

MODEL: HEH00621

ALTITUDE 24' LADDER TREESTAND

- Always Wear a Safety Harness with this Product
- Practice Using at Ground Level
- Weight Limit: 300 lbs.
- Tree Size: 9"-18" diameter



Instruction and Safety Manual

FIELD & STREAM™

1871

⚠ Warning

Every year serious injury and even death occurs from hunting related falls. To ensure your safety, please **COMPLETELY** read and follow this safety manual and **ALL** warning labels **BEFORE** assembling, installing or utilizing this product.

DO NOT USE THIS PRODUCT BEFORE FULLY UNDERSTANDING ALL SAFETY WARNINGS AND INSTRUCTIONS. IF YOU HAVE QUESTIONS, ARE UNSURE ABOUT ANY INFORMATION OR NEED ADDITIONAL INFORMATION CONCERNING YOUR PRODUCT, CONTACT OUR CUSTOMER SERVICE DEPARTMENT AT 1-866-972-6168 OR VISIT WWW.PRIMALVANTAGE.COM. KEEP AND MAINTAIN THIS SAFETY AND INSTRUCTION MANUAL IN A SAFE LOCATION FOR FUTURE REFERENCE.



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SAFETY MUST BE YOUR FIRST PRIORITY WITH THIS PRODUCT

TREESTAND SAFETY WARNINGS

Please read the following instruction manual and warnings labels completely before utilizing this product. Failure to understand and execute the instructions and warnings may result in serious injury or death. In the event of an accident, have a plan for rescue, including the use of devices that may be easily reached while suspended.

ALWAYS read and understand all warnings and instructions. Watch the enclosed DVD in its entirety before doing anything with this product including assembly, installation etc. before each use of this product. Failure to read and understand all warnings and instructions and DVD material may result in serious injury or death. Contact a Customer Service Representative with any questions you may have.

NEVER exceed total weight limit of **300 lbs.** **DO NOT** use if your combined weight with all of your hunting gear and any accessories exceeds **300 lbs.** Use of tree stand over the weight limit may result in serious injury or death.

DO NOT use this tree stand while under the influence of alcohol, medication or any illegal substances. Use of tree stand while under the influence of any of these substances may result in serious injury or death.

NEVER use this treestand during inclement weather. **DO NOT** use tree stand during thunderstorms, snowstorms, hurricanes, tornadoes or any other weather conditions that include (but not limited to) lightning, icy conditions, or high winds that could create slippery or dangerous situations. End your hunt and return to the ground if inclement weather conditions arise.

NEVER use treestand if you are feeling ill, nauseous, dizzy or if you have a prior condition that could cause a problem. i.e., heart condition, joints that lock-up spinal fusions, etc., or if you are not well rested and alert. Physical ailments can reduce your ability to safely install, utilize, and remove your treestand. Please consult a physician prior to use.

NEVER use this tree stand if you have a history of health problems such as (but not limited to) heart problems, back problems, high blood pressure, impaired vision, equilibrium impairments, are afraid of heights, have been advised by a doctor or physician not to climb. If you are not physically fit, well rested, and alert, or if you have any other physical or mental condition that would impair your ability to properly use this treestand.

NEVER use this tree stand on a tree that is dead, leaning, diseased, loose barked or on a utility pole as the tree may fall, break, or uproot and may result in serious injury or death. **NEVER** rely on a branch for support.

NEVER jump or bounce on the treestand's platform or ladder sections to seat it to the tree. Instead, step firmly on the first rung of the bottom ladder section to set the ladder into the ground before proceeding to climb the ladder.

NEVER transport any of your equipment with yourself while ascending or descending the tree. You will need to have two hands free during ascending and descending for safety. Use a haul line to pull up your firearm (unloaded, chamber opened with safety lock engaged, barrel facing towards the ground), bows, arrows, knives or any other equipment to your tree stand once you have reached your desired hunting height. **ONLY** pull up hunting equipment after the tree stand has been secured to the tree and after you and your harness have been secured to the tree. Prior to descending, lower your equipment on the opposite side of the tree from which you are climbing. Make sure that the unloaded firearm's safety lock is engaged and the gun barrel is pointing towards the ground.

ALWAYS hunt with a plan and a buddy. Before you leave home, let others know your exact location, when you plan to return and who is with you.

ALWAYS carry emergency signal devices such as a cell phone, walkie-talkie, whistle, signal flare, PLD (personal location device) and flashlight with you at all times and within reach even while you are suspended in your harness. Watch for changing weather conditions. In the event of an accident, remain calm and seek help immediately.

ALWAYS inspect the tree stand and the Fall Arrest System (FAS) (Harness) for signs of wear or damage **BEFORE** each use. Also inspect to ensure that nuts and bolts are secure. Pay special attention to the harness and straps, guaranteeing that nothing has been frayed or severed. Destroy all products that cannot be repaired by the manufacturer. Contact a Customer Service Representative for replacement parts. The Fall Arrest System **MUST** be discarded and replaced after a fall has occurred.

DO NOT ATTACH YOUR FULL BODY HARNESS TO YOUR TREESTAND.

NEVER modify your treestand in any way by making repairs, replacing parts, or altering adding or attaching anything to it except if explicitly authorized in writing by the manufacturer. Improper installation or adjustment may cause serious injury or death. Remove all contents from box. Inspect for any damaged or missing parts. If any parts are missing or damaged, you must only use certified replacement parts. Using any other replacement parts will void product warranty. **THERE ARE NO EXTRA PARTS.** All parts **MUST** be used to ensure the safety of you and your stand. If you think parts are missing or damaged, **STOP IMMEDIATELY** and contact our Customer Service Department. Using the tree stand with missing or damaged parts may result in serious injury or death. **DO NOT** return this product to the retailer. Contact a Customer Service Representative if you have any missing, damaged or extra parts.

ALWAYS keep instructions (written and video) in a safe place and review before each use. It is the responsibility of the treestand owner to furnish the complete instructions to anyone who borrows or purchases the treestand from you. A safe treestand hunting video has been included. View it in its entirety prior to using this product.

NEVER use this treestand for any use other than hunting. Our treestands are designed for hunter's to wear a Full Body Harness. If you are not completely comfortable and confident with your ability to safely install, ascend, hunt and descend using a Full Body Safety Harness and this treestand, **DO NOT PROCEED.**

NEVER use this treestand for trimming trees.

NEVER fall asleep in your stand as you may fall out resulting in serious injury or death.

ALWAYS be sure to retighten all bolts **BEFORE** each new use of treestand.

ALWAYS have a minimum of three people present when installing or removing this treestand.



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TREESTAND SAFETY WARNINGS

NEVER adjust your stand while in use. Practice the attachment of this treestand at ground level before using in a hunting environment. **ALWAYS** ensure that you and your treestand are safely secured to a healthy tree. Your tree stand **MUST** be attached tightly to the tree and secured in place. If the stand is not secure, it may shift while in use, resulting in serious injury or death.

The Installation Cross Straps and Stabilizer Bar(s) **MUST** be properly installed before each use of the treestand.

ALWAYS inspect every ladder section connection every time you use the stand before you leave the ground. If ladder sections are separating, with the help of at least two other people, lower the stand to the ground, make adjustments, and reinstall.

ALWAYS check the ground below the tree stand to make sure it is firm and level. Sloping ground or uneven terrain (one side of a rock or root) can cause your tree stand to tilt or shift.

ALWAYS maintain three points of contact when climbing the tree stand. (Two feet and one hand **or** one foot and two hands.)

ALWAYS lean forward as you climb and attach your harness to the tree before securing the platform to the tree and stepping onto the platform.

DO NOT leave your treestand outside since weather or animals may cause damage. Tree growth can also cause stress and damage straps and buckles. It must be stored inside, free of moisture, when not in use.

NEVER wear jewelry or loose fitting clothing, which can cause hazardous conditions. Clothing may be caught in your equipment and cause you to fall. You must always wear non-slip or rubber boots. Shoelaces must be tucked into your boots. Rings and necklaces **MUST NOT** be worn.

NEVER use this treestand with a second person. The treestand is designed for use by **ONE** person.

NEVER let children use this treestand without adult supervision. This treestand is not a toy. No one under the age of 18 should attempt to use this product without direct adult supervision.

DO NOT use tree stand if any nuts or bolts or parts are loose, bent, or crooked.

ALWAYS know your physical limitations. Don't take chances. If you start thinking about how high you are, don't go any higher. Instead, choose a minimum height that will allow for safe, effective and comfortable hunting.

ALWAYS lean **forward towards the tree** as you climb and attach your harness to the tree **BEFORE** securing the platform to the tree and stepping onto the platform. **NEVER** lean out from the treestand for any reason.

ALWAYS wear a Fall Arrest System (FAS) (Harness) consisting of a full body safety harness after leaving the ground. A TMA Certified Full Body Harness **MUST** always be connected to yourself and the tree during ascending, hunting and descending. Single safety belts and chest harnesses are no longer allowed and should **NEVER** be used. If you are not wearing a Full Body Harness properly attached to the tree, that is protecting you from a fall, **DO NOT leave the ground**. Failure to wear your Full Body Harness may result in serious injury or death. Be aware that falls can occur at anytime after leaving the ground.

