

# MAGNUM SIDE X SIDE

## LADDER TREE STAND

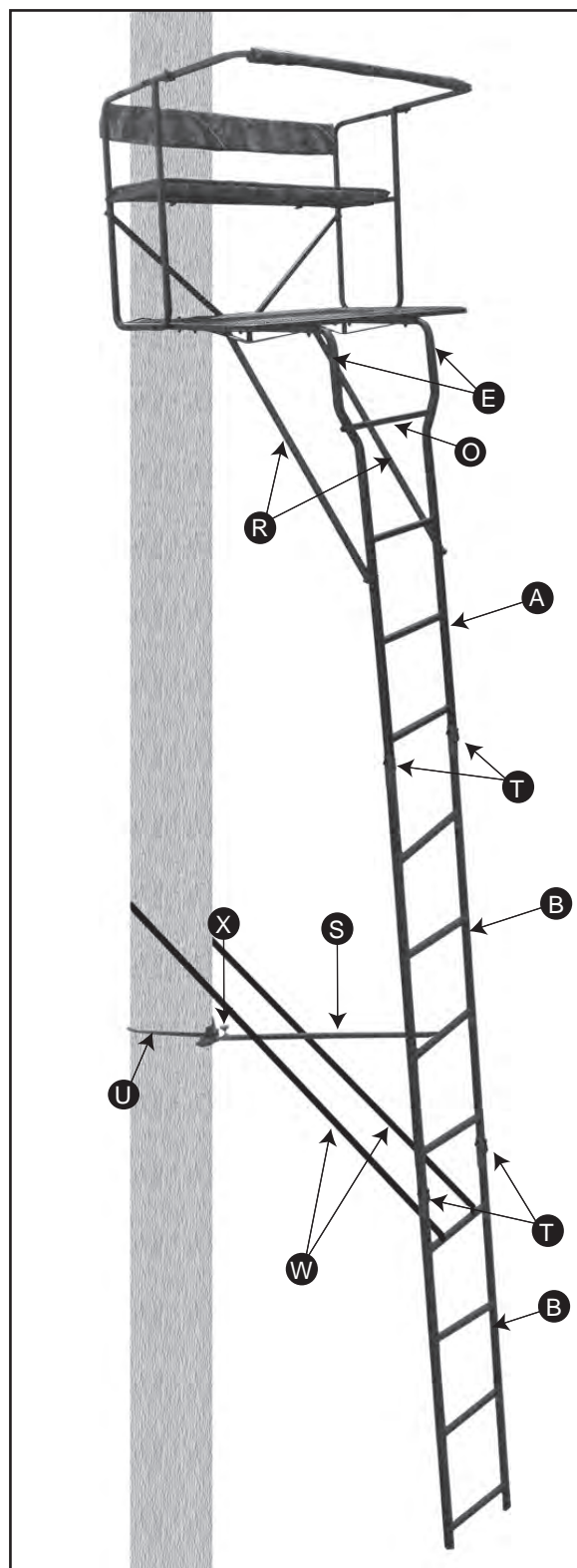
MODEL: HEH00536

- Always Wear a Safety Harness with this Product
- Practice Using at Ground Level
- Weight Limit: 500 lbs.
- Tree Size: 9"-18" diameter



*Instruction and Safety Manual*

**FIELD & STREAM™**  
1871



**THANK YOU!** for purchasing the Magnum Side x Side by Primal Vantage Company Inc.

### **⚠ Warning**

Every year serious injury and even death occurs from hunting related falls. To ensure your safety, please **COMPLETELY** read and follow this safety manual and ALL warning labels **BEFORE** assembling, installing or utilizing this product.

DO NOT USE THIS PRODUCT BEFORE FULLY UNDERSTANDING ALL SAFETY WARNINGS AND INSTRUCTIONS. IF YOU HAVE QUESTIONS, ARE UNSURE ABOUT ANY INFORMATION OR NEED ADDITIONAL INFORMATION CONCERNING YOUR PRODUCT, CONTACT OUR CUSTOMER SERVICE DEPARTMENT AT 1-866-972-6168 OR VISIT [WWW.TREESTANDCUSTOMERSERVICE.COM](http://WWW.TREESTANDCUSTOMERSERVICE.COM). KEEP AND MAINTAIN THIS SAFETY AND INSTRUCTION MANUAL IN A SAFE LOCATION FOR FUTURE REFERENCE.

## TREESTAND SAFETY WARNINGS

Please read the following instruction manual and warnings labels completely before utilizing this product. Failure to understand and execute the instructions and warnings may result in serious injury or death. In the event of an accident, have a plan for rescue, including the use of devices that may be easily reached while suspended.

**ALWAYS** read and understand all warnings and instructions and use all safety products provided before each use of this product. Failure to read and understand all warnings and instructions may result in serious injury or death. Contact a Customer Service Representative with any questions you may have.

**NEVER** exceed total weight limit of **500 lbs.** **DO NOT** use if your combined weight with all of your hunting gear and any accessories exceeds **300 lbs.** or the combined weight of two people and equipment exceeds **500 lbs.** **DO NOT exceed the weight limit of the safety harness, refer to harness manufacturer's warnings for weight limit of safety harness.** Use of tree stand over the weight limit may result in serious injury or death.

**DO NOT** use this tree stand while under the influence of alcohol, medication or any illegal substances. Use of tree stand while under the influence of any of these substances may result in serious injury or death.

**NEVER** use this treestand during inclement weather. **DO NOT** use tree stand during thunderstorms, snowstorms, hurricanes, tornadoes or any other weather conditions that include (but not limited to) lightning, icy conditions, or high winds that could create slippery or dangerous situations. End your hunt and return to the ground if inclement weather conditions arise.

**NEVER** use treestand if you are feeling ill, nauseous, dizzy or if you have a prior condition that could cause a problem. i.e., heart condition, joints that lock-up spinal fusions, etc., or if you are not well rested and alert. Physical ailments can reduce your ability to safely install, utilize, and remove your treestand. Please consult a physician prior to use.

**NEVER** use this tree stand if you have a history of health problems such as (but not limited to) heart problems, back problems, high blood pressure, impaired vision, equilibrium impairments, are afraid of heights, have been advised by a doctor or physician not to climb. If you are not physically fit, well rested, and alert, or if you have any other physical or mental condition that would impair your ability to properly use this treestand.

**NEVER** use this tree stand on a tree that is dead, leaning, diseased, loose barked or on a utility pole as the tree may fall, break, or uproot and may result in serious injury or death.

**NEVER** rely on a branch for support.

**NEVER** jump or bounce on the treestand's platform or ladder sections to seat it to the tree. Instead, step firmly on the first rung of the bottom ladder section to set the ladder into the ground before proceeding to climb the ladder.

**NEVER** transport any of your equipment with yourself while ascending or descending the tree. You will need to have two hands free during ascending and descending for safety. Use a haul line to pull up your firearm (unloaded, chamber opened with safety lock engaged, barrel facing towards the ground), bows, arrows, knives or any other equipment to your tree stand once you have reached your desired hunting height. **ONLY** pull up hunting equipment after the tree stand has been secured to the tree and after you and your harness have been secured to the tree. Prior to descending, lower your equipment on the opposite side of the tree from which you are climbing. Make sure that the unloaded firearm's safety lock is engaged and the gun barrel is pointing towards the ground.

**ALWAYS** hunt with a plan and a buddy. Before you leave home, let others know your exact location, when you plan to return and who is with you.

