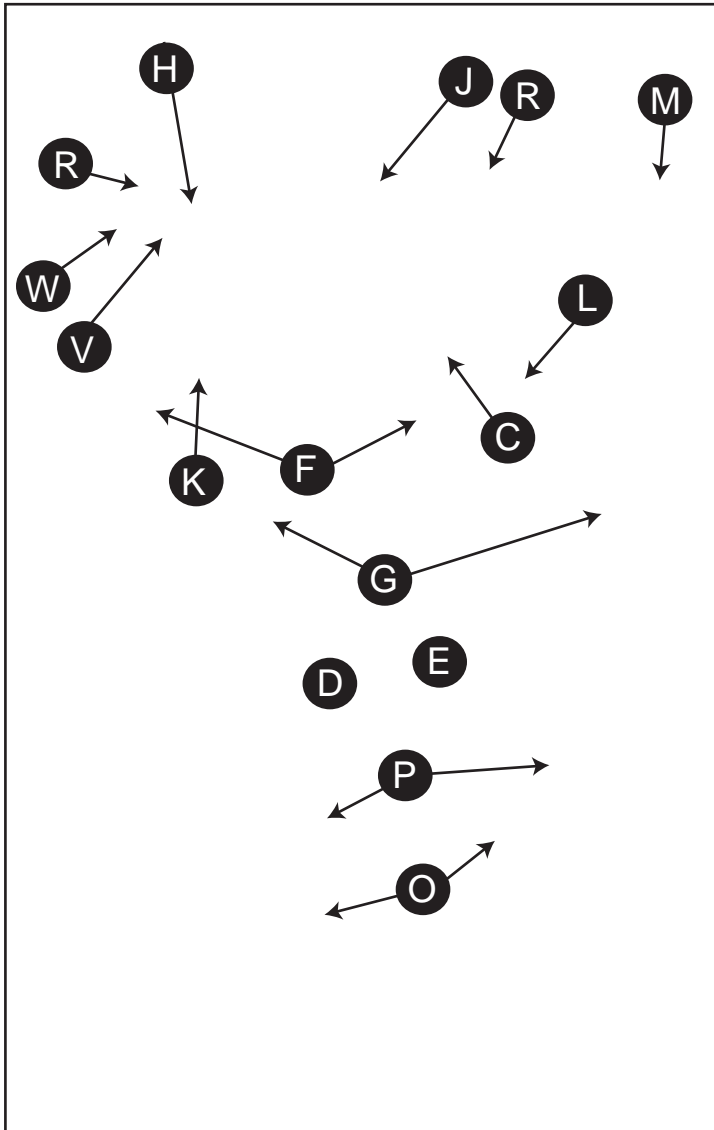
MODEL: HEH00568

- Always Wear a Safety Harness with this Product
- Practice Using at Ground Level
- Weight Limit: 300 lbs.
- Tree Size: 9"-18" diameter



Instruction and Safety Manual

FIELD & STREAM™
1871



THANK YOU! for purchasing the All Season Extreme 17' Ladderstand by Primal Vantage Company Inc.

Warning

Every year serious injury and even death occurs from hunting related falls. To ensure your safety, please **COMPLETELY** read and follow this safety manual and ALL warning labels **BEFORE** assembling, installing or utilizing this product.

DO NOT USE THIS PRODUCT BEFORE FULLY UNDERSTANDING ALL SAFETY WARNINGS AND INSTRUCTIONS. IF YOU HAVE QUESTIONS, ARE UNSURE ABOUT ANY INFORMATION OR NEED ADDITIONAL INFORMATION CONCERNING YOUR PRODUCT, CONTACT OUR CUSTOMER SERVICE DEPARTMENT AT 1-866-972-6168 OR VISIT WWW.TREESTANDCUSTOMERSERVICE.COM. KEEP AND MAINTAIN THIS SAFETY AND INSTRUCTION MANUAL IN A SAFE LOCATION FOR FUTURE REFERENCE.

TREESTAND SAFETY WARNINGS

Please read the following instruction manual and warnings labels completely before utilizing this product. Failure to understand and execute the instructions and warnings may result in serious injury or death. In the event of an accident, have a plan for rescue, including the use of devices that may be easily reached while suspended.

ALWAYS read and understand all warnings and instructions and use all safety products provided before each use of this product. Failure to read and understand all warnings and instructions may result in serious injury or death. Contact a Customer Service Representative with any questions you may have.

NEVER exceed total weight limit of **300 lbs.** **DO NOT** use if your combined weight with all of your hunting gear and any accessories exceeds **300 lbs.** Use of tree stand over the weight limit may result in serious injury or death.

DO NOT use this tree stand while under the influence of alcohol, medication or any illegal substances. Use of tree stand while under the influence of any of these substances may result in serious injury or death.

NEVER use this treestand during inclement weather. **DO NOT** use tree stand during thunderstorms, snowstorms, hurricanes, tornadoes or any other weather conditions that include (but not limited to) lightning, icy conditions, or high winds that could create slippery or dangerous situations. End your hunt and return to the ground if inclement weather conditions arise.

NEVER use treestand if you are feeling ill, nauseous, dizzy or if you have a prior condition that could cause a problem. i.e., heart condition, joints that lock-up spinal fusions, etc., or if you are not well rested and alert. Physical ailments can reduce your ability to safely install, utilize, and remove your treestand. Please consult a physician prior to use.

NEVER use this tree stand if you have a history of health problems such as (but not limited to) heart problems, back problems, high blood pressure, impaired vision, equilibrium impairments, are afraid of heights, have been advised by a doctor or physician not to climb. If you are not physically fit, well rested, and alert, or if you have any other physical or mental condition that would impair your ability to properly use this treestand.

NEVER use this tree stand on a tree that is dead, leaning, diseased, loose barked or on a utility pole as the tree may fall, break, or uproot and may result in serious injury or death.

NEVER rely on a branch for support.

NEVER jump or bounce on the treestand's platform or ladder sections to seat it to the tree. Instead, step firmly on the first rung of the bottom ladder section to set the ladder into the ground before proceeding to climb the ladder.

NEVER transport any of your equipment with yourself while ascending or descending the tree. You will need to have two hands free during ascending and descending for safety. Use a haul line to pull up your firearm (unloaded, chamber opened with safety lock engaged, barrel facing towards the ground), bows, arrows, knives or any other equipment to your tree stand once you have reached your desired hunting height. **ONLY** pull up hunting equipment after the tree stand has been secured to the tree and after you and your harness have been secured to the tree. Prior to descending, lower your equipment on the opposite side of the tree from which you are climbing. Make sure that the unloaded firearm's safety lock is engaged and the gun barrel is pointing towards the ground.

ALWAYS hunt with a plan and a buddy. Before you leave home, let others know your exact location, when you plan to return and who is with you.

ALWAYS carry emergency signal devices such as a cell phone, walkie-talkie, whistle, signal flare, PLD (personal location device) and flashlight with you at all times and within reach even while you are suspended in your harness. Watch for changing weather conditions. In the event of an accident, remain calm and seek help immediately.

ALWAYS inspect the tree stand and the Fall Arrest System (FAS) (Harness) for signs of wear or damage **BEFORE** each use. Also inspect to ensure that nuts and bolts are secure. Pay special attention to the harness and straps, guaranteeing that nothing has been frayed or severed. Destroy all products that cannot be repaired by the manufacturer. Contact a Customer Service Representative for replacement parts. The Fall Arrest System **MUST** be discarded and replaced after a fall has occurred.

NEVER modify your treestand in any way by making repairs, replacing parts, or altering adding or attaching anything to it except if explicitly authorized in writing by the manufacturer. Improper installation or adjustment may cause serious injury or death. Remove all contents from box. Inspect for any damaged or missing parts. If any parts are missing or damaged, you must only use certified replacement parts. Using any other replacement parts will void product warranty. **THERE ARE NO EXTRA PARTS.** All parts **MUST** be used to ensure the safety of you and your stand. If you think parts are missing or damaged, **STOP IMMEDIATELY** and contact our Customer Service Department. Using the tree stand with missing or damaged parts may result in serious injury or death. Contact a Customer Service Representative if you have any missing, damaged or extra parts.

PRACTICE installing, adjusting and using your treestand at ground level prior to using it at an elevated position.

ALWAYS keep instructions (written and video) in a safe place and review before each use. It is the responsibility of the treestand owner to furnish the complete instructions to anyone who borrows or purchases the treestand from you.

NEVER use this treestand for any use other than hunting. Our treestands are designed for hunter's to wear a Full Body Harness. If you are not completely comfortable and confident with your ability to safely install, ascend, hunt and descend using a Full Body Safety Harness and this treestand, **DO NOT PROCEED.**

NEVER use this treestand for trimming trees.

NEVER fall asleep in your stand as you may fall out resulting in serious injury or death.

ALWAYS be sure to retighten all bolts **BEFORE** each new use of treestand.

ALWAYS have a minimum of three people present when installing or removing this treestand.

TREESTAND SAFETY WARNINGS

NEVER adjust your stand while in use. Practice the attachment of this treestand at ground level before using in a hunting environment. **ALWAYS** ensure that you and your treestand are safely secured to a healthy tree. Your tree stand **MUST** be attached tightly to the tree and secured in place. If the stand is not secure, it may shift while in use, resulting in serious injury or death.

The Installation Cross Straps and Stabilizer Bar(s) **MUST** be properly installed before each use of the treestand.

ALWAYS inspect every ladder section connection every time you use the stand before you leave the ground. If ladder sections are separating, with the help of at least two other people, lower the stand to the ground, make adjustments, and reinstall.

ALWAYS check the ground below the tree stand to make sure it is firm and level. Sloping ground or uneven terrain (one side of a rock or root) can cause your tree stand to tilt or shift.

ALWAYS maintain three points of contact when climbing the tree stand. (Two feet and one hand **or** one foot and two hands.)

ALWAYS lean forward as you climb and attach your harness to the tree before securing the platform to the tree and stepping onto the platform.

DO NOT leave your treestand outside since weather or animals may cause damage. Tree growth can also cause stress and damage straps and buckles. It must be stored inside when not in use.

NEVER wear jewelry or loose fitting clothing, which can cause hazardous conditions. Clothing may be caught in your equipment and cause you to fall. You must always wear non-slip or rubber boots. Shoelaces must be tucked into your boots. Rings and necklaces **MUST NOT** be worn.

NEVER use this treestand with a second person. The treestand is designed for use by **ONE** person.

NEVER let children play with or use this treestand without adult supervision. This treestand is not a toy.

DO NOT use tree stand if any nuts or bolts or parts are loose, bent, or crooked.

ALWAYS know your physical limitations. Don't take chances. If you start thinking about how high you are, don't go any higher. Instead, choose a minimum height that will allow for safe, effective and comfortable hunting.

ALWAYS lean **forward towards the tree** as you climb and attach your harness to the tree **BEFORE** securing the platform to the tree and stepping onto the platform. **NEVER** lean out from the treestand for any reason.