ALWAYS read and understand the manufacturer's Warnings, expiration date (if applicable) and instructions on how to use and how to properly adjust the harness. Practice the use of a full body safety harness at ground level in the presence of a responsible adult to experience the feeling of hanging suspended before using in a hunting environment. Failure to follow harness instructions may result in not being able to return to the stand and being suspended in a harness after a fall, or serious injury or possibly death. If the hunting location is unknown by anyone and communication efforts are unsuccessful, you **MUST** have a personal plan for rescue/escape because prolonged suspension in a harness may be fatal. It is important to exercise the legs by pushing against the tree or doing other forms of continuous leg exercises to avoid blood pooling while being suspended. Hunters with varying degrees of physical fitness may require different plans to recover/escape the effects of prolonged suspension. Have a personal plan and practice it in the presence of a responsible adult before leaving the ground. No one escape/rescue plan will work for every hunter on every tree in every circumstance. Only you can determine the best recovery/escape plan for your situation before leaving the ground.

ALWAYS have a suspension relief device on your person and readily accessible while using a harness. These devices allow the user to relieve the load on the lower extremities if suspended in a harness and help maintain circulation in the legs, mitigate suspension trauma (blood pooling) or allow descent to the ground. Several optional products/systems are available that offer self-recovery or self-extraction from a fall when suspended in a harness. Some systems automatically descend the user while others allow user control. One of these products/systems can be considered for use as an additional safety precaution against prolonged suspension and suspension trauma, Be sure to follow the manufacturers' instructions on the safe use of these products/systems.

Hunt from the ground when self-recovery escape is absent. There is time to make a correct decision on what action to take if a fall occurs while wearing a full body harness. It is important to remember "**DO NOT PANIC.**" Remain calm and implement your practiced rescue, relief and recovery plan.

NEVER allow the tether strap to get under your chin or around our neck. The length of the harness tether **MUST** be minimized at all times. It should be adjusted so that it is above the head with no slack (snug) in the sitting position and you should have the minimum amount of slack possible when climbing.

NEVER remove any safety warning stickers from this product.

Safety must be your first priority during the use of this product.

WARNING

DO NOT use this ladderstand without reading and following all warnings and instructions before each use. Failure to do so may result in serious injury or death.

ALWAYS inspect your ladderstand before each use. **DO NOT** use if parts are missing, worn, or damaged.

ALWAYS wear a Full Body Harness while using this stand. Failure to wear a full body harness while using this ladderstand may result in serious injury or death.

DO NOT exceed the ladderstand's 300 lbs. weight which includes your body weight as well as the weight of your clothes and gear. Exceeding the ladderstand's weight limit may cause the treestand to break or fail resulting in serious injury or death.

NEVER stand on treestand seat or gear while using or on these parts may cause the treestand to break or fail resulting in serious injury or death.

NEVER use any altered or modified parts on the ladderstand. Do not use any repaired or damaged parts.

NEVER use the treestand on a tree that is diseased, leaning, or on wet, uneven, or rotten ground. The tree may fall, break, or root and may result in serious injury or death.

NEVER use ladderstand during inclement weather. **DO NOT** use treestand during thunderstorms or any other weather conditions including (but not limited to) lightning, freezing rain, high wind that could create slippery or dangerous conditions.

DO NOT use ladderstand under the influence of alcohol, drugs, or medication. Using ladderstand under the influence of alcohol, drugs, or medication may result in serious injury or death.

NEVER use ladderstand if you have dizzy spells, a heart problem, are afraid of heights, have been advised by a doctor or other health care provider not to climb, or have any condition that would impair your ability to climb up or down or use treestand as it could result in serious injury or death.

NEVER remove or deface ladderstand warning labels. Replacement labels can be obtained from the address below.



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CHOOSING A SAFE TREE

- **ALWAYS** thoroughly inspect the tree before installing your product. **DO NOT** install your **TREE/LADDER STAND** onto any dead or unsafe tree, telephone or utility pole, structural column, or man-made structure. Doing so may result in serious injury or death.
- **ALWAYS** select the proper tree for use with your **TREE/LADDER STAND**. Select a live straight tree that fits within size limits recommended (minimum tree diameter must be no less than 9 inches and maximum of 18 inches.). **DO NOT** rely on a branch for support.
- **DO NOT** select a tree in the dark or choose a tree in close proximity to a fence. You must not have any stumps or rocks beneath your tree.
- **NEVER** use **TREE/LADDER STAND** on a tree that is dead, diseased, leaning or on wet and uneven ground as the tree may fall, break or uproot.
- Your tree must not be wet, icy or slippery or on wet, swampy, or loose ground that allows the tree to be unstable. Check the ground under **TREE/LADDER STAND** to ensure it is firm and level.
- Be sure you have a level stand platform. Your tree must not lean or have any irregular shape.
- Tree must not have any loose or scaly bark or excessive vines, nails, screws, or any other sharp objects protruding that may sever webbing on product. Any surrounding trees must not lean or have dead limbs that may fall onto you or your product.
- **NEVER HURRY!! HURRYING CAUSES ACCIDENTS!!** While climbing a **TREE/LADDER STAND**, make slow, even movements no more than ten to twelve inches at a time. Make sure you have proper contact with tree and/or **TREE/LADDER STAND** every time you move. On ladder tree stand, **ALWAYS** maintain three points of contact with each step and **ALWAYS** lean forward as you climb.

Several treestands are equipped with a footrest, armrests and/or shooting rail. Neither the footrest, armrests nor the shooting rail have been designed to support a user's weight. Under **NO** circumstances should you place more than fifteen (15) pounds of weight on these structures. Doing so will put the user in serious risk of injury or death.

PROPER CARE AND MAINTENANCE:

- Inspect for defects (damage, rot, corrosion, cracks, freezing, excessive heat, etc.) before every use is required. Do not use if damage is detected or suspected.
- We recommend replacing all hardware/cables/nuts/bolts/clips on your tree stand every two (2) years or sooner if inspection finds it necessary. Use only Primal Vantage approved replacement straps and parts. Use of any other straps or parts, will be viewed as a modification to the product. Any modification will void the warranties and relieve Primal Vantage from all liabilities. Failure to follow these instructions may result in serious injury or death.
- **DO NOT** overtighten the hardware. **DO NOT** use a socket wrench. This can lead to structural damage and may negatively affect the performance of your stand. Failure to follow these instructions may result in serious injury or death.
- All photos are taken from the front view unless otherwise noted.
- By registering your product, you may be enrolled in our discount program.
You may receive a 20% off coupon for our website store, www.primal-store.com to purchase replacement parts in the future.
- In most cases, bolts come with two nylon washers. One washer will be placed against the bolt head the other washer will be placed against the nut.

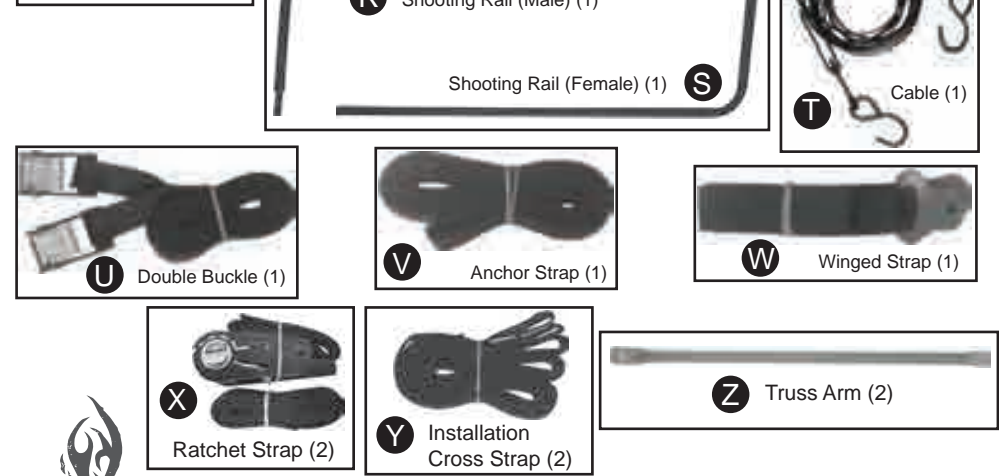
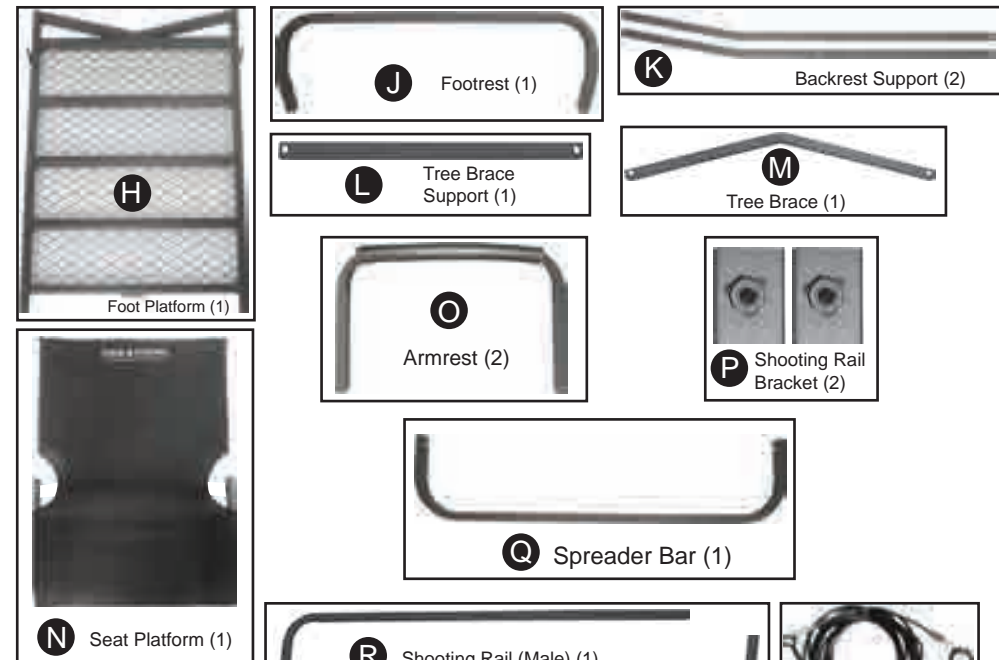
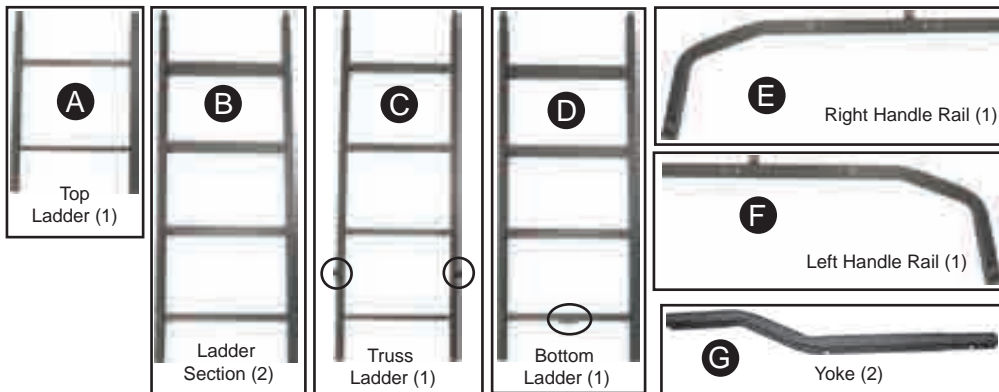