**ALWAYS** carry emergency signal devices such as a cell phone, walkie-talkie, whistle, signal flare, PLD (personal location device) and flashlight with you at all times and within reach even while you are suspended in your harness. Watch for changing weather conditions. In the event of an accident, remain calm and seek help immediately.

**ALWAYS** inspect the tree stand and the Fall Arrest System (FAS) (Harness) for signs of wear or damage **BEFORE** each use. Also inspect to ensure that nuts and bolts are secure. Pay special attention to the harness and straps, guaranteeing that nothing has been frayed or severed. Destroy all products that cannot be repaired by the manufacturer. Contact a Customer Service Representative for replacement parts. The Fall Arrest System **MUST** be discarded and replaced after a fall has occurred.

**NEVER** modify your treestand in any way by making repairs, replacing parts, or altering adding or attaching anything to it except if explicitly authorized in writing by the manufacturer. Improper installation or adjustment may cause serious injury or death. Remove all contents from box. Inspect for any damaged or missing parts. If any parts are missing or damaged, you must only use certified replacement parts. Using any other replacement parts will void product warranty. **THERE ARE NO EXTRA PARTS.** All parts **MUST** be used to ensure the safety of you and your stand. If you think parts are missing or damaged, **STOP IMMEDIATELY** and contact our Customer Service Department. Using the tree stand with missing or damaged parts may result in serious injury or death. Contact a Customer Service Representative if you have any missing, damaged or extra parts.

**PRACTICE** installing, adjusting and using your treestand at ground level prior to using it at an elevated position.

**ALWAYS** keep instructions (written and video) in a safe place and review before each use. It is the responsibility of the treestand owner to furnish the complete instructions to anyone who borrows or purchases the treestand from you.

**NEVER** use this treestand for any use other than hunting. Our treestands are designed for hunter's to wear a Full Body Harness. If you are not completely comfortable and confident with your ability to safely install, ascend, hunt and descend using a Full Body Safety Harness and this treestand, **DO NOT PROCEED.**

**NEVER** use this treestand for trimming trees.

**NEVER** fall asleep in your stand as you may fall out resulting in serious injury or death.

**ALWAYS** be sure to retighten all bolts **BEFORE** each new use of treestand.

**ALWAYS** have a minimum of three people present when installing or removing this treestand.

## TREESTAND SAFETY WARNINGS

**NEVER** adjust your stand while in use. Practice the attachment of this treestand at ground level before using in a hunting environment. **ALWAYS** ensure that you and your treestand are safely secured to a healthy tree. Your tree stand **MUST** be attached tightly to the tree and secured in place. If the stand is not secure, it may shift while in use, resulting in serious injury or death.

The Installation Cross Straps and Stabilizer Bar(s) **MUST** be properly installed before each use of the treestand.

**ALWAYS** inspect every ladder section connection every time you use the stand before you leave the ground. If ladder sections are separating, with the help of at least two other people, lower the stand to the ground, make adjustments, and reinstall.

**ALWAYS** check the ground below the tree stand to make sure it is firm and level. Sloping ground or uneven terrain (one side of a rock or root) can cause your tree stand to tilt or shift.

**ALWAYS** maintain three points of contact when climbing the tree stand. (Two feet and one hand **or** one foot and two hands.)

**DO NOT** leave your treestand outside since weather or animals may cause damage. Tree growth can also cause stress and damage straps and buckles. It must be stored inside when not in use.

**NEVER** wear jewelry or loose fitting clothing, which can cause hazardous conditions. Clothing may be caught in your equipment and cause you to fall. You must always wear non-slip or rubber boots. Shoelaces must be tucked into your boots. Rings and necklaces **MUST NOT** be worn.

**NEVER** use this treestand with a third person. The treestand is designed for use by **ONE** person or **TWO** people.

**NEVER** let children play with or use this treestand without adult supervision. This treestand is not a toy.

**DO NOT** use tree stand if any nuts or bolts or parts are loose, bent, or crooked.

**ALWAYS** know your physical limitations. Don't take chances. If you start thinking about how high you are, don't go any higher. Instead, choose a minimum height that will allow for safe, effective and comfortable hunting.

**ALWAYS** lean **forward towards the tree** as you climb and attach your harness to the tree **BEFORE** securing the platform to the tree and stepping onto the platform. **NEVER** lean out from the treestand for any reason.

**ALWAYS** wear a Fall Arrest System (FAS) (Harness) consisting of a full body safety harness after leaving the ground. A TMA Certified Full Body Harness **MUST** always be connected to yourself and the tree during ascending, hunting and descending. Single safety belts and chest harnesses are no longer allowed and should **NEVER** be used. If you are not wearing a Full Body Harness properly attached to the tree, that is protecting you from a fall, **DO NOT leave the ground**. Failure to wear your Full Body Harness may result in serious injury or death.

Be aware that falls can occur at anytime after leaving the ground.

**ALWAYS** read and understand the manufacturer's Warnings, expiration date (if applicable) and instructions on how to use and how to properly adjust the harness. Practice the use of a full body safety harness at ground level in the presence of a responsible adult to experience the feeling of hanging suspended before using in a hunting environment. Failure to follow harness instructions may result in not being able to return to the stand and being suspended in a harness after a fall, or serious injury or possibly death. If the hunting location is unknown by anyone and communication efforts are unsuccessful, you **MUST** have a personal plan for rescue/escape because prolonged suspension in a harness may be fatal. It is important to exercise the legs by pushing against the tree or doing other forms of continuous leg exercises to avoid blood pooling while being suspended. Hunters with varying degrees of physical fitness may require different plans to recover/escape the effects of prolonged suspension. Have a personal plan and practice it in the presence of a responsible adult before leaving the ground. No one escape/rescue plan will work for every hunter on every tree in every circumstance. Only you can determine the best recovery/escape plan for your situation before leaving the ground.

**ALWAYS** have a suspension relief device on your person and readily accessible while using a harness. These devices allow the user to relieve the load on the lower extremities if suspended in a harness and help maintain circulation in the legs, mitigate suspension trauma (blood pooling) or allow descent to the ground. Several optional products/systems are available that offer self-recovery or self-extraction from a fall when suspended in a harness. Some systems automatically descend the user while others allow user control. One of these products/systems can be considered for use as an additional safety precaution against prolonged suspension and suspension trauma. Be sure to follow the manufacturers' instructions on the safe use of these products/systems.

Hunt from the ground when self-recovery escape is absent. There is time to make a correct decision on what action to take if a fall occurs while wearing a full body harness. It is important to remember **"DO NOT PANIC."** Remain calm and implement your practiced rescue, relief and recovery plan.

**NEVER** allow the tether strap to get under your chin or around our neck. The length of the harness tether **MUST** be minimized at all times. It should be adjusted so that it is above the head with no slack (snug) in the sitting position and you should have the minimum amount of slack possible when climbing.