ALWAYS wear a Fall Arrest System (FAS) (Harness) consisting of a full body safety harness after leaving the ground. A TMA Certified Full Body Harness **MUST** always be connected to yourself and the tree during ascending, hunting and descending. Single safety belts and chest harnesses are no longer allowed and should **NEVER** be used. If you are not wearing a Full Body Harness properly attached to the tree, that is protecting you from a fall, **DO NOT leave the ground**. Failure to wear your Full Body Harness may result in serious injury or death.

Be aware that falls can occur at anytime after leaving the ground.

ALWAYS read and understand the manufacturer's Warnings, expiration date (if applicable) and instructions on how to use and how to properly adjust the harness. Practice the use of a full body safety harness at ground level in the presence of a responsible adult to experience the feeling of hanging suspended before using in a hunting environment. Failure to follow harness instructions may result in not being able to return to the stand and being suspended in a harness after a fall, or serious injury or possibly death. If the hunting location is unknown by anyone and communication efforts are unsuccessful, you **MUST** have a personal plan for rescue/escape because prolonged suspension in a harness may be fatal. It is important to exercise the legs by pushing against the tree or doing other forms of continuous leg exercises to avoid blood pooling while being suspended. Hunters with varying degrees of physical fitness may require different plans to recover/escape the effects of prolonged suspension. Have a personal plan and practice it in the presence of a responsible adult before leaving the ground. No one escape/rescue plan will work for every hunter on every tree in every circumstance. Only you can determine the best recovery/escape plan for your situation before leaving the ground.

ALWAYS have a suspension relief device on your person and readily accessible while using a harness. These devices allow the user to relieve the load on the lower extremities if suspended in a harness and help maintain circulation in the legs, mitigate suspension trauma (blood pooling) or allow descent to the ground. Several optional products/systems are available that offer self-recovery or self-extraction from a fall when suspended in a harness. Some systems automatically descend the user while others allow user control. One of these products/systems can be considered for use as an additional safety precaution against prolonged suspension and suspension trauma. Be sure to follow the manufacturers' instructions on the safe use of these products/systems.

Hunt from the ground when self-recovery escape is absent. There is time to make a correct decision on what action to take if a fall occurs while wearing a full body harness. It is important to remember "**DO NOT PANIC.**" Remain calm and implement your practiced rescue, relief and recovery plan.

NEVER allow the tether strap to get under your chin or around our neck. The length of the harness tether **MUST** be minimized at all times. It should be adjusted so that it is above the head with no slack (snug) in the sitting position and you should have the minimum amount of slack possible when climbing.

WARNING

DO NOT use this ladderstand without reading and following all warnings and instructions before each use. Failure to do so may result in serious injury or death.

ALWAYS inspect your ladderstand before each use. **DO NOT** use if parts are missing, worn, or damaged.

ALWAYS wear a Full Body Harness while using this ladderstand. Failure to wear a full body harness while using this ladderstand may result in serious injury or death.

DO NOT exceed the ladderstand's 300 lbs. weight limit which includes your body weight as well as the weight of your clothes and gear. Exceeding the ladderstand's weight limit may cause the treestand to break or fail resulting in serious injury or death.

NEVER stand on treestand seat or any other part of the treestand. Failure to do so may result in serious injury or death.

NEVER alter, modify, or repair the ladderstand. Failure to do so may result in serious injury or death.

NEVER use the treestand if you are ill, tired, or on medication that could impair your ability to climb, or if you are under the influence of alcohol, drugs, or medication. Failure to do so may result in serious injury or death.

NEVER use the treestand during inclement weather. **DO NOT** use the treestand during thunderstorms or any other weather conditions including (but not limited to) lightning, freezing rain, high wind that could create slippery or dangerous conditions.

DO NOT use the ladderstand under the influence of alcohol, drugs, or medication. Using ladderstand under the influence of alcohol, drugs, or medication may result in serious injury or death.

NEVER use ladderstand if you have dizzy spells, a heart problem, are afraid of heights, have been advised by a doctor or other health care provider not to climb, or have any condition that would impair your ability to climb up or down or use treestand as it could result in serious injury or death. **NEVER** remove or deface ladderstand warning labels. Replacement labels can be obtained from the address below.

SAMPLE

Tahsin Industrial Corp. USA 606 Route 10 East - Randolph, NJ 07869 - Visit www.treestandcustomerservice.com or call 1-866-972-6168 - Manufactured in the year XXX

NEVER remove any safety warning stickers from this product.

Safety must be your first priority during the use of this product.

CHOOSING A SAFE TREE

- **ALWAYS** thoroughly inspect the tree before installing your product. **DO NOT** install your TREE/LADDER STAND onto any dead or unsafe tree, telephone or utility pole, structural column, or man-made structure. Doing so may result in serious injury or death.
- **ALWAYS** select the proper tree for use with your TREE/LADDER STAND. Select a live straight tree that fits within size limits recommended (minimum tree diameter must be no less than 9 inches and maximum of 18 inches.). **DO NOT** rely on a branch for support.
- **DO NOT** select a tree in the dark or choose a tree in close proximity to a fence. You must not have any stumps or rocks beneath your tree.
- **NEVER** use TREE/LADDER STAND on a tree that is dead, diseased, leaning or on wet and uneven ground as the tree may fall, break or uproot.
- Your tree must not be wet, icy or slippery or on wet, swampy, or loose ground that allows the tree to be unstable. Check the ground under TREE/LADDER STAND to ensure it is firm and level.
- Be sure you have a level stand platform. Your tree must not lean or have any irregular shape.
- Tree must not have any loose or scaly bark or excessive vines, nails, screws, or any other sharp objects protruding that may sever webbing on product. Any surrounding trees must not lean or have dead limbs that may fall onto you or your product.
- **NEVER HURRY!!** While climbing a TREE/LADDER STAND, make slow, even movements no more than ten to twelve inches at a time. Make sure you have proper contact with tree and/or TREE/LADDER STAND every time you move. **On ladder tree stand, ALWAYS maintain three points of contact with each step and ALWAYS lean forward as you climb.**

PROPER CARE AND MAINTENANCE:

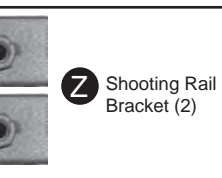
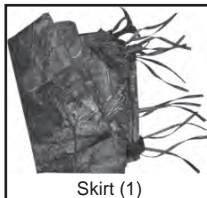
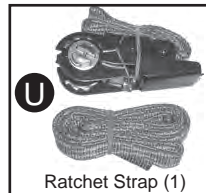
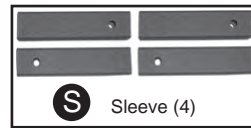
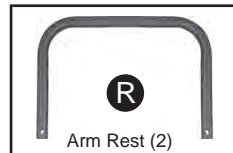
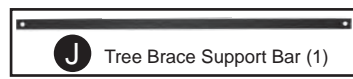
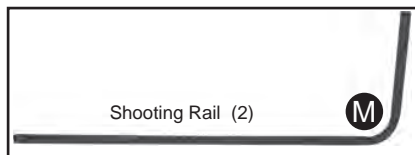
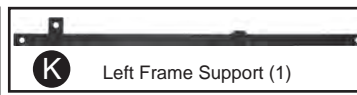
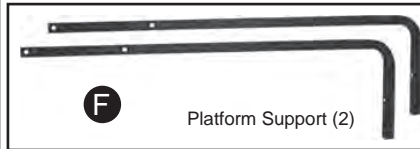
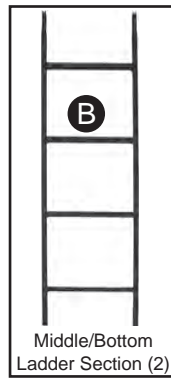
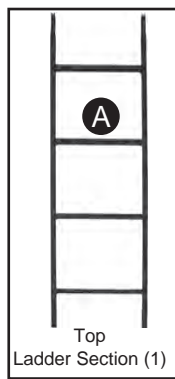
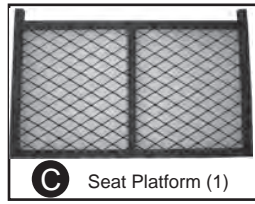
- Inspect for defects (damage, rot, corrosion, cracks, freezing, excessive heat, etc.) before every use is required. Do not use if damage is detected or suspected.
- Ameristep recommends periodically re-tightening and/or replacing hardware (supplied by Ameristep), including bolts, nuts, washers, rope, straps, cord, etc.

ALL SEASON EXTREME

17' Ladder Treestand

MODEL: HEH00568

- Always Wear a Safety Harness with this Product
- Practice Using at Ground Level
- Weight Limit: 300 lbs.
- Tree Size: 9"-18" diameter



See Roof Kit Instructions for Roof Parts List

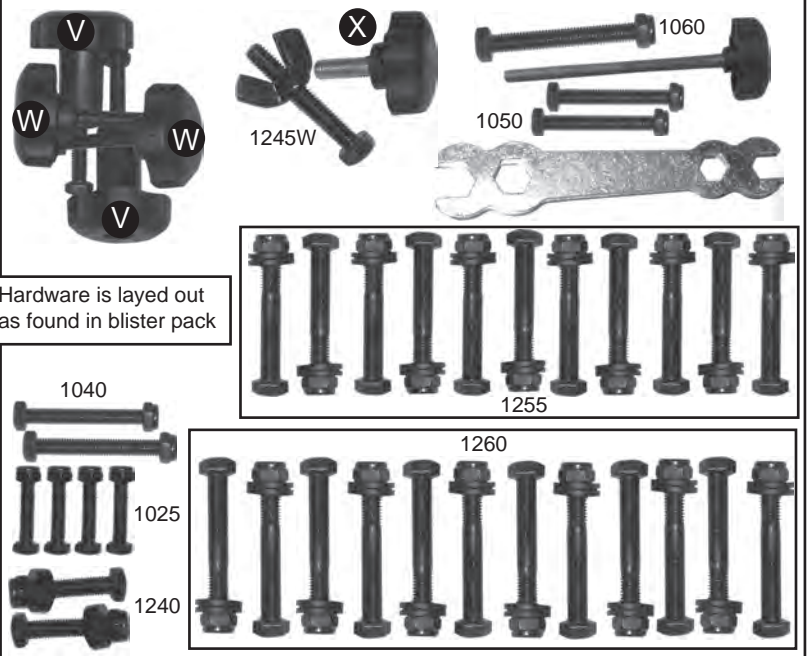
Parts List

A	1 Top Ladder	Part # DL-5340
B	2 Middle/Bottom Ladder	Part # DL-5030
C	1 Seat Platform	Part # DSP-650
D	1 Left Foot Platform	Part # DLP-534
E	1 Right Foot Platform	Part # DRP-534
F	2 Platform Support	Part # DPS-502
G	2 Handle Rail	Part # DHR-534
H	1 Tree Connection Brace	Part # DVB-502
J	1 Tree Connection Support Bar	Part # DVSB-502
K	1 Left Frame Support	Part # DLS-502
L	1 Right Frame Support	Part # DRS-502
M	2 Shooting Rail	Part # DSR-534
N	1 Shooting Rail Extender	Part # DSX-534
O	2 Platform Brace	Part # DPB-534
P	2 Yoke	Part # DYK-534
Q	1 Stabilizer Bar	Part # DSB-500
R	2 Armrest	Part # DAR-533
S	4 Sleeve	Part # DS-100
T	1 Buckle Strap	Part # DBA-100
U	1 Ratchet Strap	Part # RA-100
V	2 Shooting Rail Knob	Part # SRK-100
W	2 Short Knob	Part # SK-301
X	1 Adjustment Knob	Part # AK-100
Y	2 Installation Cross Strap	Part # ICS-1000
Z	2 Shooting Rail Bracket	Part # SRB-100
	1 Seat Cushion	Part # DSC-534
	2 Armrest Cover	Part # DPAC-660
	1 Shooting Rail Cover	Part # DPSC-670
	1 Skirt	Part # DS-502