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- Practice Using at Ground Level
- Weight Limit: 300 lbs.
- Tree Size: 9"-18" diameter

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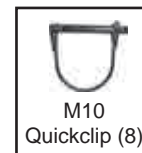


PARTS LIST

A	1	Top Ladder.....	Part # DL-6200
B	2	Ladder Section.....	Part # DL-5719
C	1	Truss Ladder.....	Part # DL-6201
D	1	Bottom Ladder.....	Part # DL-6210
E	1	Right Handle Rail.....	Part # DRH-621
F	1	Left Handle Rail.....	Part # DLH-621
G	2	Yoke.....	Part # DYK-621
H	1	Foot Platform.....	Part # DFP-621
J	1	Footrest.....	Part # DFR-580
K	2	Backrest Support.....	Part # DBS-621
L	1	Tree Brace Support.....	Part # DTBS-580
M	1	Tree Brace.....	Part # DTB-580
N	1	Seat Platform.....	Part # DSP-621
O	2	Armrest.....	Part # DAR-579
P	2	Shooting Rail Bracket.....	Part # SRB-621
Q	1	Spreader Bar.....	Part # DSB-621
R	1	Shooting Rail (Male).....	Part # DMSR-580
S	1	Shooting Rail (Female).....	Part # DFRS-580
T	1	Cable System.....	Part # CS-621
U	1	Double Buckle Strap.....	Part # DBS-621
V	1	Anchor Strap.....	Part # DAS-621
W	1	Winged Strap.....	Part # DWS-621
X	2	Ratchet Strap.....	Part # RA-100
Y	2	Installation Cross Strap.....	Part # ICS-1000
Z	2	Truss Arm.....	Part # DTA-621
	8	M10 Quickclip.....	Part # 1615
	2	Armrest Cover.....	Part # DARC-580
	1	Shooting Rail Cover.....	Part # DPSC-580
	1	Seat Fabric.....	Part # DSC-621
	1	Harness.....	Part # 2013-FS
	2	Shooting Rail Knob.....	Part # SRK-100

HARDWARE

90	2	M12x90mm Bolt.....	Part # 1290B w/Bushing
70	6	M12x70mm Bolt.....	Part # 1270
55	2	M12x55mm Bolt.....	Part # 1255S w/Bushing
40	2	M12x40mm Bolt.....	Part # 1240
100	2	M10x100mm Bolt.....	Part # 10100B w/Bushing
70	2	M10x70mm Bolt.....	Part # 1070S w/Spacer
50	2	M10x50mm Bolt.....	Part # 1050
45	4	M10x45mm.....	Part # 1045
29	2	M10x25mm Bolt.....	Part # 1029 w/4 washers
25	1	M10x25mm Bolt.....	Part # 1025MB w/Metal Bushing



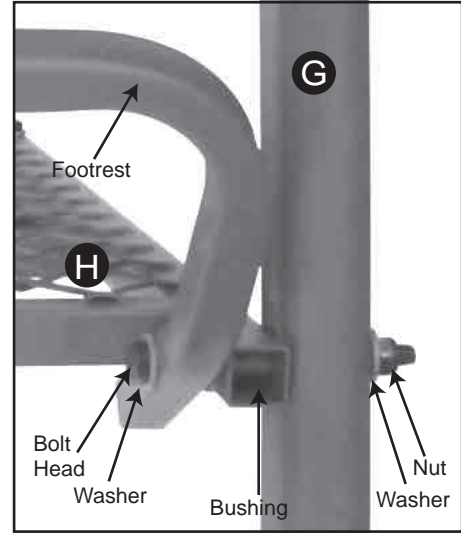
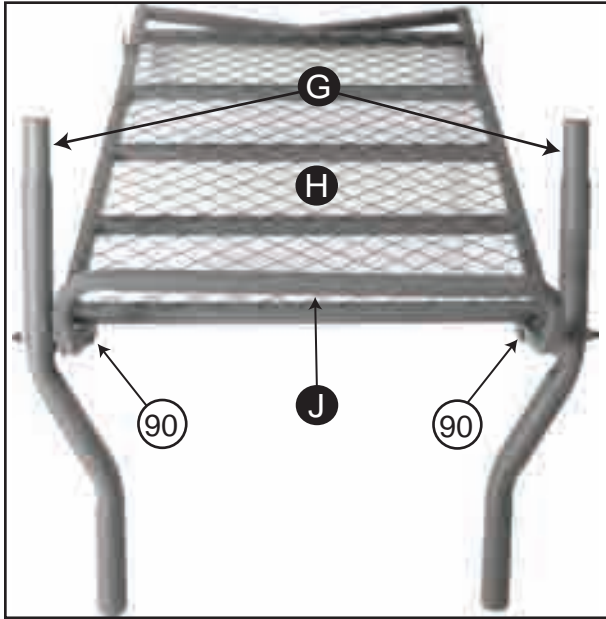
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CUSTOMER SERVICE DEPARTMENT 1-866-972-6168

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ALL PHOTOS TAKEN FROM FRONT VIEW UNLESS OTHERWISE NOTED

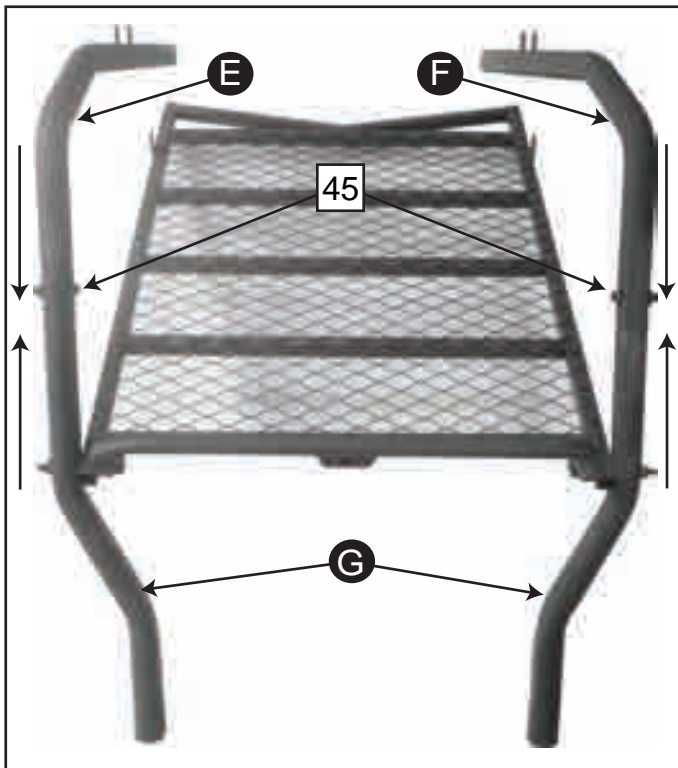


Right Side Closeup

1. Insert the bushing from **1-M12x90mm Bolt** into the front inside of Foot Platform **H** . Place Footrest **J** between the bushings at the front of Foot Platform **H** . Insert the bolt through the footrest, through the Foot Platform, then place the flat side of Yokes against the outside of the Foot Platform . Make sure the sleeved end of Yokes are facing up.