**WARNING**

<p><b>ALWAYS</b> read and understand all warnings and instructions before each use of this product. Failure to read and understand all warnings and instructions may result in serious injury or death.</p> <p><b>ALWAYS</b> inspect the tree stand for signs of wear or damage <b>BEFORE</b> each use. Also inspect to ensure that nuts and bolts are secure and straps are not frayed, worn, or broken.</p> <p><b>DO NOT</b> use treestand if combined weight of one person and equipment exceeds <b>300 lbs.</b> or combined weight of two people and equipment exceeds <b>500 lbs.</b> <b>DO NOT</b> exceed the weight of safety harness. <b>DO NOT</b> exceed the weight of safety harness. <b>DO NOT</b> use the treestand if you are wearing a Fall Arrest System (FAS) that does not meet TMA standards. <b>DO NOT</b> use the treestand if you are not wearing a Fall Arrest System (FAS) that meets TMA standards. <b>DO NOT</b> use the treestand if you are not wearing a Fall Arrest System (FAS) that meets TMA standards. <b>DO NOT</b> use the treestand if you are not wearing a Fall Arrest System (FAS) that meets TMA standards.</p>	<p><b>DO NOT</b> use this tree stand while under the influence of alcohol, medication, or illegal substances. Use of tree stand while under the influence of any of these substances may result in serious injury or death.</p> <p><b>NEVER</b> use this tree stand if you have a history of problems such as (but not limited to) dizziness, vertigo, or motion sickness. <b>NEVER</b> use this tree stand if you have a history of problems such as (but not limited to) dizziness, vertigo, or motion sickness. <b>NEVER</b> use this tree stand if you have a history of problems such as (but not limited to) dizziness, vertigo, or motion sickness.</p> <p><b>NEVER</b> use this tree stand during inclement weather such as (but not limited to) thunderstorms, snowstorms, ice, or high winds that could create slippery or dangerous situations.</p> <p><b>DO NOT</b> modify or alter your tree stand.</p>	<p><b>NEVER</b> use this tree stand on a dead, leaning, loose barked tree or on a tree that may fall, break, or uproot. <b>NEVER</b> use this tree stand on a dead, leaning, loose barked tree or on a tree that may fall, break, or uproot.</p> <p><b>NEVER</b> leave the ground without checking every ladder section connection. <b>NEVER</b> leave the ground without checking every ladder section connection. <b>NEVER</b> leave the ground without checking every ladder section connection.</p> <p><b>NEVER</b> step up to the platform. Climbing aids such as stick ladders <b>MUST</b> extend above the platform of the hang-on to allow the user to step down on the platform. The Full Body Harness <b>MUST</b> always be attached to the tree even when stepping down into the tree stand.</p> <p><b>NEVER</b> remove or deface warning labels.</p>
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**NEVER** remove any safety warning stickers from this product.

**Safety must be your first priority during the use of this product.**

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## CHOOSING A SAFE TREE

- **ALWAYS** thoroughly inspect the tree before installing your product. **DO NOT** install your TREE/LADDER STAND onto any dead or unsafe tree, telephone or utility pole, structural column, or man-made structure. Doing so may result in serious injury or death.
- **ALWAYS** select the proper tree for use with your TREE/LADDER STAND. Select a live straight tree that fits within size limits recommended (minimum tree diameter must be no less than 9 inches and maximum of 18 inches.). **DO NOT** rely on a branch for support.
- **DO NOT** select a tree in the dark or choose a tree in close proximity to a fence. You must not have any stumps or rocks beneath your tree.
- **NEVER** use TREE/LADDER STAND on a tree that is dead, diseased, leaning or on wet and uneven ground as the tree may fall, break or uproot.
- Your tree must not be wet, icy or slippery or on wet, swampy, or loose ground that allows the tree to be unstable. Check the ground under TREE/LADDER STAND to ensure it is firm and level.
- Be sure you have a level stand platform. Your tree must not lean or have any irregular shape.
- Tree must not have any loose or scaly bark or excessive vines, nails, screws, or any other sharp objects protruding that may sever webbing on product. Any surrounding trees must not lean or have dead limbs that may fall onto you or your product.
- **NEVER HURRY!!** While climbing a TREE/LADDER STAND, make slow, even movements no more than ten to twelve inches at a time. Make sure you have proper contact with tree and/or TREE/LADDER STAND every time you move. **On ladder tree stand, ALWAYS maintain three points of contact with each step and ALWAYS lean forward as you climb.**

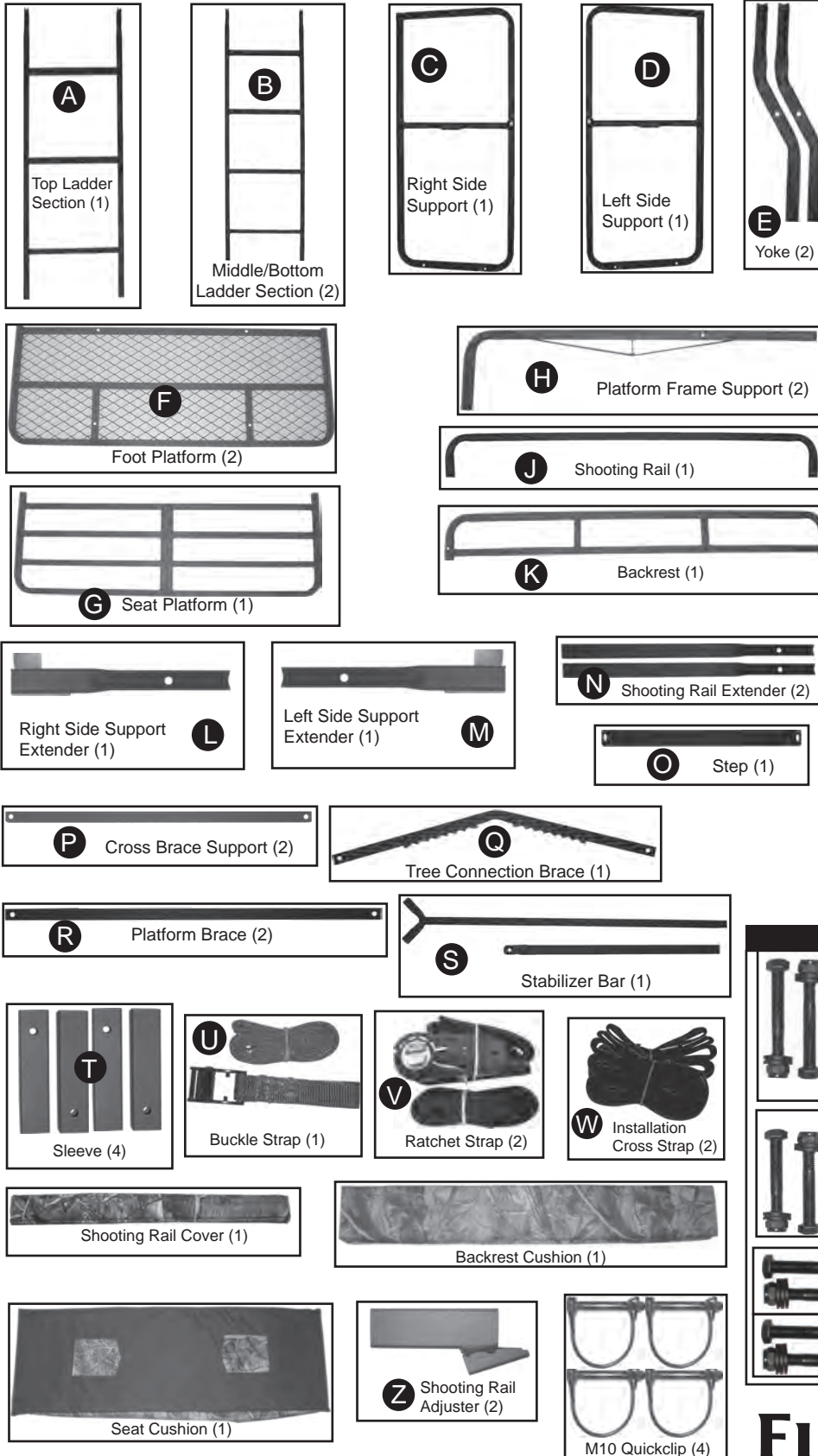
## PROPER CARE AND MAINTENANCE:

- Inspect for defects (damage, rot, corrosion, cracks, freezing, excessive heat, etc.) before every use is required. Do not use if damage is detected or suspected.
- Ameristep recommends periodically re-tightening and/or replacing hardware (supplied by Ameristep), including bolts, nuts, washers, rope, straps, cord, etc.