Hardware

60	12 M12x60mm Bolt	Part # 1260
55	11 M12x55mm Bolt	Part # 1255
40	2 M12x40mm Bolt	Part # 1240
60	1 M10x60mm Bolt	Part # 1060
50	2 M10x50mm Bolt	Part # 1050
40	2 M10x40mm Bolt	Part # 1040
25	2 M10x25mm Bolt	Part # 1025
45W	1 M12x45mm w/wingnut	Part # 1245W
	1 Harness	Part # 3001
	6 M10 Quickclip	Part # 1615

Hardware Blister Pack



Hardware is laid out as found in blister pack

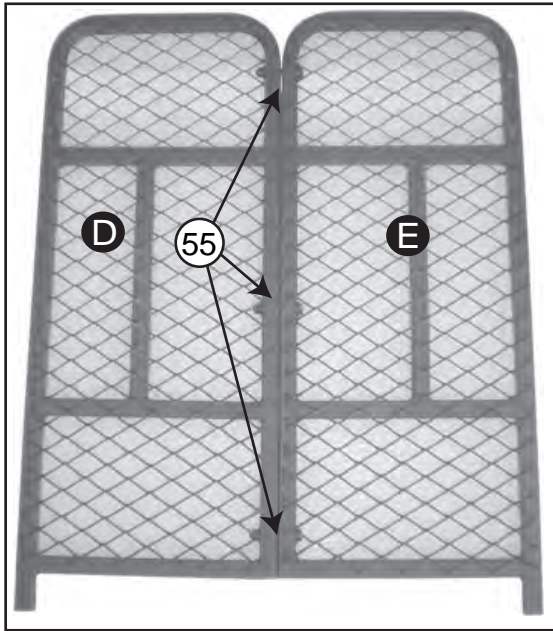
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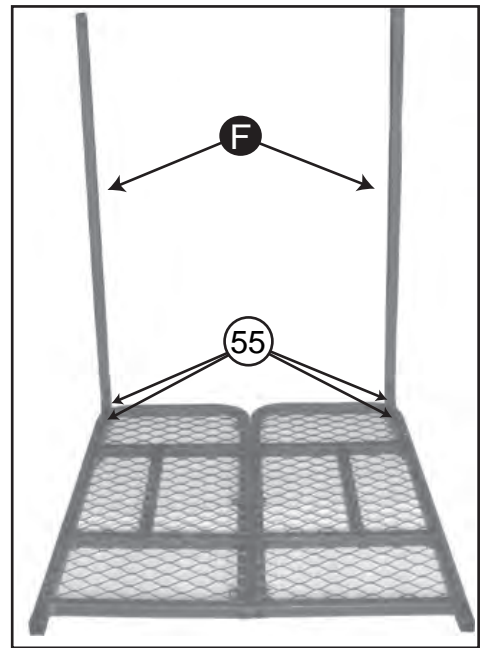
Customer Service Department 1-866-972-6168

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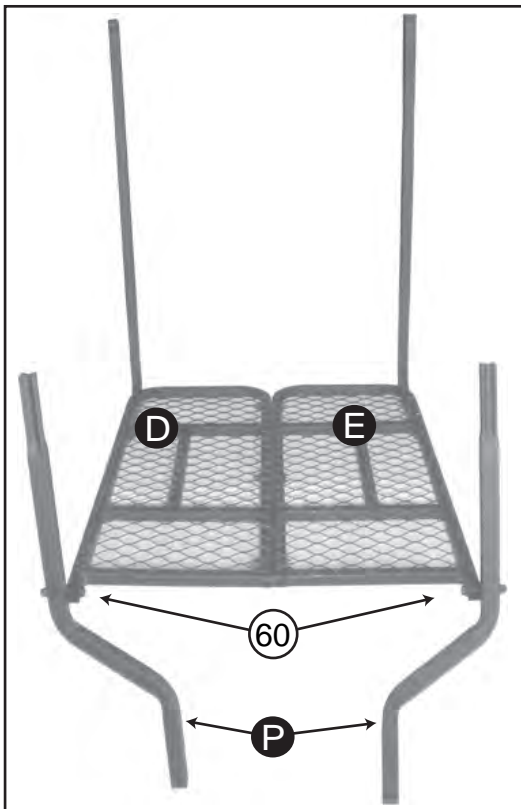
www.treestandcustomerservice.com



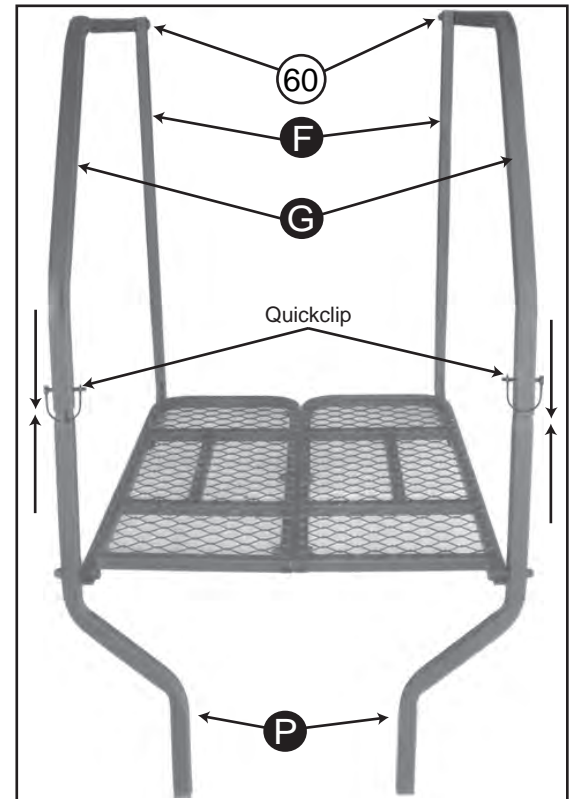
1. Attach Left Platform **D** to Right Platform **E** together using **3-M12x55mm bolts**.



2. Attach each Platform Support **F** to the rear and under side of the assembled platforms using **2-M12x55mm bolts** on each side.



3. Attach each Yoke **P** to each foot platform on the outside of the frame using **1-M12x60mm bolt**.



4. Slide Handle Rail **G** into Yoke **P** attach together by using **1-M10 Quickclip** on each side.

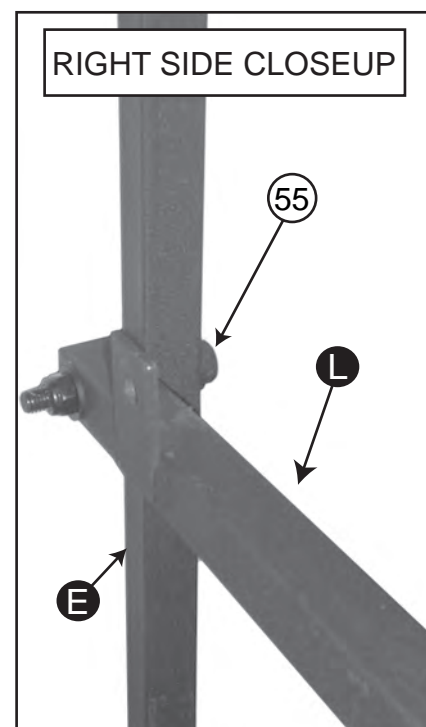
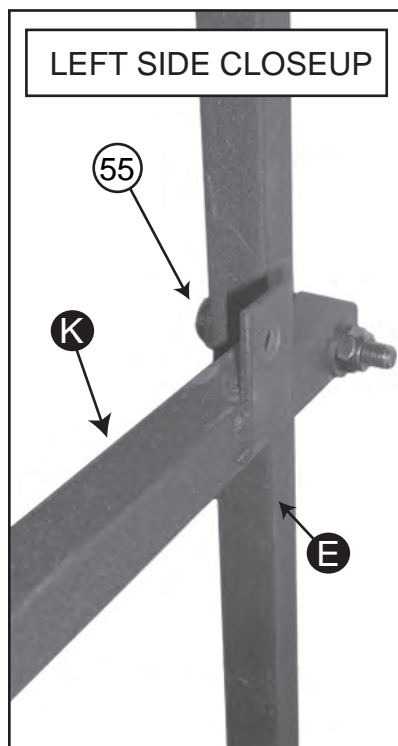
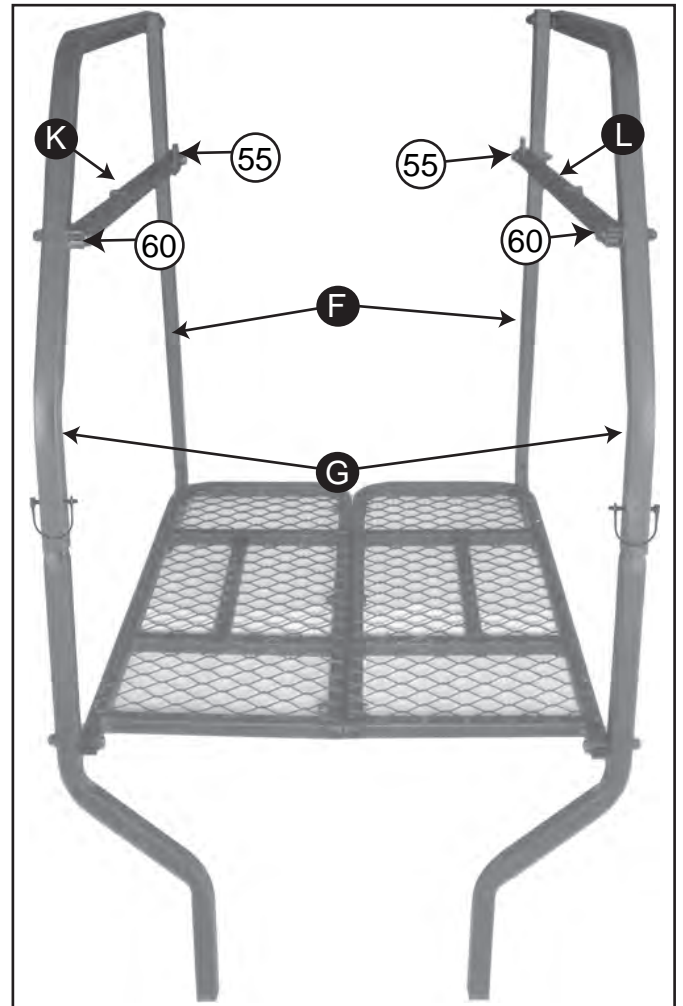
Attach each Handle Rail **G** to the outside of each Platform Support **F** using **1-M12x60mm bolt**.