(See Right Side Closeup)

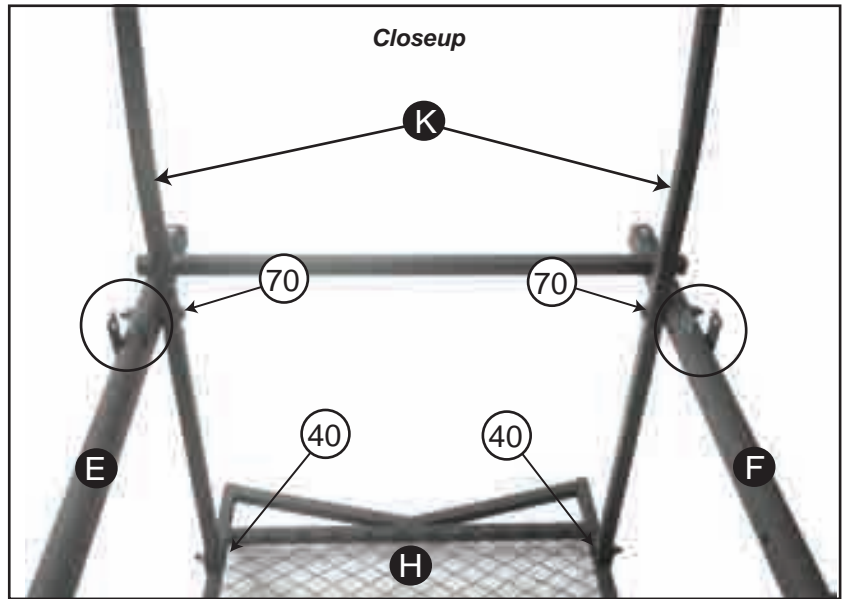
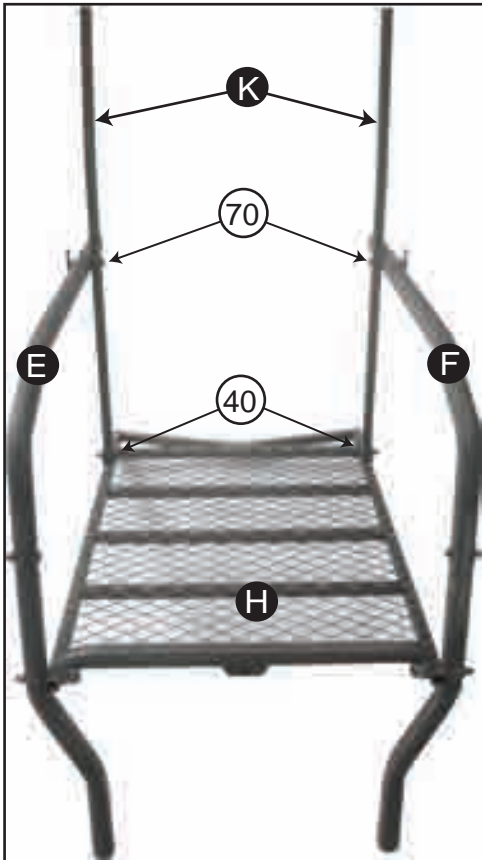
Insert the bushing into the foot platform, insert the bolt and one washer through the footrest, then insert the bolt through the foot platform, then through the yoke. Insert the last washer onto the bolt and secure with the nut.



2. Insert Left Handle Rail **F** and Right Handle Rail **E** over Yoke **G** . Insert **1-M10x45mm Bolt** on each side.

Make sure that the flat side of each Handle Rail is facing towards the inside of the stand. The bracket will also be on the inside of the stand.



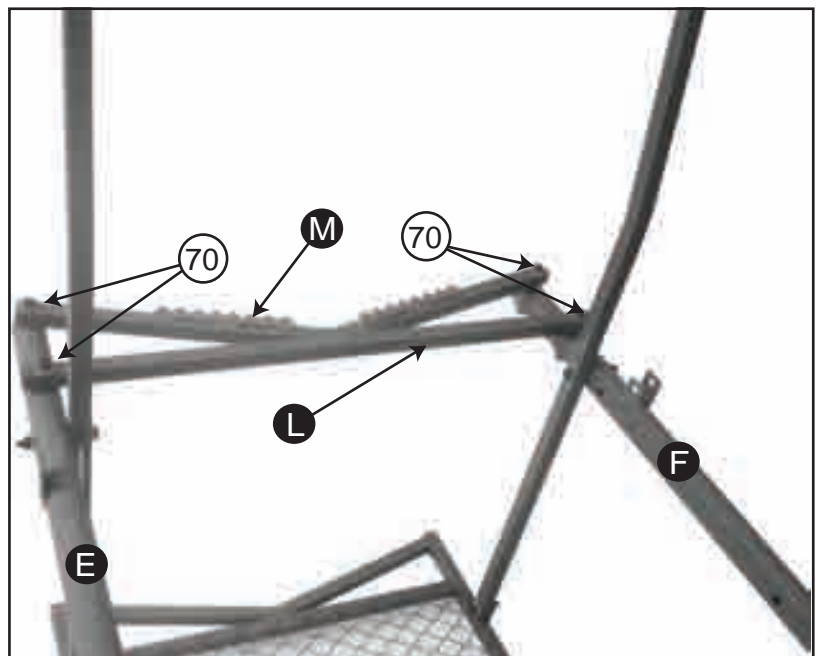


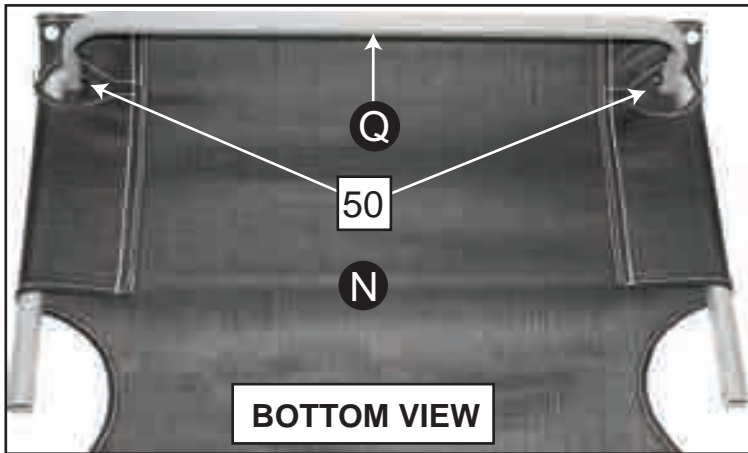
3. Attach the bottom of Backrest Support **K** to the brackets on the rear of Foot Platform **H** using **1-M12x40mm Bolt** on each side. **NOTE: The Top of Backrest Support will curve away from the front of the stand.**

Attach Backrest Support **K** to the second hole behind the bracket on the inside of each Handle Rail **E** and **F** using **1-M12x70mm Bolt** on each side. **Make sure the Top of Backrest Support curves away from the front of the stand.**

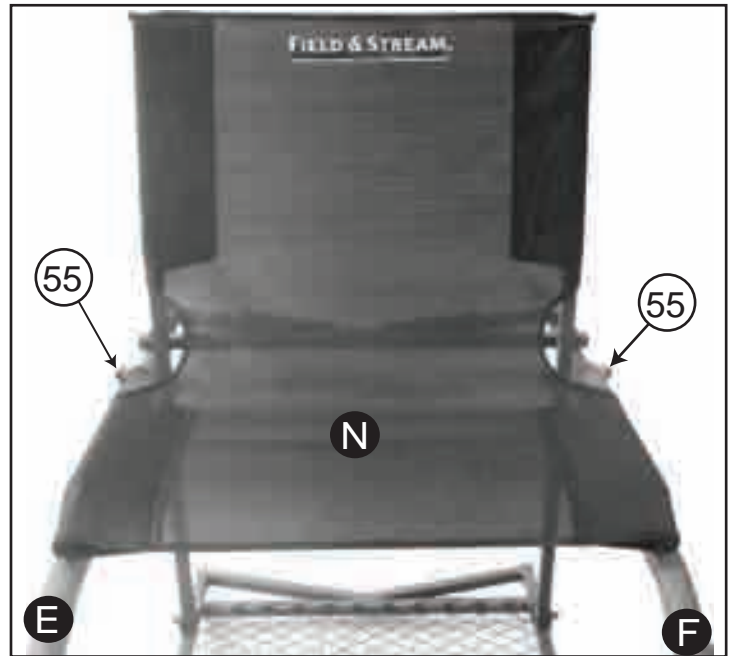
4. Attach Tree Brace **M** to the top of Handle Rails **E** and **F** at the rear most holes using **1-M12x70 Bolt** on each side.

Attach Tree Brace Support **L** to the top of Handle Rails **E** and **F** at the holes just in front of Tree Brace **M** using **1-M12x70mm Bolt** on each side.



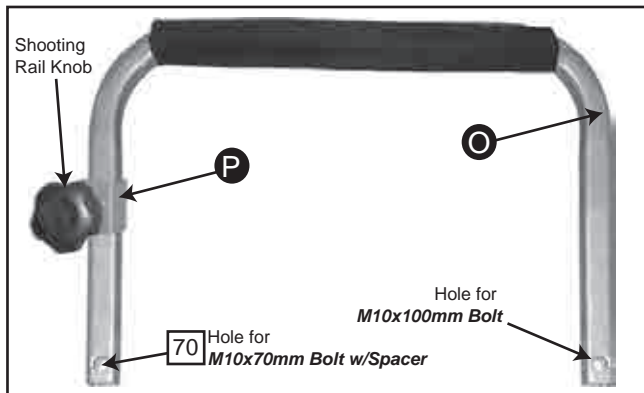


5. Turn Seat Platform over.
 Attach Spreader Bar **Q** to the front of Seat Platform **N** using **1-M10x50mm Bolt** on each side.