# MAGNUM SIDE X SIDE

MODEL: HEH00536

- Always Wear a Safety Harness with this Product
- Practice Using at Ground Level
- Weight Limit: 500 lbs.
- Tree Size: 9"-18" diameter



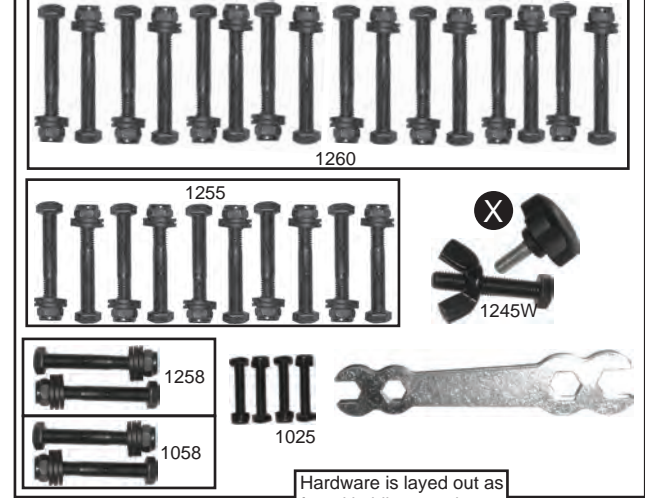
## Parts List

<b>A</b>	1 Top Ladder Section	Part # DL-5360
<b>B</b>	2 Middle/Bottom Ladder Section	Part # DL-5030
<b>C</b>	1 Right Side Support	Part # DRS-536
<b>D</b>	1 Left Side Support	Part # DLS-536
<b>E</b>	2 Yoke	Part # DYK-100
<b>F</b>	2 Foot Platform	Part # DP-840
<b>G</b>	1 Seat Platform	Part # DSP-840
<b>H</b>	2 Platform Frame Support	Part # DFS-840
<b>J</b>	1 Shooting Rail	Part # DSR-535
<b>K</b>	1 Backrest	Part # DBR-840
<b>L</b>	1 Right Side Support Extender	Part # DRX-536
<b>M</b>	1 Left Side Support Extender	Part # DLX-536
<b>N</b>	2 Shooting Rail Extender	Part # DSX-100
<b>O</b>	1 Step	Part # DS-536
<b>P</b>	2 Cross Brace Support	Part # DCBS-840
<b>Q</b>	2 Tree Connection Brace	Part # DTB-600
<b>R</b>	2 Platform Brace	Part # DPB-840
<b>S</b>	1 Stabilizer Bar	Part # DSB-500
<b>T</b>	4 Sleeve	Part # DS-100
<b>U</b>	1 Buckle Strap	Part # DBA-100
<b>V</b>	2 Ratchet Strap	Part # RA-100
<b>W</b>	2 Installation Cross Strap	Part # ICS-1000
<b>X</b>	1 Adjustment Knob	Part # AK-100
<b>Z</b>	2 Shooting Rail Adjuster	Part # DSA-100
	1 Seat Cushion	Part # DSC-506
	1 Backrest Cushion	Part # DBC-840
	1 Shooting Rail Cover	Part # DPSC-536

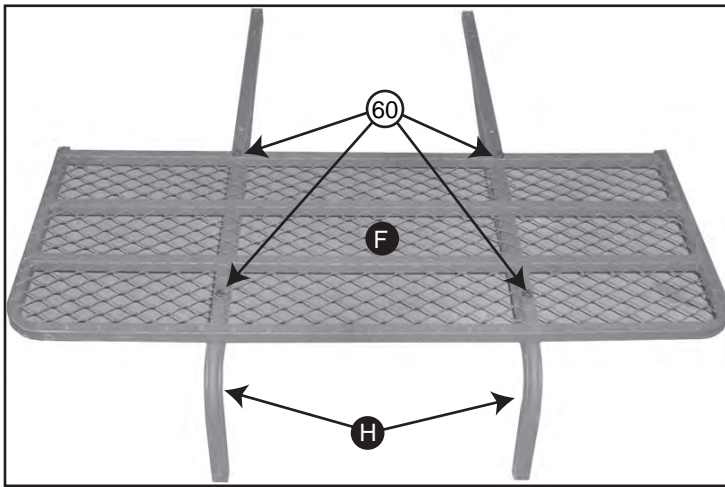
## Hardware

Ⓜ60	16 M12x60mm Bolt	Part # 1260
Ⓜ58	2 M12x55mm Bolt w/3 washers	Part # 1258
Ⓜ55	10 M12x55mm Bolt	Part # 1255
Ⓜ58	2 M10x55mm Bolt w/3 washers	Part # 1058
Ⓜ25	4 M10x25mm Bolt	Part # 1025
Ⓜ45w	1 M12x45mm Bolt w/wingnut	Part # 1245W
	2 Harness	Part # 3001
	4 M10 Quickclip	Part # 1615