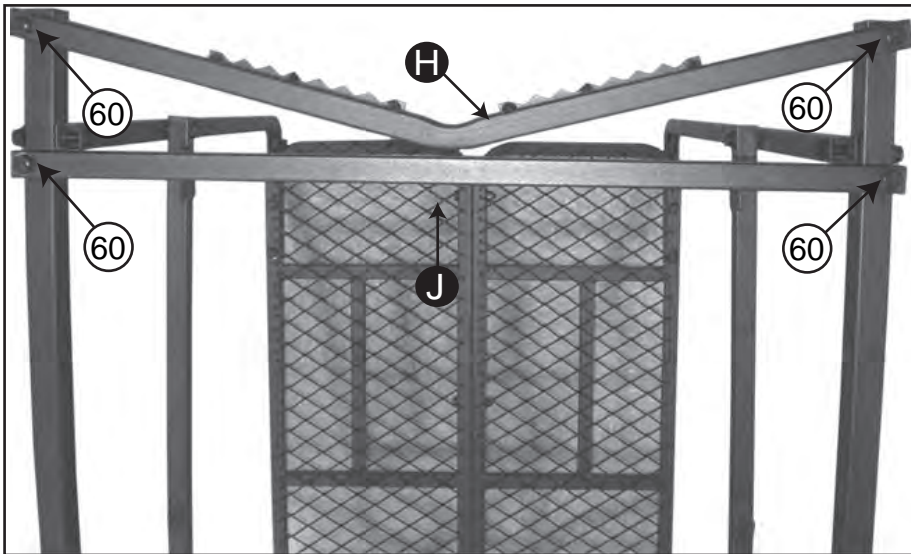
5. Facing the front of the stand as shown, Attach the rear of Right Frame Support **L** to Platform Support **F** using **1-M12x55mm bolt**. (The rear has the bracket and **MUST** be on the inside of the frame).
(See Right Side Closeup below).

Attach the front of Right Frame Support **L** to the inside of Handle Rail **G** using **1-M12x60mm bolt**.

6. Attach the rear of Left Frame Support **K** to Platform Support **F** using **1-M12x55mm bolt**. (The rear has the bracket and **MUST** be on the inside of the frame).
(See Left Side Closeup below).

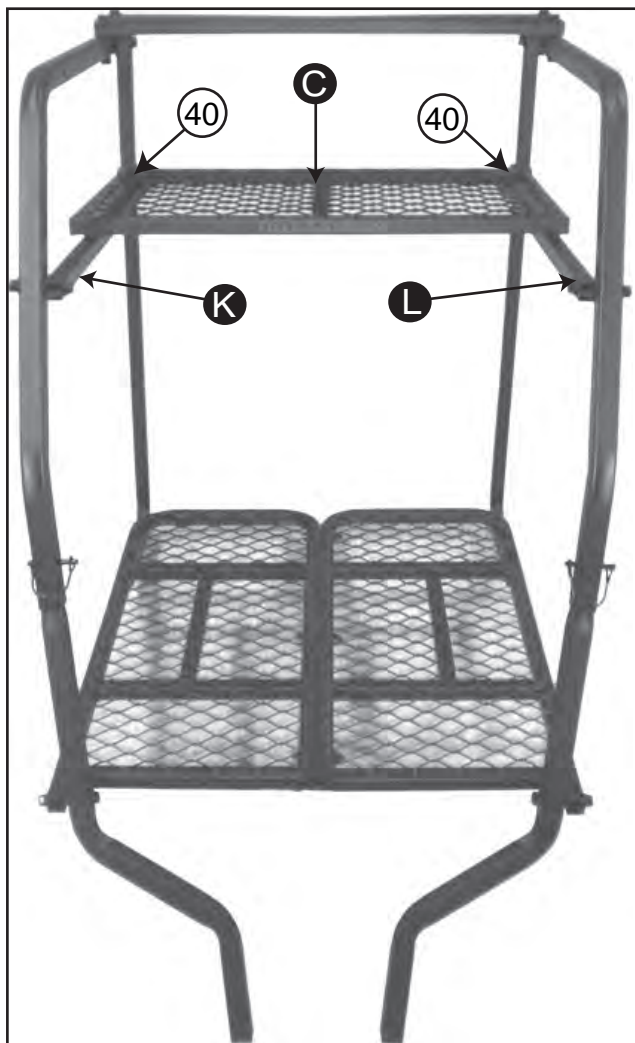
Attach the front of Left Frame Support **K** to the inside of Handle Rail **G** using **1-M12x60mm bolt**.





7. Attach Tree Connection Brace **H** to the rear most hole on the top of Handle Rails **G** using **1-M12x60mm bolt** on each side.

8. Attach Tree Connection Support Bar **J** to Handle Rails **G** in front of the attached Tree Connection Brace **H** using **1-M12x60mm bolt** on each side.

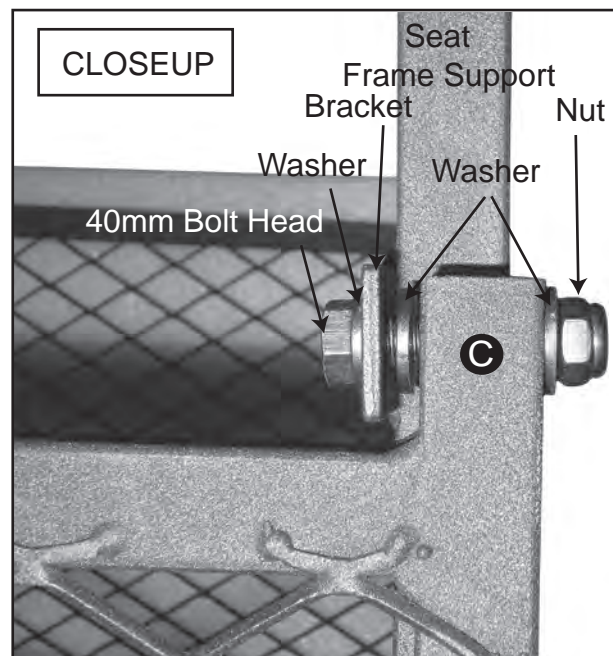


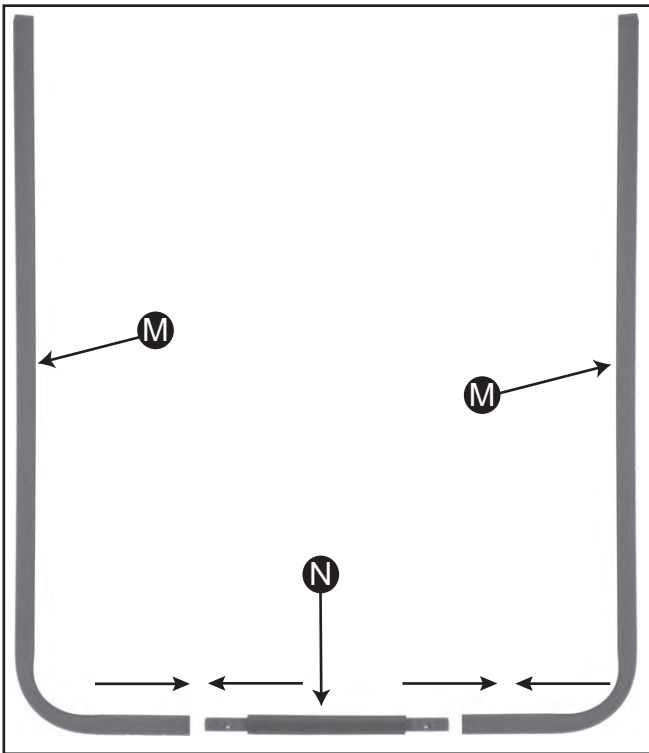
9. Attach Seat Platform **C** to the brackets on both Frame Supports **L** and **K** using **1-M12x40mm bolt** on each side.

The brackets go on the inside of the seat platform and the Seat Platform will rest on top of the Frame Supports.

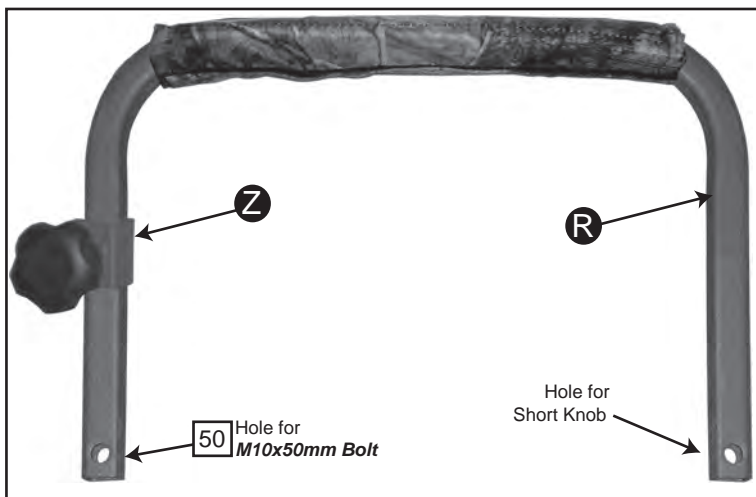
Insert the bolt through a washer, then insert the bolt through the bracket on the seat frame support. Insert another washer on the bolt, finally insert the last washer on the bolt and attach the nut.

(See closeup below)

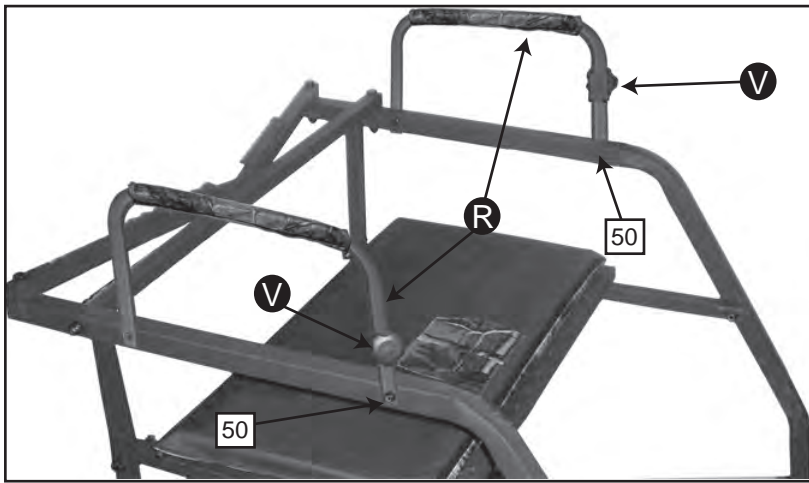




10. Slide Shooting Rail Extender **N** into each half of Shooting Rail **M** .
Attach Shooting Rail Cover to assembled Shooting Rail.