6. Slide Backrest Fabric onto Backrest Supports **K**.

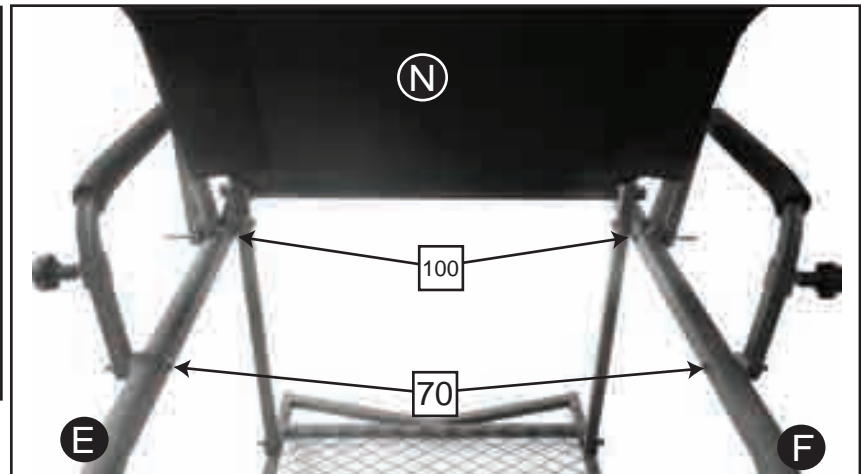
Attach Seat Platform **N** between brackets on Handle Rails **E** and **F** using **2-M12x55mm Bolts** on each side.



7. Attach Arm Rest Cover to each Armrest **O**.
 Note where the holes are located on the armrests.

Slide Shooting Rail Bracket **P** onto each armrest.
 Attach Shooting Rail Knob to Shooting Rail Bracket **P**.

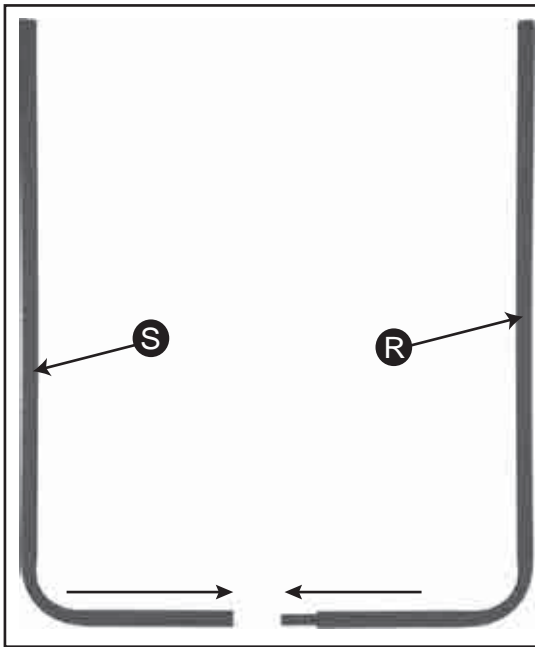
NOTE: Shooting Rail Knob will be facing the outside of the stand as the Assembled Shooting Rail will rest on top of these knobs.



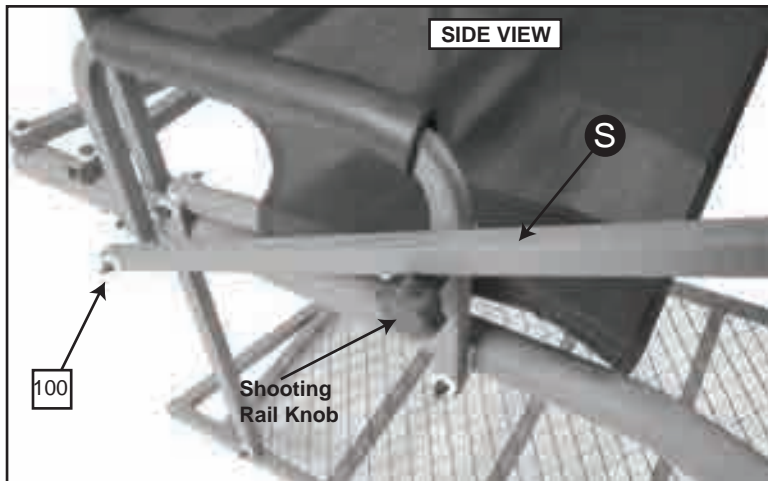
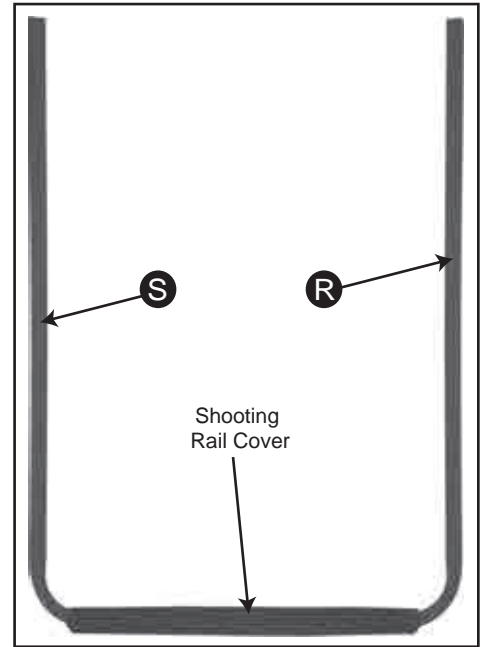
8. Attach the front of each Armrest **O** to Handle Rail **E** and **F** with **1-M10x70mm Bolt w/Spacer** on each side. Place the Spacer between the Armrest and the Handle Rail.

Attach the rear of each Armrest **O** to each Handle Rail **E** and **F**. Place the Spacer between the Armrest and the Handle Rail. Use **1-M10x100 Bolt w/Spacer and Bushing** to hold the armrest in place for the next step. But **DO NOT** tighten the bolt yet.





9. Slide Male Shooting Rail **R** into Female Shooting Rail **S** .
 Attach Shooting Rail Cover to assembled Shooting Rail.



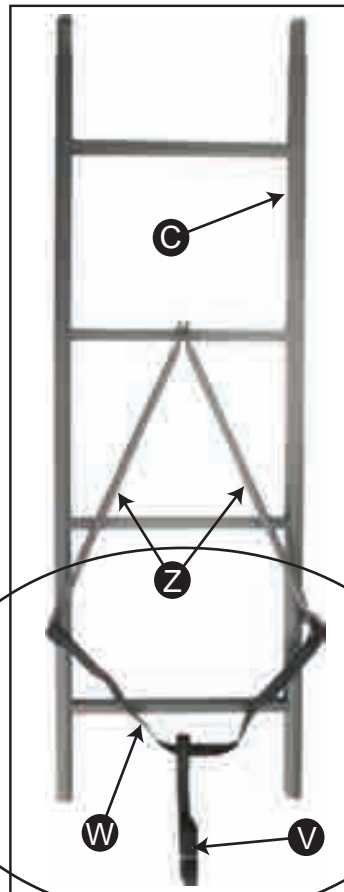
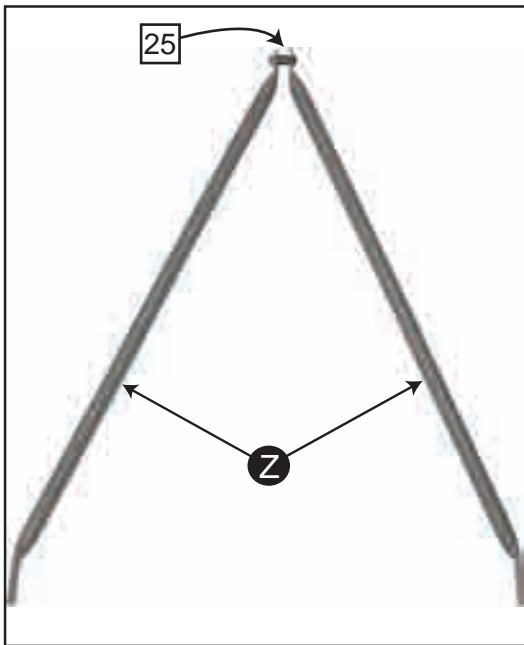
10. Attach assembled Shooting Rail to Armrests **C** using the previously installed **M10x100mm Bolt w/Spacer and Bushing**. Insert the bushing between the Shooting Rail and the Armrests.