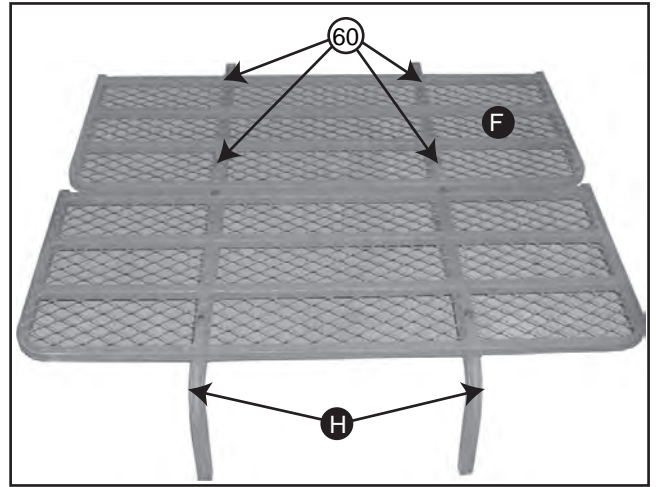
## Hardware Blister Pack



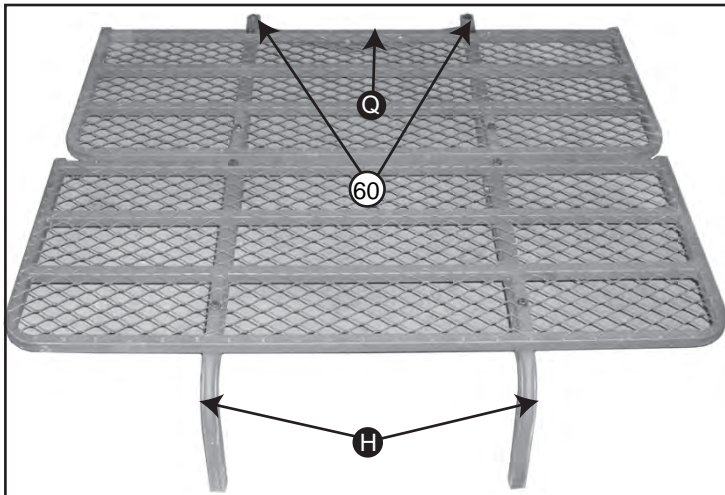
# FIELD & STREAM™



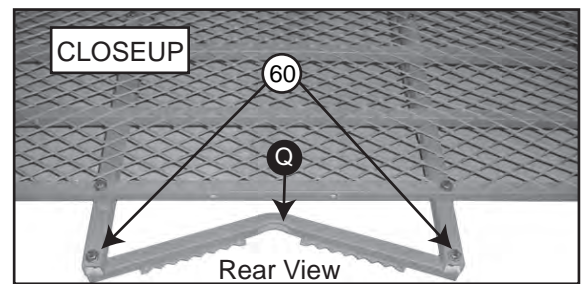
1. Attach one Foot Platform **F** to the front of both Platform Frame Supports **H** using **4-M12x60mm bolts**.



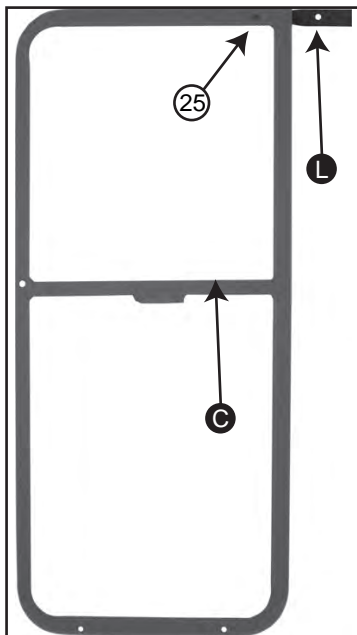
2. Attach the other Foot Platform **F** to the rear of both Platform Frame Supports **H** using **4-M12x60mm bolts**.



3. Attach Tree Connection Brace **Q** to the rear most holes on Platform Frame Supports **H** using **2-M12x60mm bolts**. See **CLOSEUP** below.

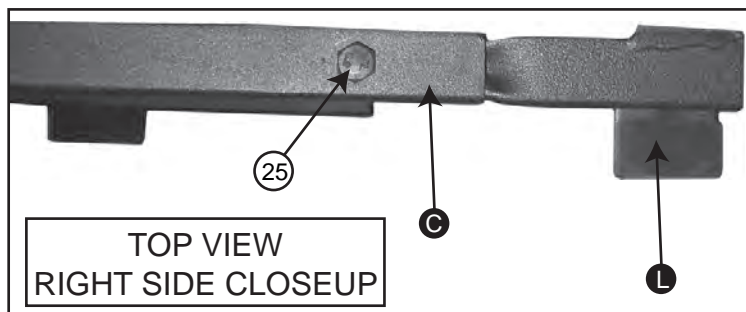


**NOTE:** Attach Tree Connection Brace underneath the Platform Frame Supports



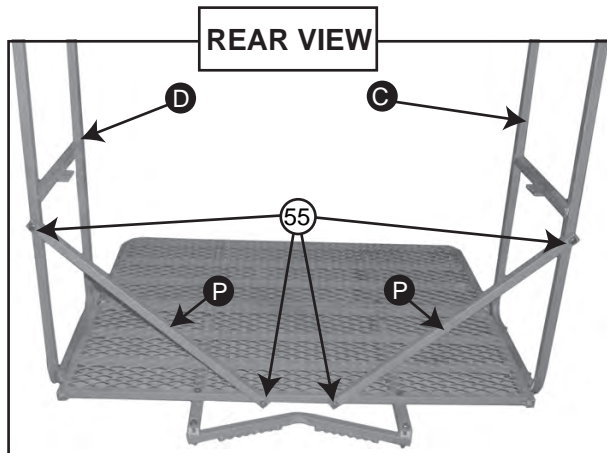
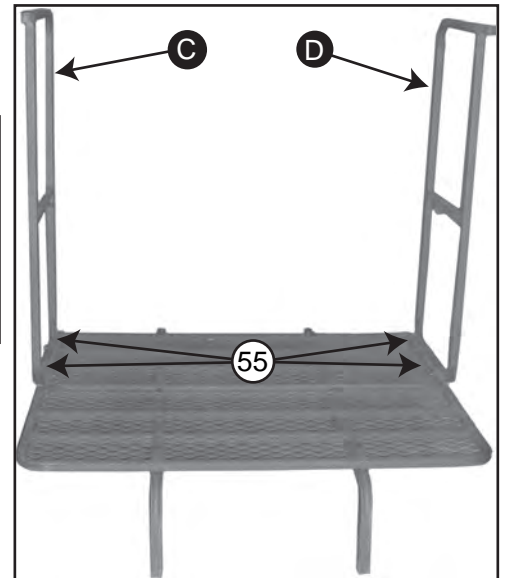
4. Insert Right Side Support Extender **L** into Right Side Support **C** use **1-M10x25mm bolt** to secure. Make sure that the brackets on the Side Support and the Extender are facing the same direction.

Repeat step for the Left Side Support.



5. Facing the platforms as shown in adjacent picture, attach Left Side Support **D** to the **RIGHT** side of Rear Foot Platform **F** using **2-M12x55mm bolts** on each side. Make sure that the rubber brackets are on the inside of the frame.

Attach Right Side Support **C** to the **LEFT** side of Rear Foot Platform **F** using **2-M12x55mm bolts** on each side. Make sure that the rubber brackets are on the inside of the frame.

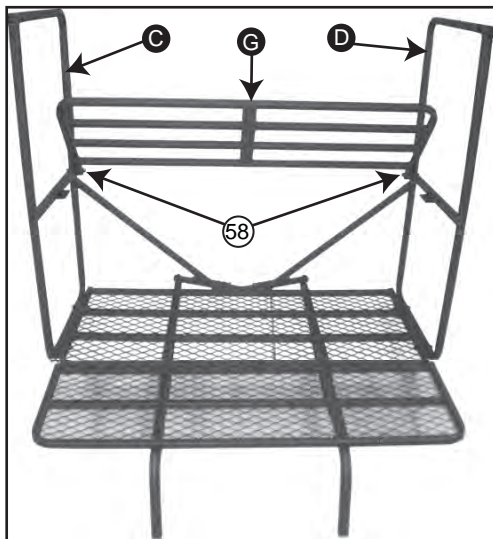


6. Facing the rear of the platform, attach one end of Cross Brace Support **P** to Left Side Support **D** using **1-M12x55mm bolt**.