11. Attach Arm Rest Cover to each Armrest **R** .
Note where the holes are located on the armrests.
Slide Shooting Rail Bracket **Z** onto each armrest.
Attach Shooting Rail Knob **V** to Shooting Rail Bracket **Z** .



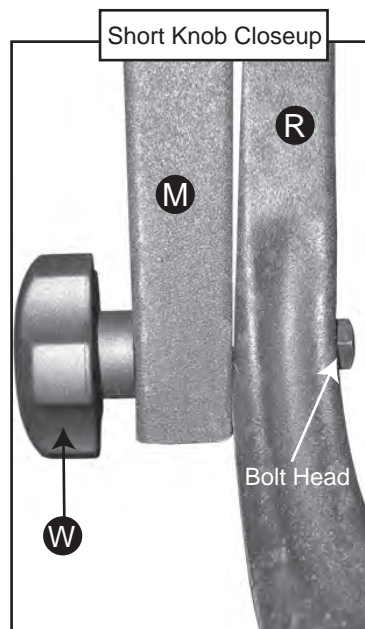
12. Insert **1-M10x50mm Bolt** through the small hole in the front of Handle Rail **G** then through Armrest **R**.

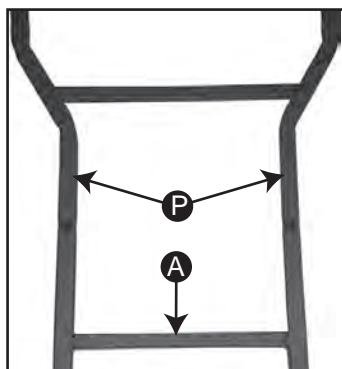
Repeat this step for the other armrest.



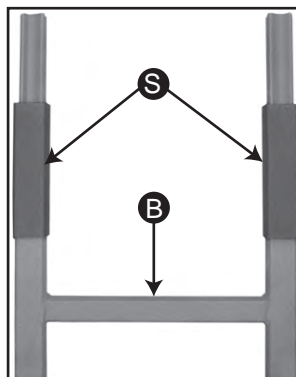
13. Insert bolt from Short Knob **W** through Armrest **R** then through Shooting Rail **M**.

(See Short Knob Closeup). Repeat for other side.

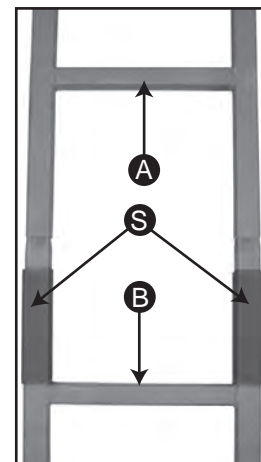




14. Slide crimped end of Top Ladder Section **A** into Yokes **P**.



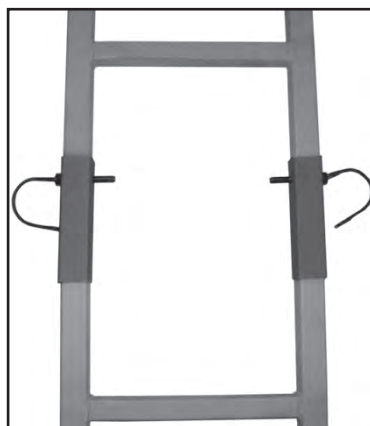
15. Slide Sleeves **S** over the crimps of Middle Ladder Section **B**.



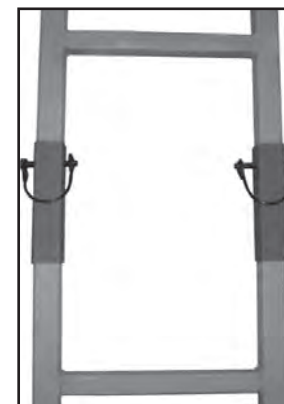
16. Insert Middle Ladder Section **B** into Top Ladder Section **A**.



17. Slide the Sleeves over the joint where ladder sections are connected.

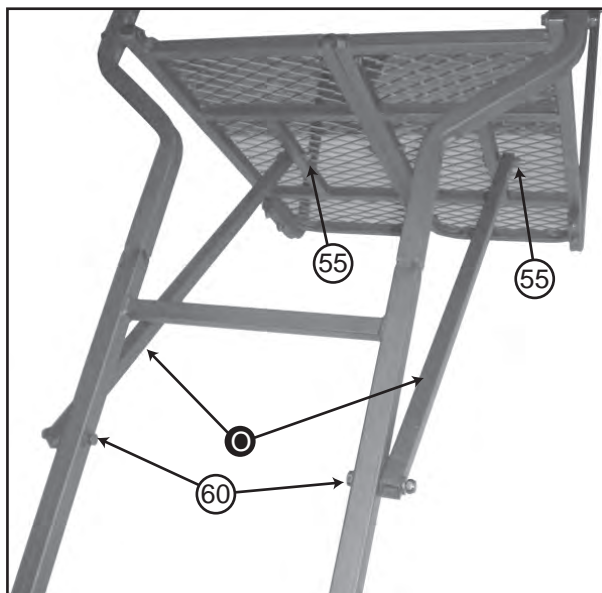


18. Insert 1 - **Quickclip** through the hole on the sleeve, and through the ladder sections on each side of the ladder.



19. Close the quickclip to secure the ladder sections together.

20. Follow **Steps 15-19** to attach the bottom section to the middle section.



21. Attach Platform Brace **55** underneath each platform using **1-M12x55mm bolt** on each side.

Attach the other end of Platform Brace **55** to Top Ladder Section **A** underneath the first rung using **1-M12x60mm bolt** on each side.

NOTE: NOW THAT TREESTAND IS ASSEMBLED MAKE SURE TO TIGHTEN ALL HARDWARE

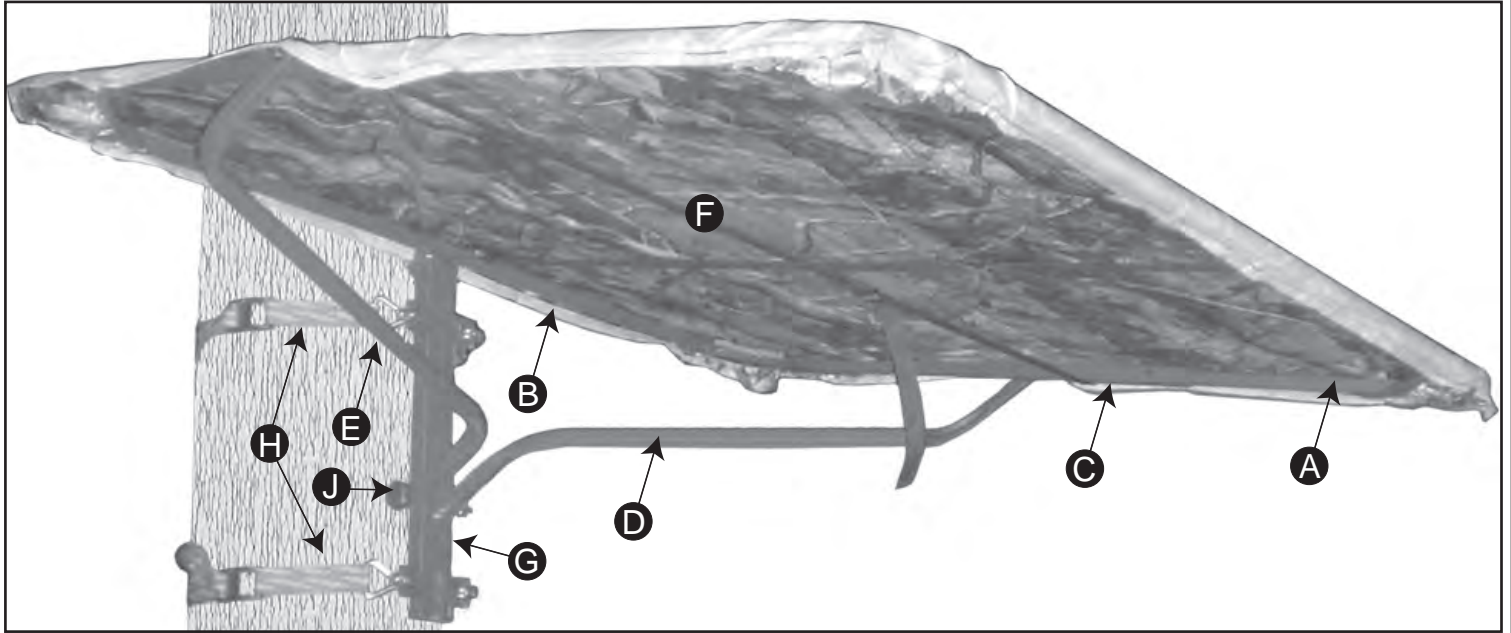
ALL SEASON EXTREME

17' LADDER TREESTAND ROOF KIT

MODEL: HEH00568

- Always Wear a Safety Harness with this Product
- Tree Size: 9" - 18" Diameter

FIELD & STREAM™



Parts List

A	1 Front Rail Section	Part # RK-9100
B	1 Rear Rail Section	Part # RK-9105
C	2 Sleeve	Part # RK-9010
D	1 Left Rail Support Brace	Part # RK-9015
E	1 Right Rail Support Brace	Part # RK-9020
F	1 Roof Cover	Part # DRC-568
G	1 Tree Brace Support	Part # RK-9030
H	2 J-Hook Buckle Assy	Part # RK-9035
J	1 M10 Knob	Part # 1600
60	1 M10x60mm Bolt	Part # 1060
40	2 M10x40mm Bolt	Part # 1040
25	4 M10x25mm Bolt	Part # 1025

THANK YOU! for purchasing the All Season Extreme 17' Ladder Treestand by Primal Vantage Company Inc.

⚠ Warning

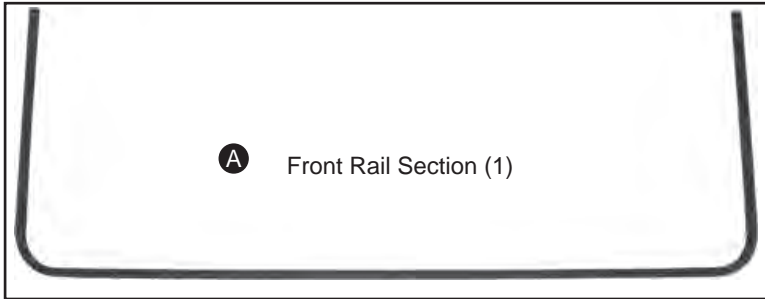
Every year serious injury and even death occurs from hunting related falls. To ensure your safety, please **COMPLETELY** read and follow this safety manual and ALL warning labels **BEFORE** assembling, installing or utilizing this product.