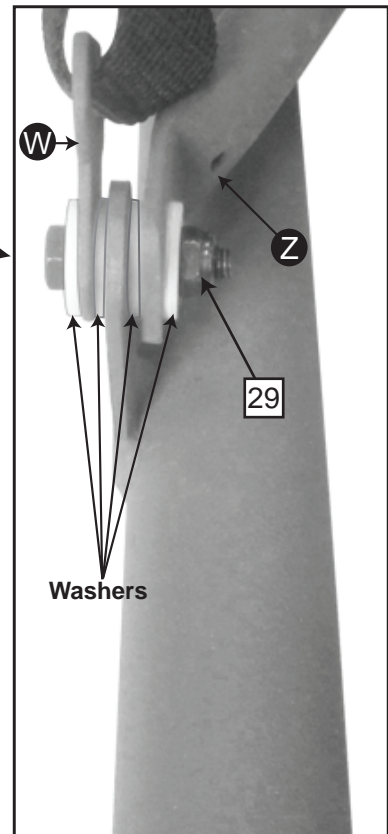
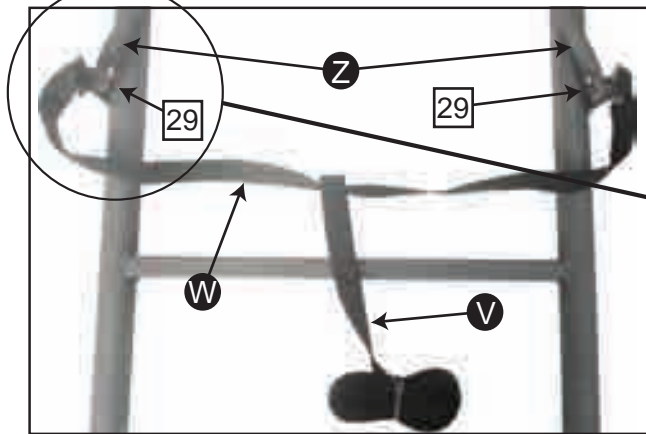
11. Attach one Ratchet Strap **X** between Upper Tree Brace and Tree Brace Support.
 Attach remaining Ratchet Strap to the rear of Foot Platform
(See Ratchet Instructions).

Attach each Installation Strap **Y** just behind the upper Ratchet Straps between Tree Brace and Tree Brace Support.
(See Installation Strap Instructions).





12. Assemble Truss Arms **Z** together using **1-M10x25mm Bolt with Metal Bushing**.



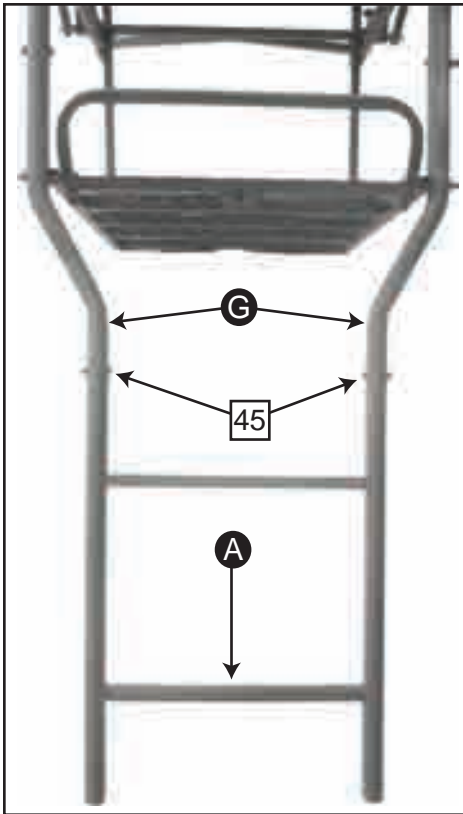
13. Slide the looped end of Anchor Strap **V** over Winged Strap **W**.

Attach Winged Strap **W** and assembled Truss Arms **Z** to Truss Ladder **C** using **1-M10x25mm Bolt with 4 washers** on each side.

NOTE: Attach Winged Strap **W** to the **OUTSIDE** of the bracket on Truss Ladder **C**.
 Attach Truss Arms **Z** to the **INSIDE** of the bracket on Truss Ladder **C**.

A washer will be placed against the bolt head and the nut and between each component.





14. Attach Top Ladder Section **A** into Yokes **G** using **1-M10x45mm Bolt** on each side.

15. Place stand lying on the ground with the tree connection brace facing skyward.

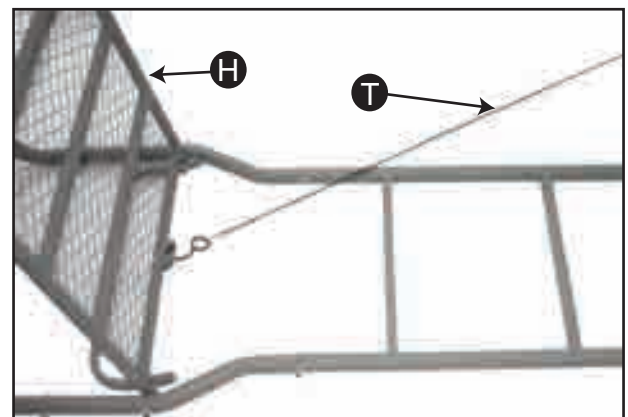
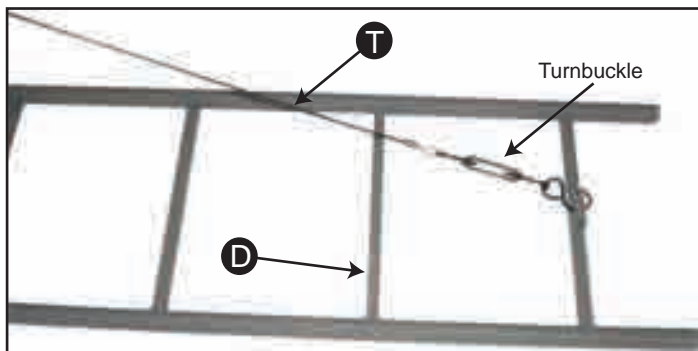
Attach the Ladder Sections in the following order starting at the top:

1. Top Ladder **A**
2. Ladder Section **B**
3. Truss Ladder **C** (*With the Truss Arms towards the Tree*)
4. Ladder Section **B**
5. Bottom Ladder **D** (*With the Bracket towards the Tree*)



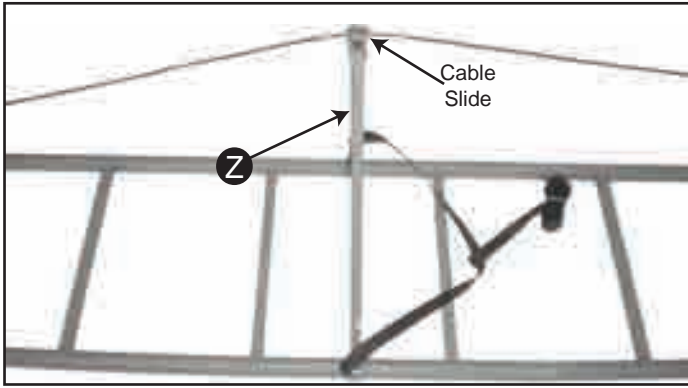
16. Insert **1 - Quickclip** through the hole on the sleeve, and through the ladder sections on each side of the ladder.

17. Close the quickclip to secure the ladder sections together.



18. Attach turnbuckle end of Cable **T** to the bracket on Bottom Ladder **D** and attach the other end of Cable **T** to the bracket on Foot Platform **H**.

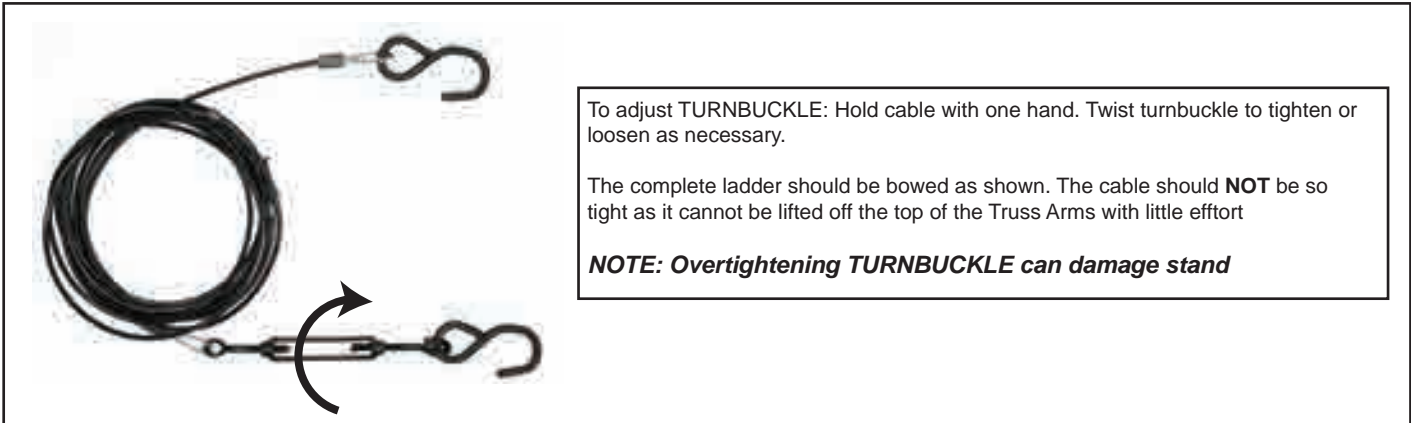




19. Stand in the middle of ladder, pull up on Cable **T**. Place Cable Slide onto the top of Truss Arms **Z** at the metal bushing.



When Truss is assembled, ladder should be bowed. It will take minimal tension to achieve the arc. Adjust cable tension by using turnbuckle.