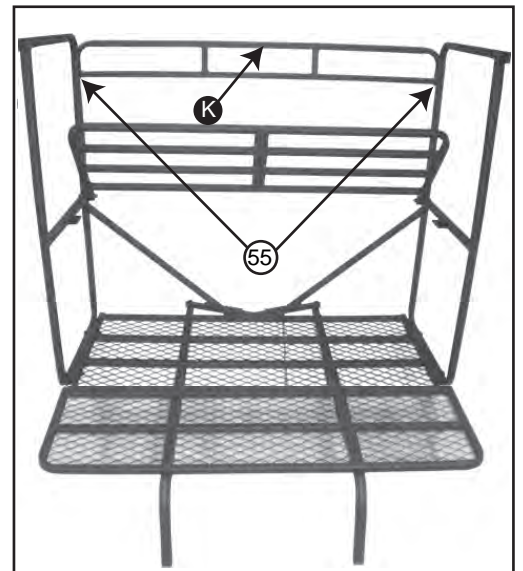
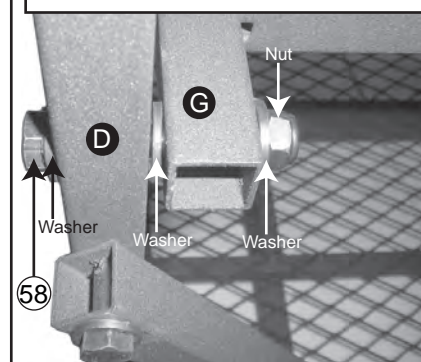
Attach the other side of Cross Brace Support **P** to the Rear Foot Platform **F** using **1-M12x55mm bolt**.

Attach one end of the other Cross Brace Support **P** to Right Side Support **C** using **1-M12x55mm bolt** on each side.

Attach the other side of Cross Brace Support **P** to the Rear Foot Platform **F** using **1-M12x55mm bolt**.

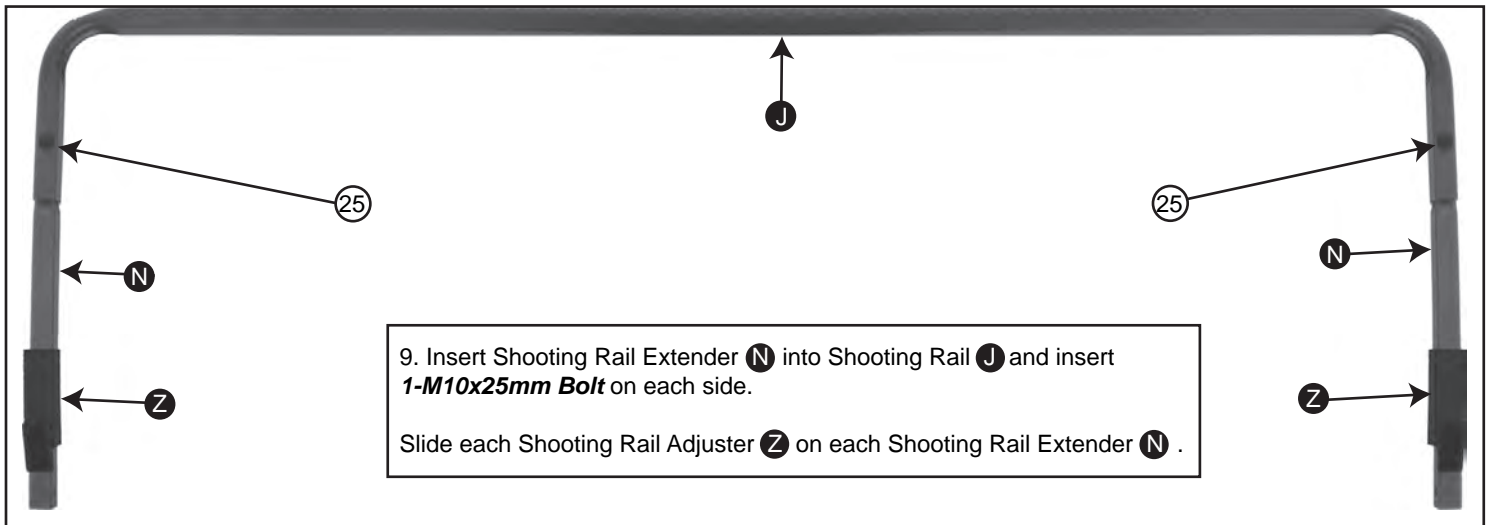


PROPER INSTALLATION ORDER  
AS SHOWN FROM REAR LEFT SIDE

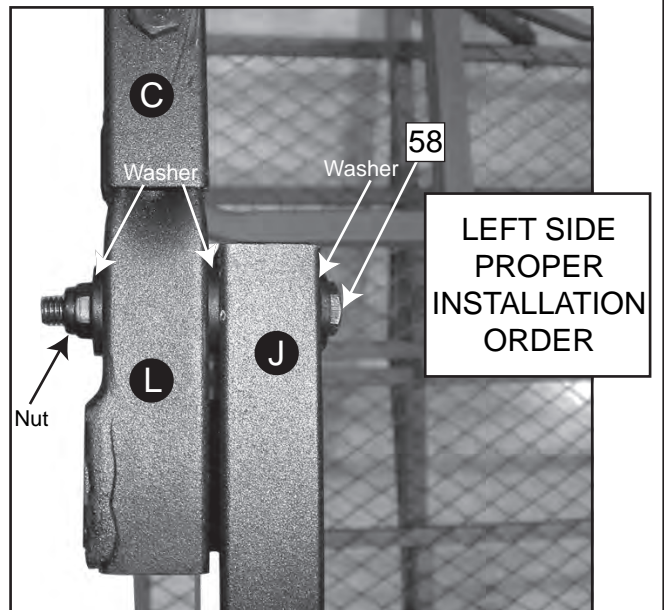
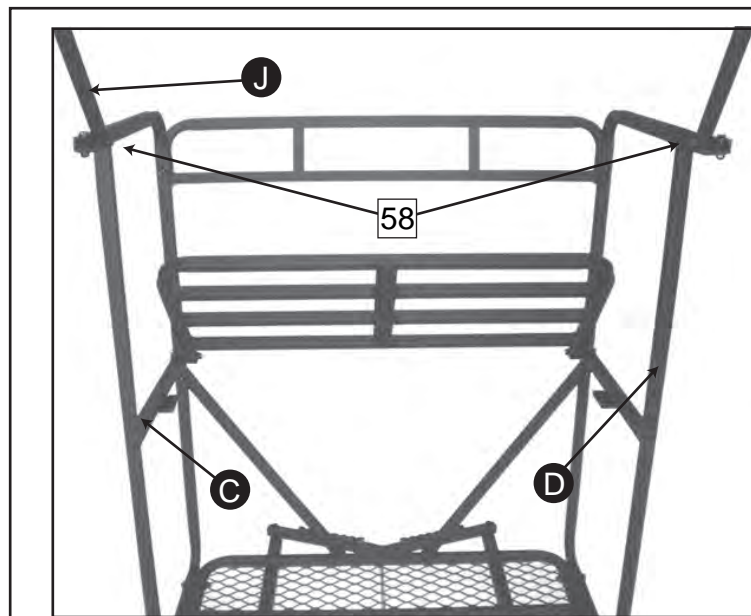


7. Attach Seat Platform **G** to Side Supports using **1-M12x55mm bolt w/3 washers** on each side.  
(See adjacent photo for proper installation order)

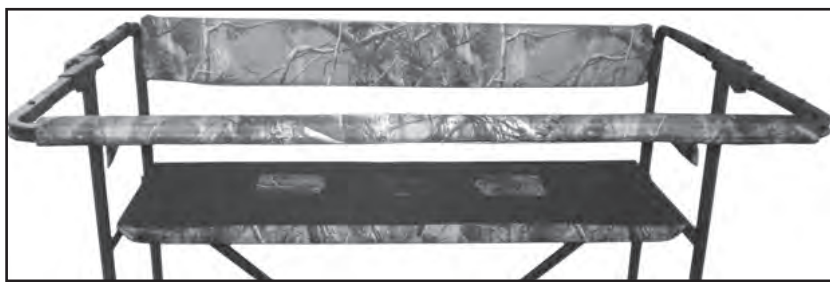
8. Attach Backrest **K** to each Side Support using **1-M12x55mm bolt** on each side.