DO NOT USE THIS PRODUCT BEFORE FULLY UNDERSTANDING ALL SAFETY WARNINGS AND INSTRUCTIONS. IF YOU HAVE QUESTIONS, ARE UNSURE ABOUT ANY INFORMATION OR NEED ADDITIONAL INFORMATION CONCERNING YOUR PRODUCT, CONTACT OUR CUSTOMER SERVICE DEPARTMENT AT 1-866-972-6168 OR VISIT WWW.TREESTANDCUSTOMERSERVICE.COM. KEEP AND MAINTAIN THIS SAFETY AND INSTRUCTION MANUAL IN A SAFE LOCATION FOR FUTURE REFERENCE.

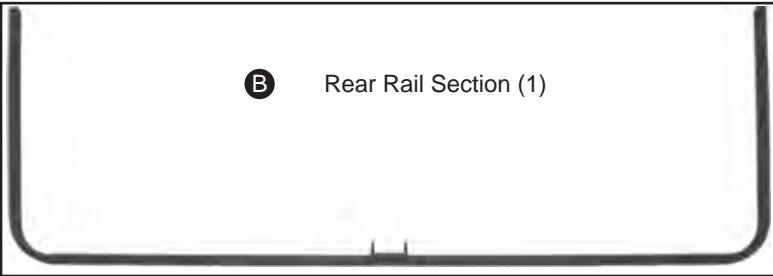
ALL SEASON EXTREME 17' LADDER TREESTAND ROOF KIT

MODEL: HEH00568

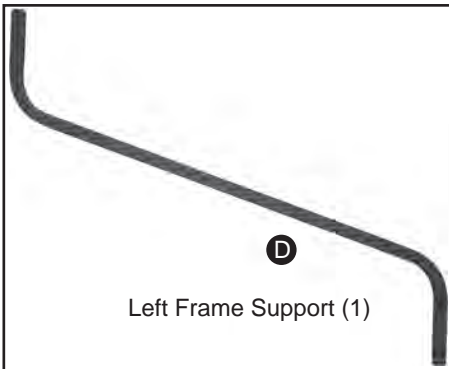
- Always Wear a Safety Harness with this Product
- Tree Size: 9" - 18" Diameter



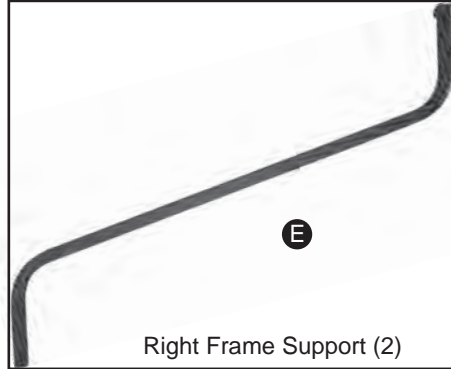
A Front Rail Section (1)



B Rear Rail Section (1)



D Left Frame Support (1)



E Right Frame Support (2)



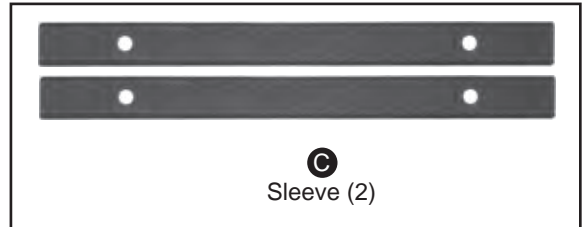
F Roof Cover (1)



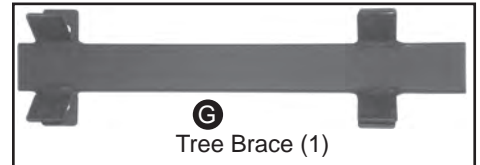
H J-Hook Buckle Strap (2)

Parts List

A	1 Front Rail Section	Part # RK-9100
B	1 Rear Rail Section	Part # RK-9105
C	2 Sleeve	Part # RK-9010
D	1 Left Rail Support Brace	Part # RK-9015
E	1 Right Rail Support Brace	Part # RK-9020
F	1 Roof Cover	Part # DRC-538
G	1 Tree Brace	Part # RK-9030
H	2 J-Hook Buckle Strap	Part # RK-9035
J	1 M10 Knob	Part # 1600
60	1 M10x60mm Bolt	Part # 1060
40	2 M10x40mm Bolt	Part # 1040
25	4 M10x25mm Bolt	Part # 1025



C Sleeve (2)



G Tree Brace (1)

These parts are found in the hardware blister pack

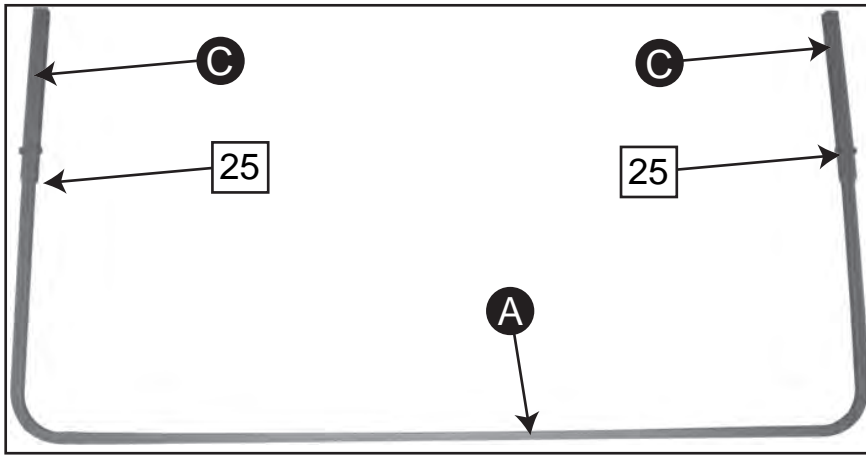
60 M10x60mm Bolt (2)

25 M10x25mm Bolt (4)

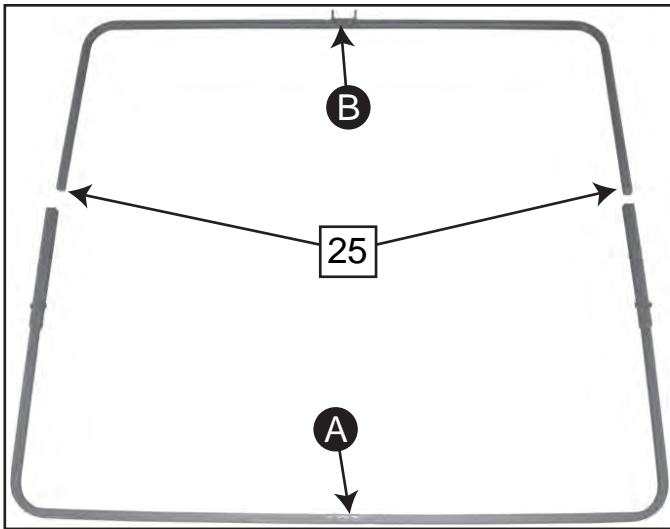
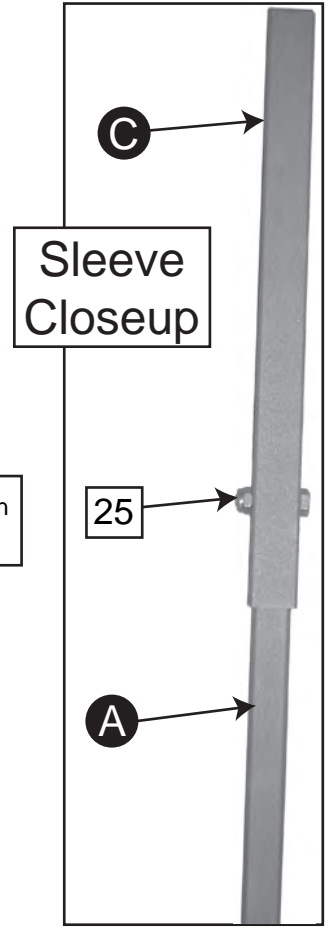
40 M10x40mm Bolt (2)

J M10 Knob (1)

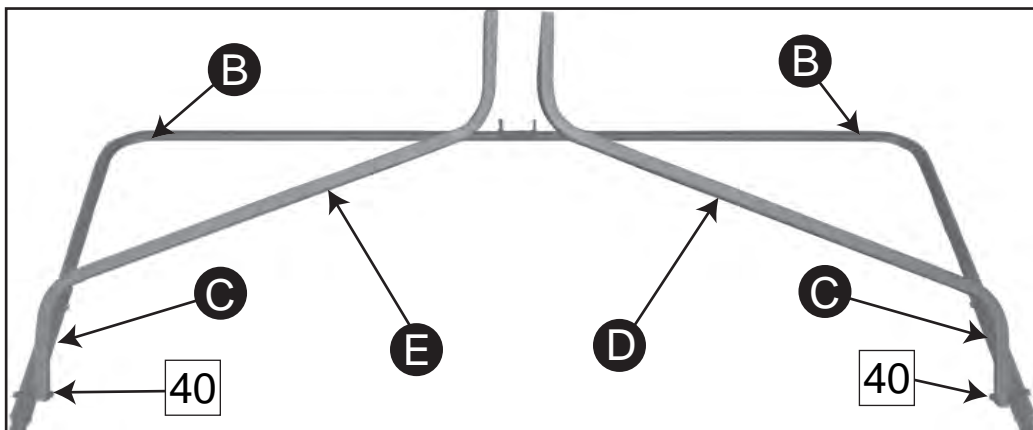
FIELD & STREAM™



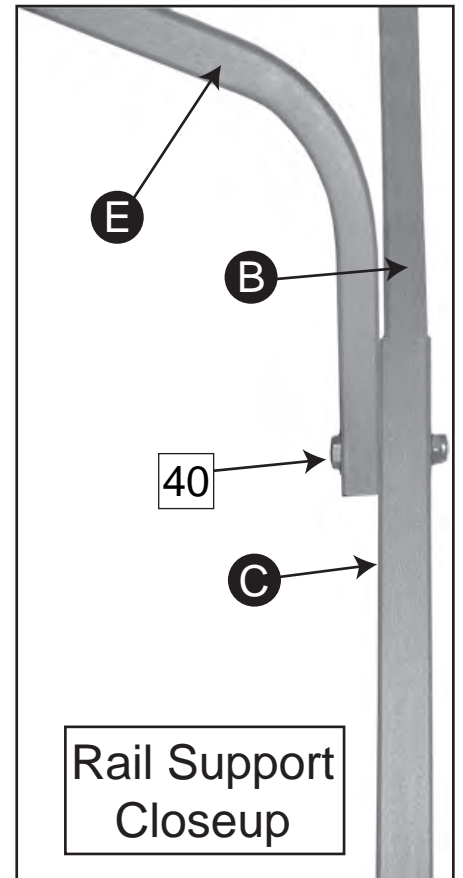
1. Slide Sleeve **C** onto Front Rail Section **A**. Attach Sleeve to Front Rail Section by inserting **1-M10x25mm bolt** on both sides. (See **Sleeve Closeup**)