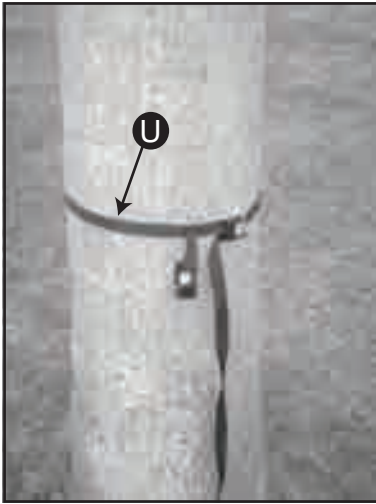


To adjust TURNBUCKLE: Hold cable with one hand. Twist turnbuckle to tighten or loosen as necessary.

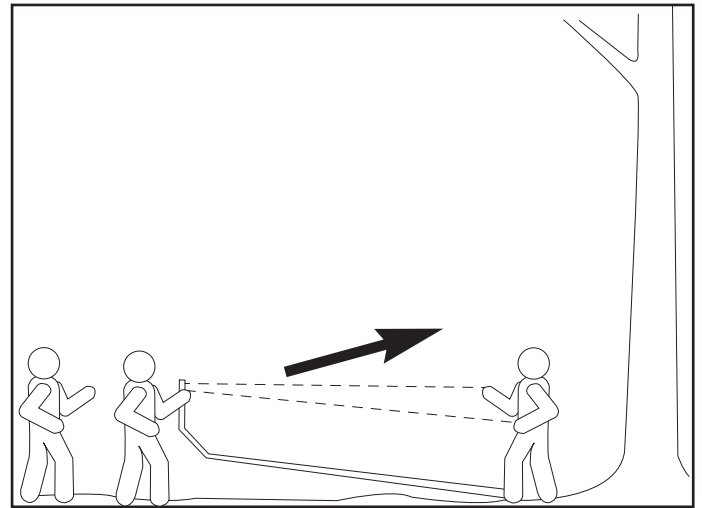
The complete ladder should be bowed as shown. The cable should **NOT** be so tight as it cannot be lifted off the top of the Truss Arms with little effort

NOTE: Overtightening TURNBUCKLE can damage stand

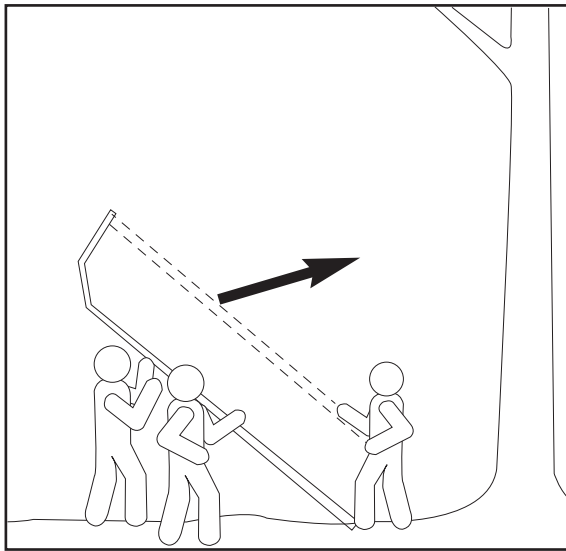




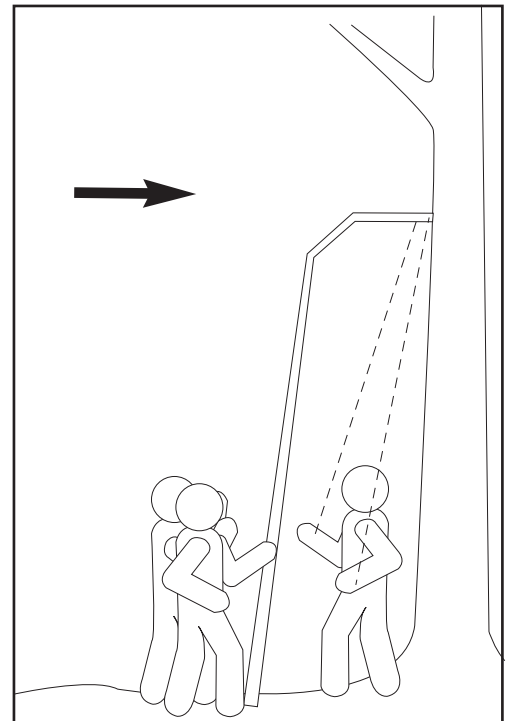
1. Wrap Double Buckle Strap **U** around tree about chest level.



2. Position bottom of stand 4-5 feet from base of tree.



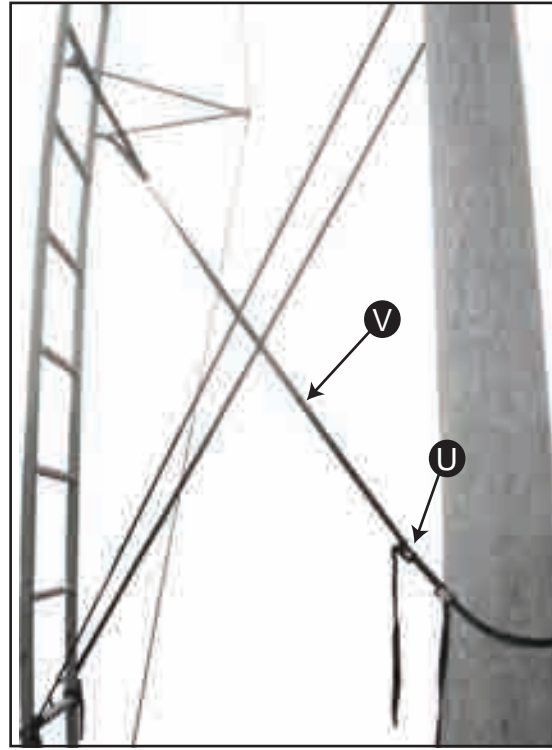
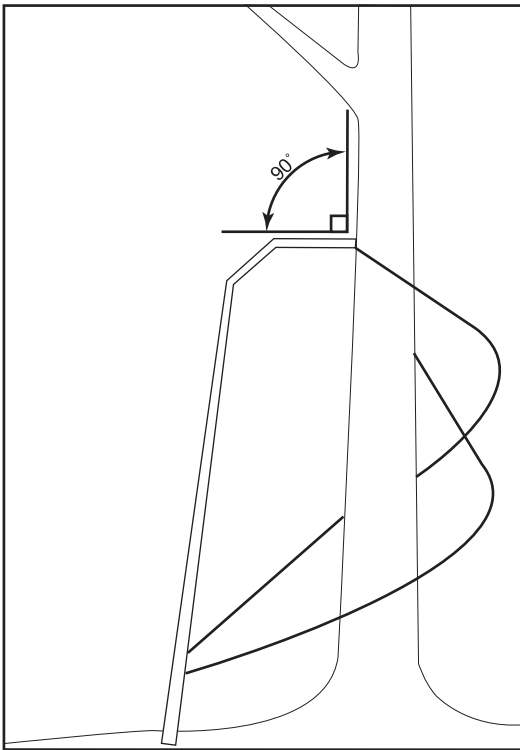
3. One person will stand at the base of ladder with his/her foot on bottom rung while holding installation straps. This will prevent tree stand from sliding. Two people will stand at opposite ends of tree stand, facing Platform and slowly walk tree stand upward using rungs of ladder.



3. As tree stand is being raised, the person holding Installation Straps will pull toward themselves to take up slack. It will steady and ease the weight of stand on the other two people. Continue walking stand upward, until Tree Contact is resting against the tree.



NOTE: Drawings are for illustration purposes only and may not depict actual product.



4. Cross Installation Straps behind tree. Attach to the top rung of the bottom ladder section.
(See Installation Strap Instructions)

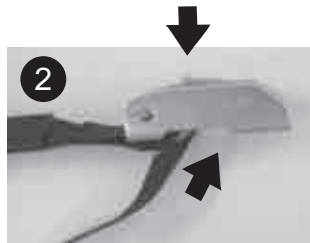
5. On the ground, thread Anchor Strap **V** through other buckle on Double Buckle Strap **U** anchoring truss to tree. While standing on ladder slightly above truss, pull tag end of Anchor Strap to tighten down stand. It will make the ladder more stable. This should attach truss to tree at approximately a 45° angle.

⚠ WARNING
 Truss System **MUST** be installed **BEFORE** Ratchet Strap Installation

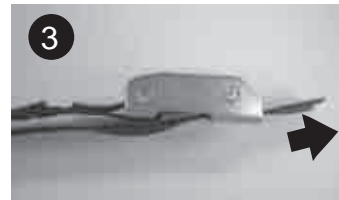
DOUBLE BUCKLE WEAVING



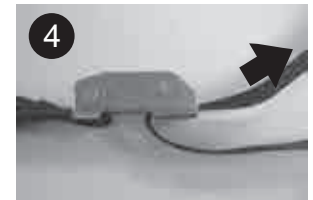
1. Hold buckle as shown.



2. Press down on latch and insert strap underneath teeth.



3. Pull strap to desired length.



4. Pull until tightened.



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TRUSS IS TOO LOOSE



INCORRECT

If ladder is perfectly straight or bowed in slightly toward tree, **TRUSS IS TOO LOOSE**. Take down ladder, tighten turnbuckle, and re-set stand.



CORRECT

This is correct. Note that there is a slight outward arc to ladder. Even after truss strap is pulled tight, there should still be a slight arc in ladder.