9. Insert Shooting Rail Extender **N** into Shooting Rail **J** and insert **1-M10x25mm Bolt** on each side.  
Slide each Shooting Rail Adjuster **Z** on each Shooting Rail Extender **N**.

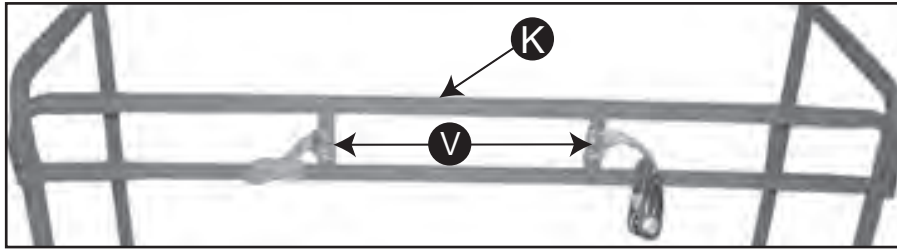


10. Attach Assembled Shooting Rail **J** to each Side Support through Side Support Extenders **L** and **M** using **1-M10x55mm bolt w/3 washers** on each side. **Make sure that the wedge of the Shooting Rail Bracket **Z** can rest on top of the rubber padded bracket.**  
**See photo to right for proper installation order.**

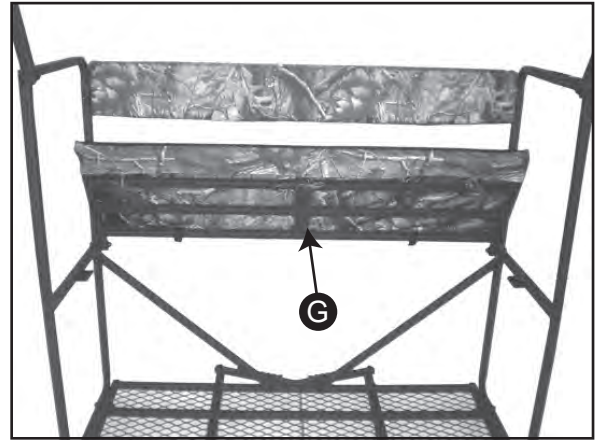
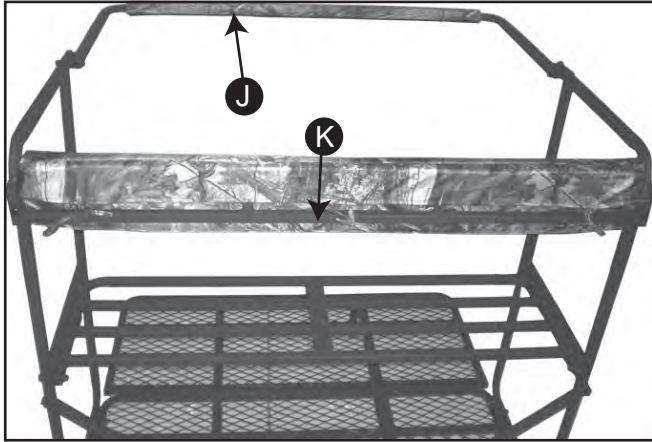


The Shooting Rail Adjuster will make the shooting rail adjust from a flat position to any angled position. Fold the Shooting Rail all the way back for Bowhunting.





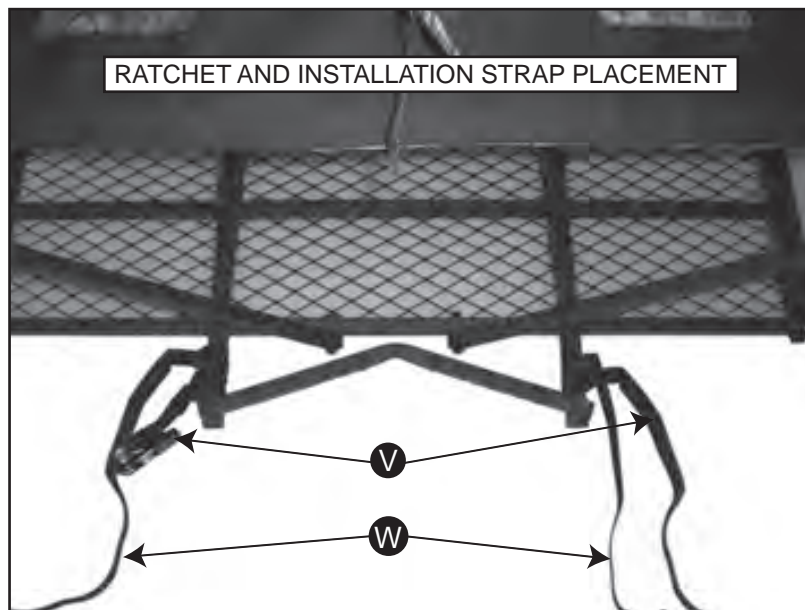
11. Attach Ratchet Strap Assembly **V** to the vertical bars on Backrest **K**. (See Ratchet Instructions)



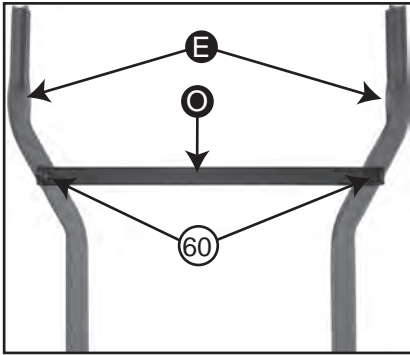
12. Attach Shooting Rail Cover to Shooting Rail **J**.

Slide Backrest Cushion onto Backrest **K** and tie off.

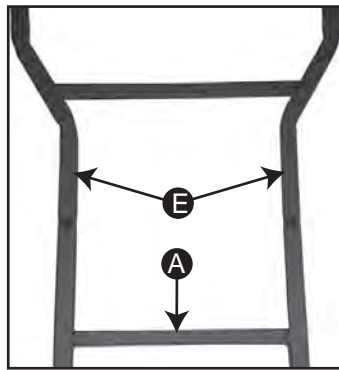
Attach Seat Cushion to Seat Platform **G** and tie off.



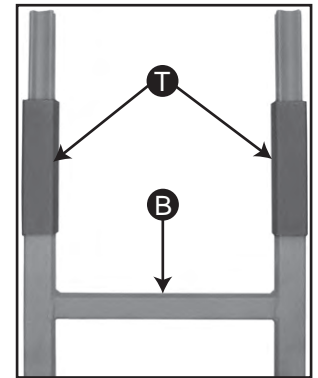
13. Attach Ratchet Strap Assembly **V** to the outermost corners of the Tree Connection Brace. Attach Installation Straps **W** behind the Ratchet Strap Assembly. (See Ratchet Strap Instructions)



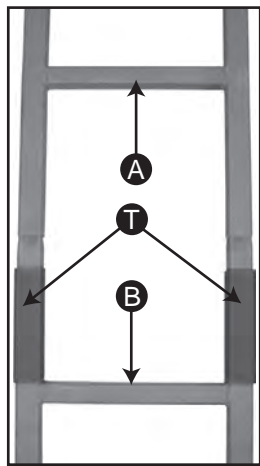
14. Attach Step **O** to both Yokes **E** using **1-M12x60mm bolt** on each side.