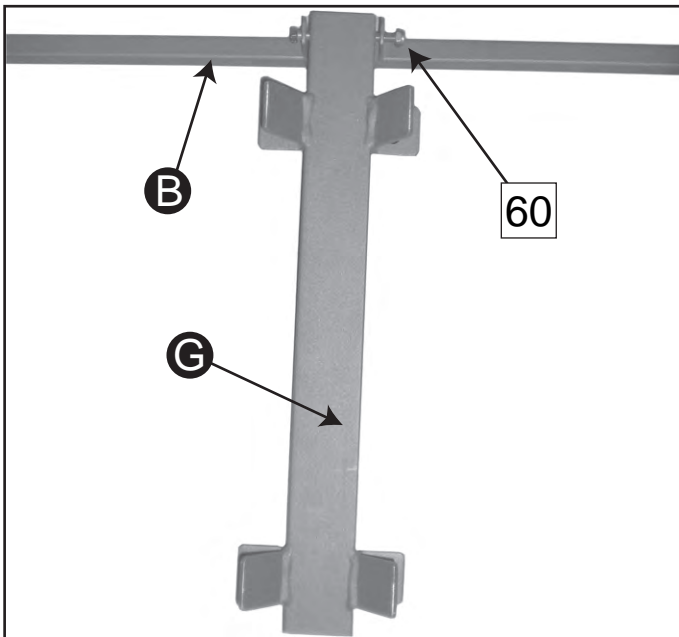


2. Slide Rear Rail Section **B** into Front Rail Section **A**. Attach sleeves by using **1-M10x25mm bolt** on both sides.

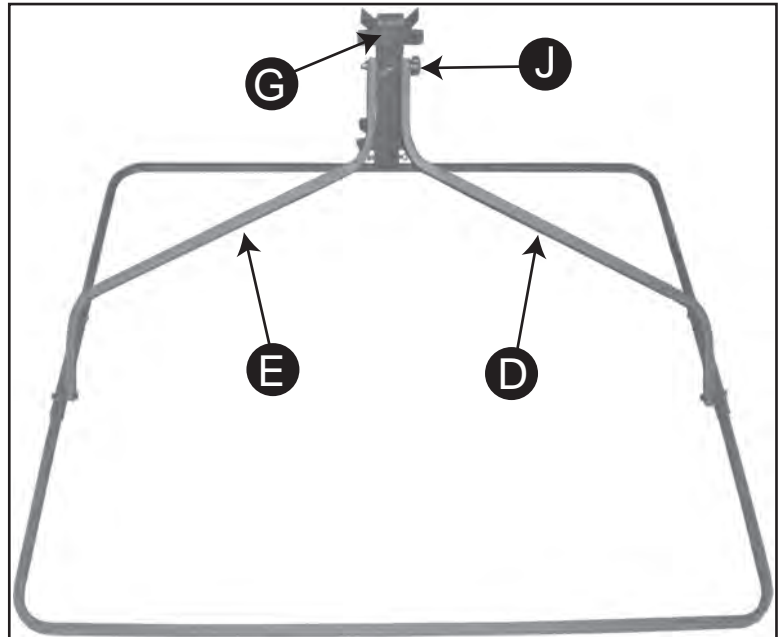


3. Attach Left Rail Support **D** to the Sleeve **C**. Insert **1-M10x40mm bolt** through the Sleeve, Rear Rail Section then the Left Rail Support. Repeat on opposite side for Right Rail Support **E**. (See **Rail Support Closeup**)
Rail Supports MUST be attached to the inside of the frame.

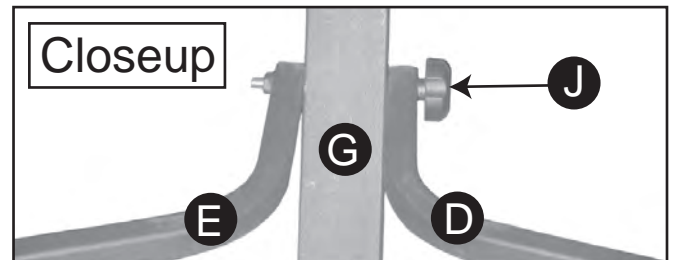




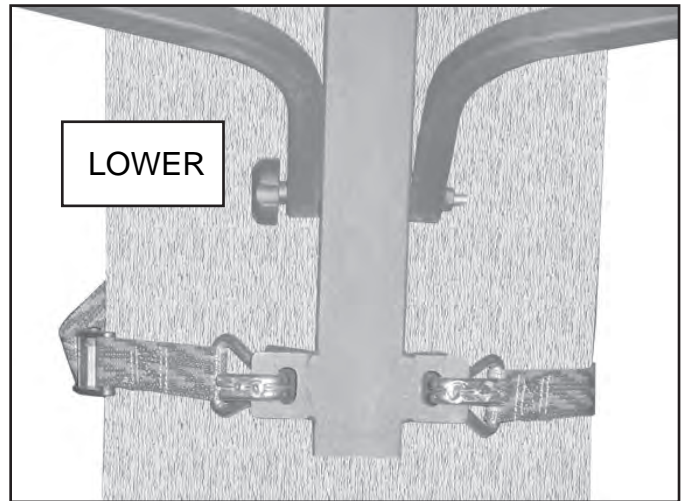
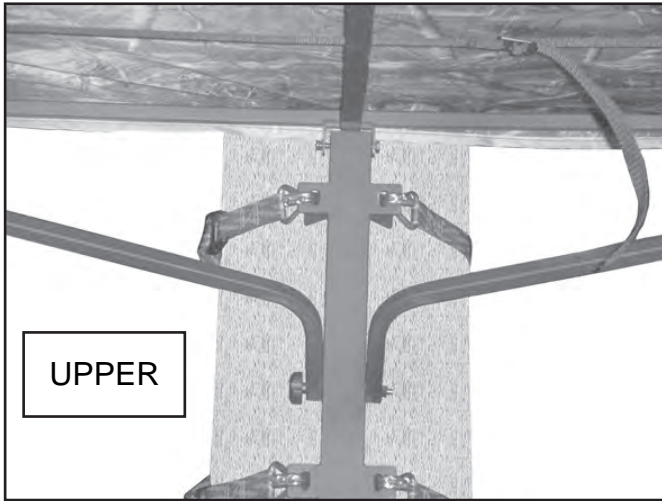
4. Attach Rear Rail Section **B** to Tree Brace Support **G** using **1-M10x60mm bolt**.



5. Insert Knob **J** through Right Rail Support Brace, through Tree Brace Support, into the Left Rail Support Brace. Twist Knob to tighten. **(See Closeup Below)**



6. Attach Roof Cover **F** to assembled rail frame by tucking the rounded corners of the frame into the pockets sewn at each corner of the fabric cover. **(See Roof Buckle Instructions to tighten the straps).**



7. Climb up the ladder to the platform. **IMMEDIATELY** attach your harness tether to the tree. Raise the Roof Assembly to the tree by using a safe hoist/Lift system to 3 feet above the shooting rail of your treestand.

DO NOT stand on seat platform to install roof.

Attach the Tree Brace Support **G** using the two J-Hook Buckle Straps **H**. Attach one strap to the bracket on the upper part of the Tree Brace Support, wrap the strap around the back of the tree once and insert the other end of the strap into the other bracket of the Tree Brace Support. Pull the strap tight until the strap is tight against the tree. Attach one strap to the bracket on the lower part of the Tree Brace Support, wrap the strap around the back of the tree once and insert the other end of the strap into the other bracket of the Tree Brace Support. Pull the strap tight until the strap is tight against the tree.

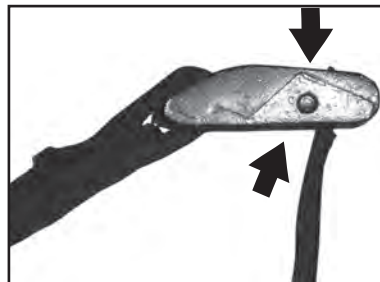
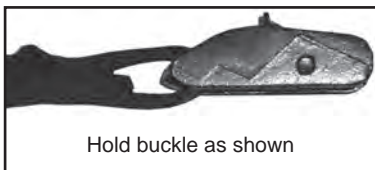
⚠ WARNING ⚠

You **MUST** use a Hoist system to lift the Roof to the Stand for installation
DO NOT climb the Ladder with the Roof and Blind in Hand

⚠ WARNING ⚠

NEVER stand on seat platform to attach roof. Raise flip-up seat platform to move closer to tree.

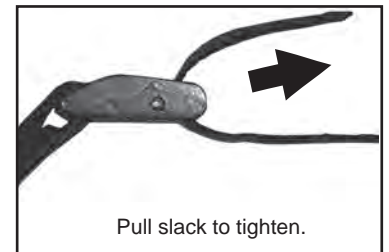
Buckle Instructions



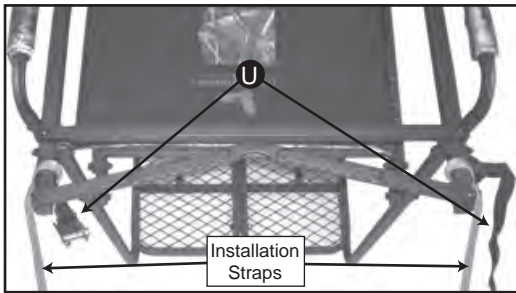
Press down on latch and insert strap underneath teeth as shown.



Pull strap to desired length.

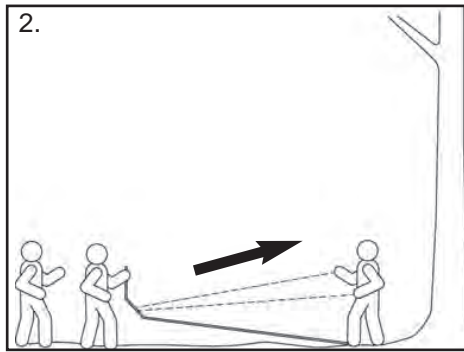


Pull slack to tighten.

