# MODEL: 8700 DEER CART

• Weight Capacity: 300 lbs.

Instruction and Safety Manual





### 🛕 Warning

### THINK SAFETY!

- READ ALL INSTRUCTIONS PRIOR TO ASSEMBLING DEER CART
- DO NOT assemble Deer Cart if any parts are missing or damaged
- DO NOT sit in or ride on Deer Cart. Sitting or riding on Deer Cart may result in serious injury or death
- DO NOT stand on Deer Cart. Standing on Deer Cart may result in serious injury or death.
- Weight limit of this Deer Cart is 300 lbs.



#### A Warning

Every year serious injury and even death occurs from hunting related falls. To ensure your safety, please COMPLETELY read and follow this safety manual and ALL warning labels BEFORE assembling, installing or utilizing this product.

DO NOT USE THIS PRODUCT BEFORE FULLY UNDERSTANDING ALL SAFETY WARNINGS AND INSTRUCTIONS. IF YOU HAVE QUESTIONS, ARE UNSURE ABOUT ANY INFORMATION OR NEED ADDITIONAL INFORMATION CONCERNING YOUR PRODUCT, CONTACT OUR CUSTOMER SERVICE DEPARTMENT AT 1-866-972-6168 OR VISIT **WWW.PRIMALVANTAGE.COM**. KEEP AND MAINTAIN THIS SAFETY AND INSTRUCTION MANUAL IN A SAFE LOCATION FOR FUTURE REFERENCE.

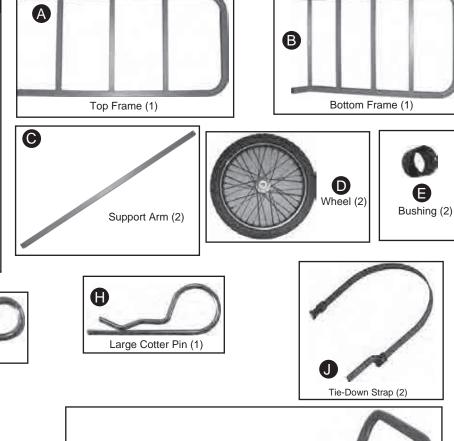
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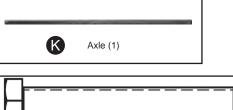
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### **PARTS LIST**

A	1	Top Frame	Part #	OTF-518	
B	1	Bottom Frame	Part #	OBF-518	
Θ	2	Support Arm	Part #	OSA-518	
D	2	Wheel	Part #	DW-224	
0	2	Bushing	Part #	DB-224	
6	2	Large Washer	Part #	DLW-224	_
G	1	Small Cotter Pin	Part #	OCP-224	(
	2	Large Cotter Pin	Part #	DCP-224	
J	2	Tie-Down Strap	Part #	DS-224	
K	1	Axle	Part #	DA-518	
65	2	M10x65mm Bolt (Pre-Installed)	Part #	1065	
	4	M21 Quickclip	Part #	2115	1





G

Small Cotter Pin (2)







Large Washer (2)

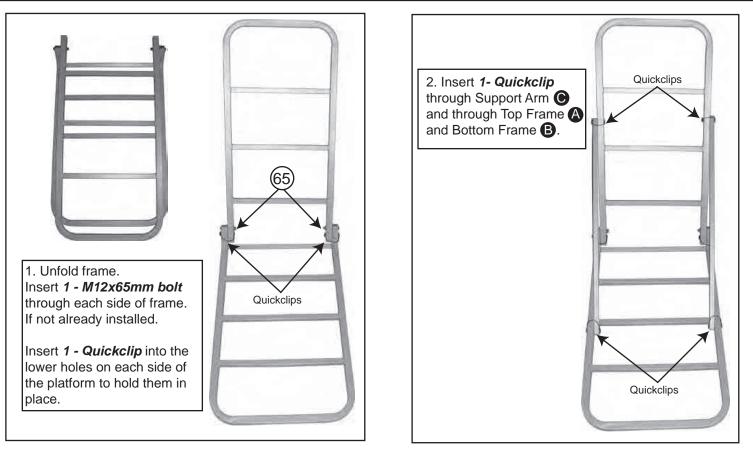
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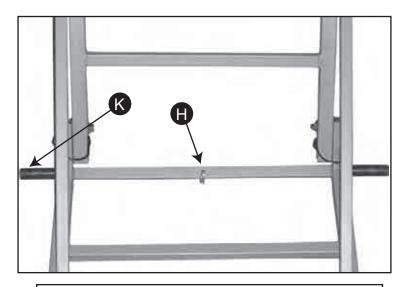
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B

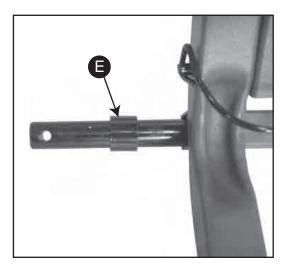
## **ASSEMBLY INSTRUCTIONS PAGE 1**

#### MODEL: 8700 DEER CART





3. Insert Axle 🔇 through Bottom Frame 🕒. Line the holes up on the axle and the center of the bottom frame. Insert Small Cotter Pin 🕞 to secure in place.



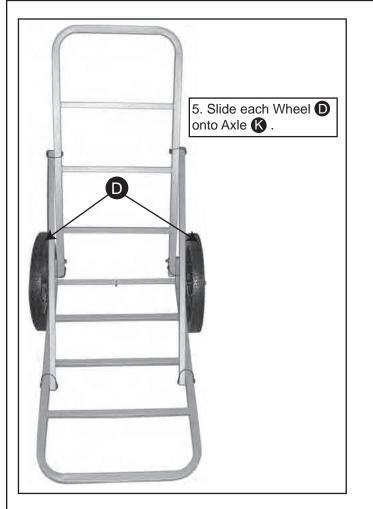
4. Slide Bushing (E) over each side of Axle (K)

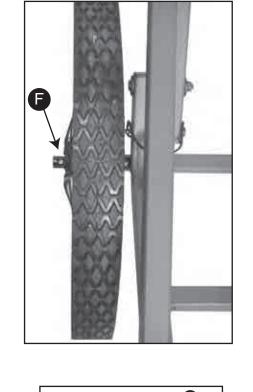


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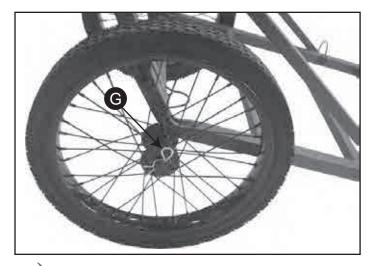
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## **ASSEMBLY INSTRUCTIONS PAGE 2**





6. Insert Large Washer **F** onto Axle **()** in front of wheel.





7. Insert Large Cotter Pin  $\bigcirc$  into Axle  $\bigotimes$  to hold the wheels in place.



8. Attach Tie-Down Straps **()** to Top and Bottom Frame.

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