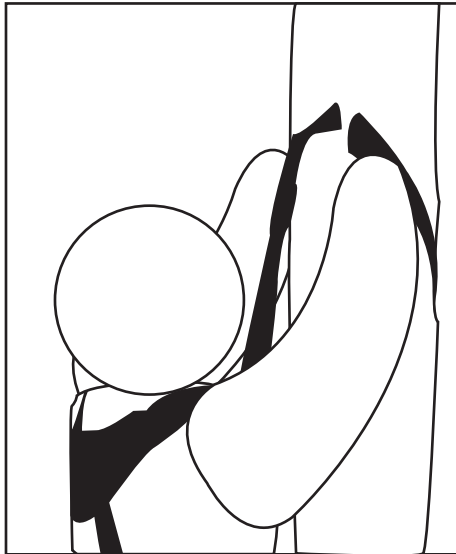
TRUSS IS TOO TIGHT



INCORRECT

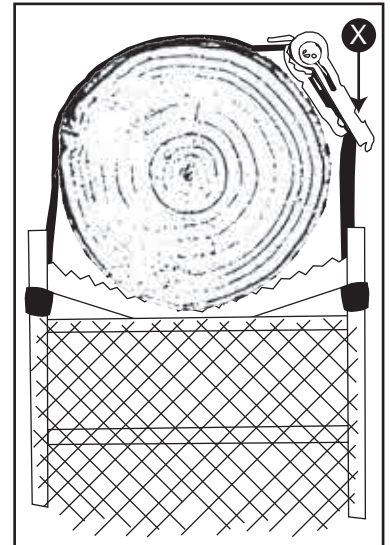
DO NOT over-torque truss system. If ladder is bowed too far, it will force users to climb ladder at an uncomfortable angle and could result in ladder failure. If ladder appears to have an extreme outward arc in it, take down stand, loosen turnbuckle, and re-set stand.





6. After the ladder stand has been secured to the tree with the **INSTALLATION STRAPS**, and the **TRUSS SYSTEM** have been securely attached to the tree, continue to have two people hold the ladder, climb cautiously up to the platform. Once you reach the top, **IMMEDIATELY ATTACH YOUR SAFETY HARNESS TO THE TREE**. Keep the tether strap above your head.

⚠ WARNING
DO NOT sit on seat platform until the ratchet has been secured.



7. Wrap the strap of the ratchet around the back of the tree once and thread through the ratchet.
(See Detailed Ratchet Instructions Below)

DETAILED RATCHET STRAP INSTRUCTIONS



1. Open ratchet handle flat and insert end of strap through opening.



2. Pull Strap through opening



3. Insert tag end of strap back through slot in ratchet wheel.



4. Ratchet handle back and forth to tighten strap



5. After strap is tight, close handle to the locked position



6. To release tension, push spring loaded retaining lock and simultaneously pull on strap.

⚠ WARNING
 Truss System and Installation Straps **MUST** be secured prior to climbing the Ladderstand. Failure to comply may result in serious injury or death.

⚠ WARNING
DO NOT climb ladder without Truss System installed. Serious injury or death may occur if Truss System is not installed.



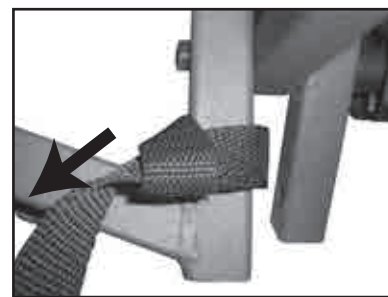
INSTALLATION STRAP INSTRUCTIONS



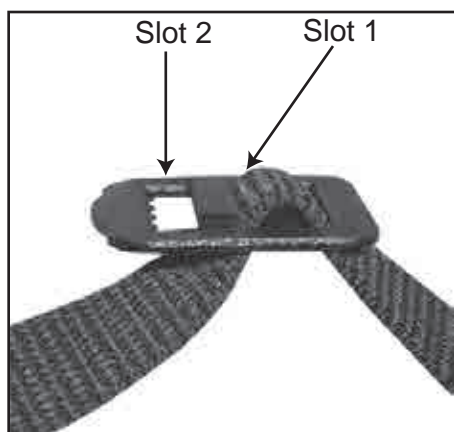
1. Place looped end of strap under platform.



2. Insert loose end of strap through the loop.



3. Pull to tighten. Continue with these steps to install the other strap on the other side of the platform.



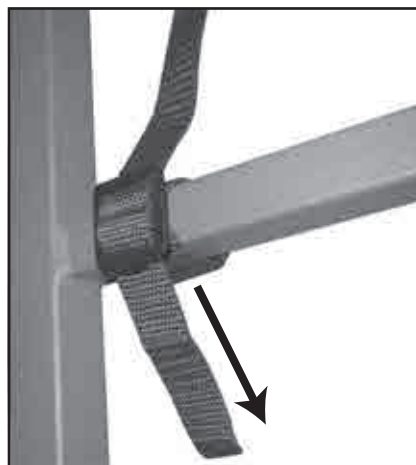
4. Place loose end of strap with clip, under the top rung of the bottom ladder section.



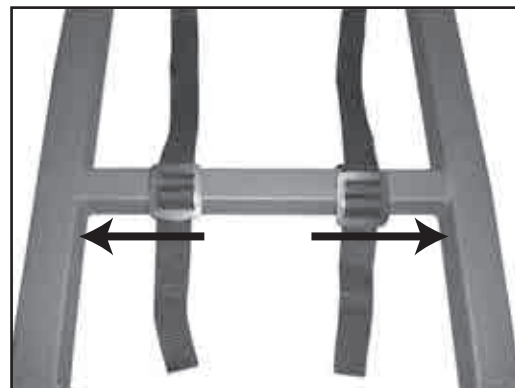
5. Insert the strap through Slot 1 on the clip.



6. Insert the strap through the Slot 2 with the teeth.



7. Pull strap to tighten.



8. Slide the buckles out to the sides to create tension on the straps.



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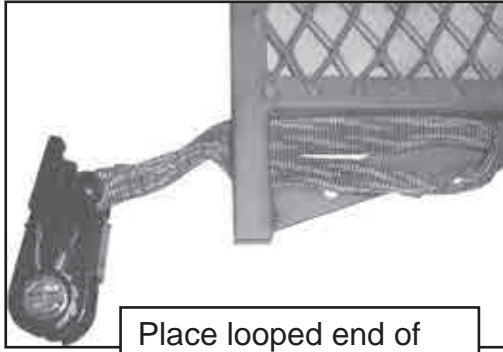
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WARNING DO NOT sit on seat platform until the ratchet and installation straps have been secured.

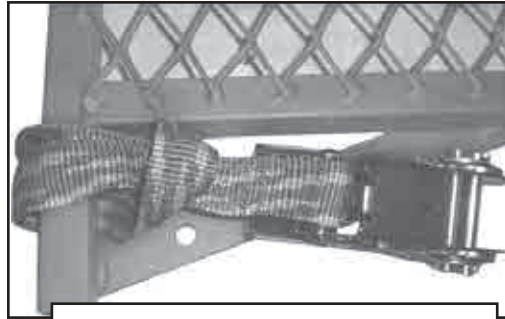
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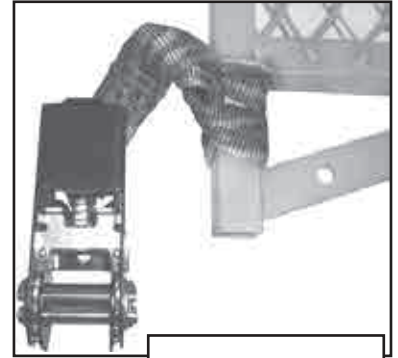
RATCHET STRAP INSTRUCTIONS



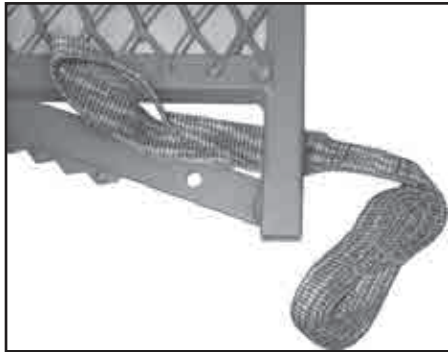
Place looped end of Ratchet under platform



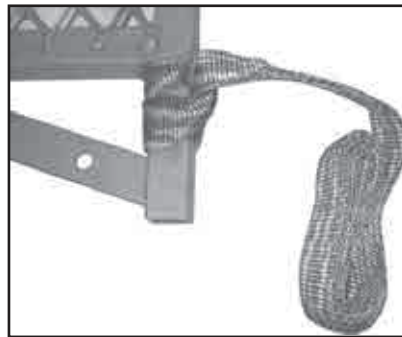
Insert ratchet through loop



Pull to tighten



Place looped end of strap under platform



Insert strap through loop



Pull to tighten

DETAILED RATCHET STRAP INSTRUCTIONS



1

Open ratchet handle flat and insert end of strap through opening.



2

Pull Strap through opening



3

Insert end of strap through slot in ratchet wheel.



4

Ratchet handle back and forth to tighten strap



5

After strap is tight, close handle to the locked position



6

To release tension, push spring loaded retaining lock and simultaneously pull on strap.



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YOU MUST FOLLOW THESE INSTRUCTIONS PRIOR TO INSTALLATION