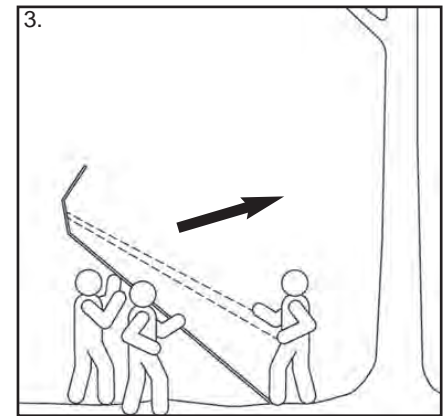


1. Attach Ratchet Strap Assembly **U** to the outermost corners of Tree Connection Brace. (See Ratchet Instructions).

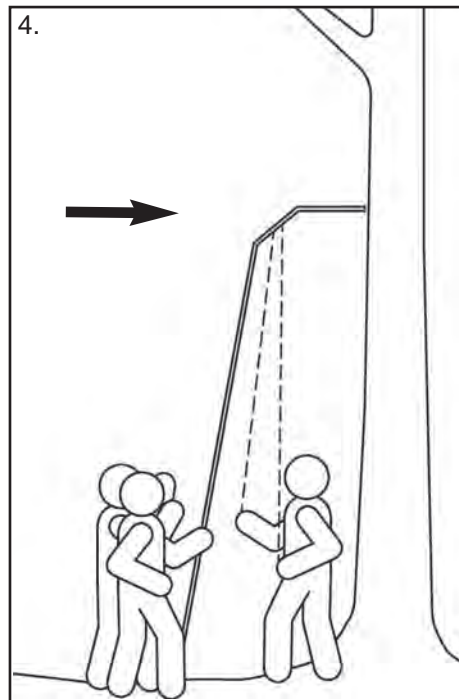
Attach Installation Cross Straps **V** to the outermost corners of Tree Connection Brace. (See Installation Strap Instructions).



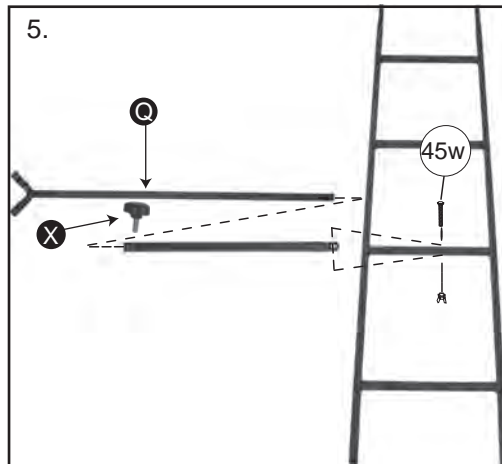
2. Position bottom of stand 4-5 feet from base of tree.



3. One person will stand at the base of ladder with his/her foot on bottom rung while holding installation straps. This will prevent tree stand from sliding. Two people will stand at opposite ends of tree stand, facing Platform and slowly walk tree stand upward using rungs of ladder.

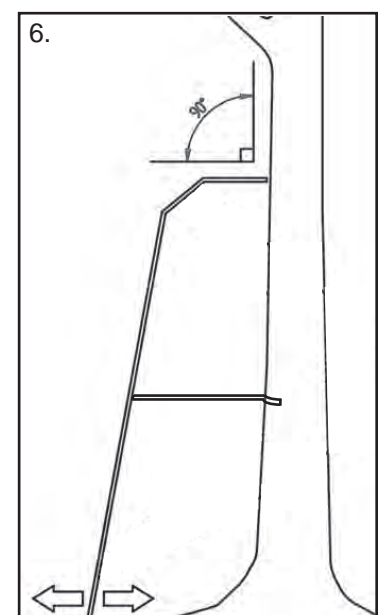


4. As tree stand is being raised, the person holding Installation Straps will pull toward themselves to take up slack. It will steady and ease the weight of stand on the other two people. Continue walking stand upward, until Tree Contact is resting against the tree.



5. Slide the inner part of the Stabilizer Bar into the outer part. Attach Stabilizer Bar **Q** to the second rung of the Middle Ladder Section with 1 - M12x45w bolt and 1 wingnut.

Insert the Adjustment Knob **X** in the Stabilizer bar at the proper adjustment point to the tree.



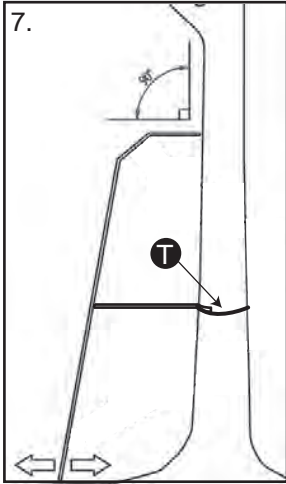
6. Move base of ladder toward or away from tree slightly in order to make Platform as parallel to the ground as possible.

Apply your full weight to the first step so it settles into the ground.

⚠ WARNING
DO NOT climb ladder without stabilizer bar installed. Serious injury or death may occur if stabilizer bar is not installed.

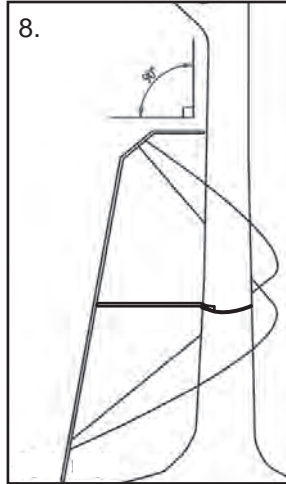
⚠ WARNING
Stabilizer Bar and Installation Ropes **MUST** be secured prior to climbing the Ladderstand. Failure to comply may result in serious injury or death.

NOTE: Drawings are for illustration purposes only and may not depict actual product.



7. Attach Buckle Strap **I** just behind the brace of the inner part of Stabilizer Bar **T** by following the Strap Installation below.

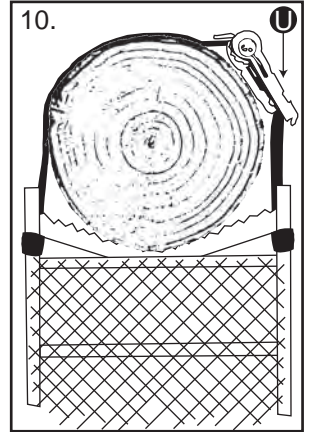
Position the Stabilizer Bar against the tree and secure it by wrapping the strap around the back of the tree once and insert the strap into the buckle.
(See Buckle Instructions Below)



8. Cross Installation Straps behind tree. Attach to the bottom ladder section by following **Installation Strap Instructions Page 2**.



9. After the ladder stand has been secured to the tree with the installation straps, and the stabilizer bar has been securely attached to the tree, continue to have two people hold the ladder, climb cautiously up to the platform. Once you reach the top, **IMMEDIATELY ATTACH YOUR SAFETY HARNESS TO THE TREE**. Keep the tether strap above your head.



10. Cautiously climb to the top of the treestand. Wrap the strap of the ratchet around the back of the tree and thread it through the ratchet.
(See Ratchet Instructions).

⚠ WARNING

DO NOT climb ladder without stabilizer bar installed. Serious injury or death may occur if stabilizer bar is not installed.

⚠ WARNING

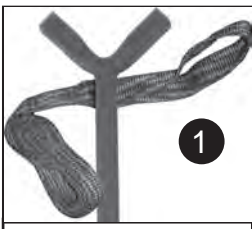
Stabilizer Bar and Installation Ropes **MUST** be secured prior to climbing the Ladderstand. Failure to comply may result in serious injury or death.

⚠ WARNING

DO NOT sit on seat platform until the ratchet has been secured.

NOTE: Drawings are for illustration purposes only and may not depict actual product.

Strap Installation



Hold Strap as shown



Insert Strap through looped end

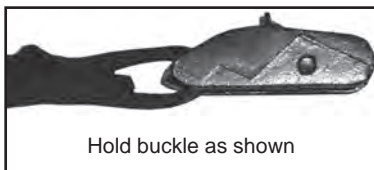


Pull Strap to tighten

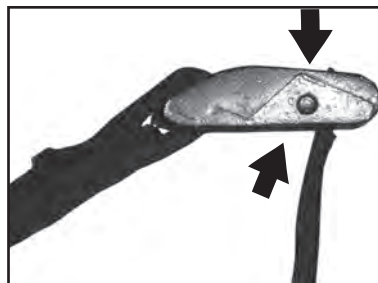


Use these same instructions to attach the buckle

Buckle Instructions



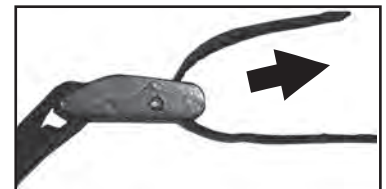
Hold buckle as shown



Press down on latch and insert strap underneath teeth as shown.



Pull strap to desired length.



Pull slack to tighten.



WARNING

Failure to follow all warnings listed below could result in serious injury or death.

ALWAYS read and understand all warnings and instructions before each use of this product. Failure to read and understand all warnings and instructions may result in serious injury or death.

ALWAYS inspect the tree stand for signs of wear or damage **BEFORE** each use. Also inspect to ensure that nuts and bolts are secure and straps are not frayed, worn, or broken.

NEVER exceed weight limit of **300 lbs.** **DO NOT** use if your combined weight with all your hunting gear and any accessories exceeds **300 lbs.** Use of tree stand over the weight limit may result in serious injury or death.

ALWAYS wear a Fall Arrest System (FAS) after leaving the ground. If you are not wearing an FAS that meets TMA standards, ***DO NOT leave the ground.*** Failure to wear an FAS may result in serious injury or death.

DO NOT use this tree stand while under the influence of alcohol, medication, or illegal substances. Use of tree stand while under the influence of any of these substances may result in serious injury or death.

NEVER use this tree stand if you have a history of health problems such as (*but not limited to*) heart problems, back problems, impaired vision, equilibrium impairments are afraid of heights or have been advised by a doctor not to do any strenuous activity. If you are feeling ill, nauseous, or dizzy **DO NOT** use this tree stand or If you are not physically fit, well rested and alert. Physical ailments can reduce your ability to safely install, utilize and remove your tree stand.

NEVER use this tree stand during inclement weather such as (*but not limited to*) thunderstorms, snowstorms, hurricanes, icy conditions, or high winds that could create slippery or dangerous situations.

NEVER use this tree stand on a dead, leaning, loose barked tree or on a utility pole as the tree may fall, break, or uproot and may result in serious injury or death.

NEVER leave the ground without checking every ladder section connection to ensure they are firmly connected. If ladder sections are separating, with the help of at least two other people, remove the tree stand from the tree, tighten all connections and reinstall on the tree.

Installation Straps, Ratchet Straps, Quickclips, Tiedown Ropes and Stabilizer Bars MUST be installed and secured prior to climbing tree stand. Failure to comply may result in serious injury or death.

DO NOT modify or alter your tree stand.

NEVER remove or deface warning labels.

Manufactured in the year 2011

Primal Vantage Company Inc. 685 Route 10 East, Randolph, NJ 07869 1-866-972-6168 Contact for replacement labels

Item #'s HEH00533 HEH00568 HEH00572 HEH00573

51007/9602, 51008/9601, 51036/9414, 51037, 51038