15. Slide Top Ladder Section **A** into Yokes **E**.



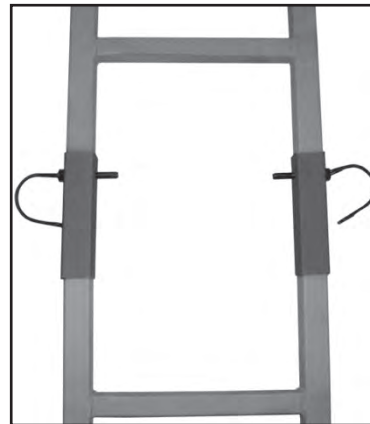
16. Slide Sleeves **T** over the crimps of Ladder Section **B**.



17. Insert Ladder Section **B** into Top Ladder Section **A**.



18. Slide the Sleeves over the joint where ladder sections are connected.

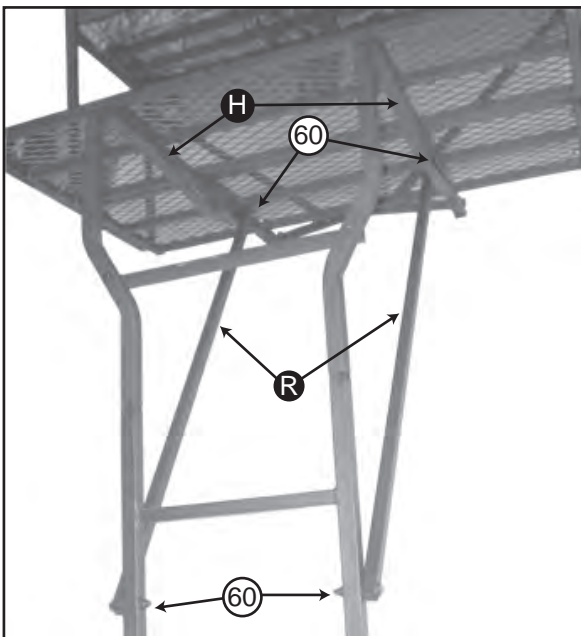


19. Insert **1 - Quickclip** through the hole on the sleeve, and through the ladder sections on each side of the ladder.



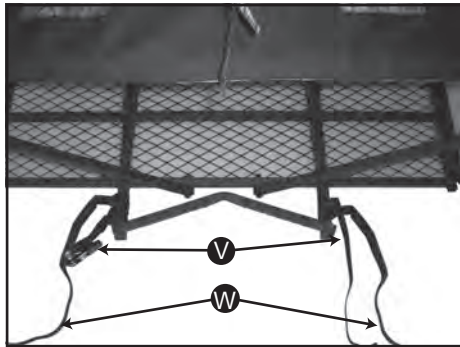
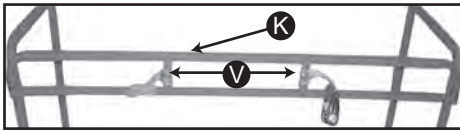
20. Close the quickclip to secure the ladder sections together.

21. Follow **Steps 16-20** to attach the bottom section to the middle section.

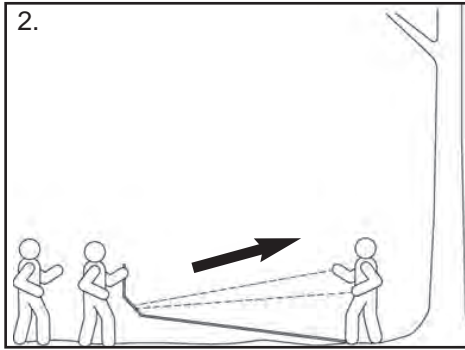


21. Attach Platform Brace **R** to the outside of Platform Frame Support **H** using **1-M12x60mm bolt** on each side. Attach the other end of Platform Brace **R** to Top Ladder Section **A** underneath the first rung using **1-M12x60mm bolt** on each side.

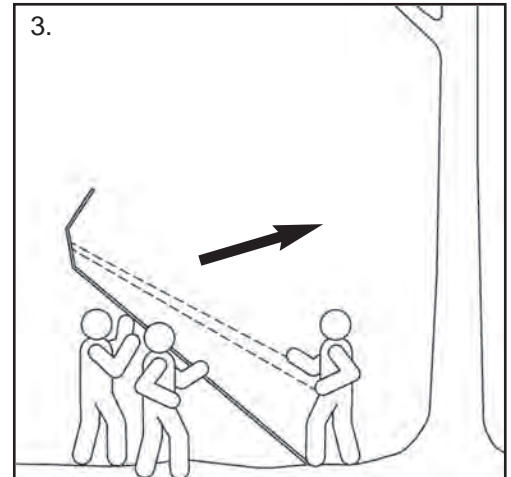
**NOTE:** NOW THAT TREESTAND IS ASSEMBLED  
MAKE SURE TO TIGHTEN ALL HARDWARE



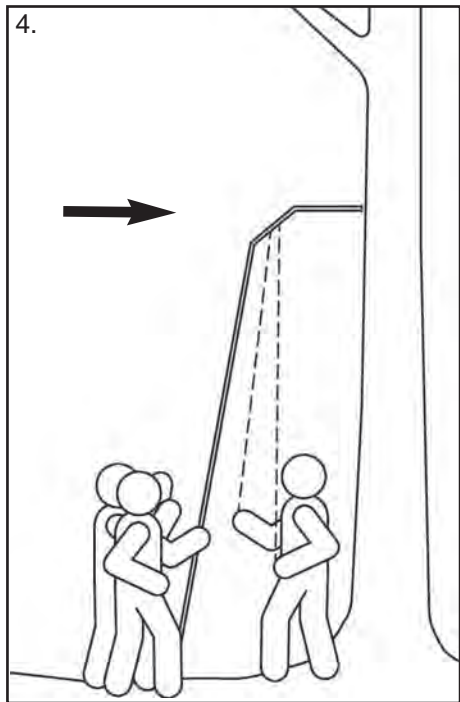
1. Make sure Installation Straps **W** and Ratchets **V** are secured on each side of the Rear Platform and Backrest.



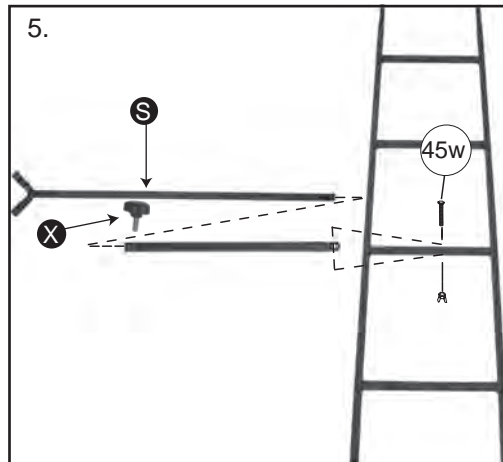
2. Position bottom of stand 4-5 feet from base of tree.



3. One person will stand at the base of ladder with his/her foot on bottom rung while holding installation straps. This will prevent tree stand from sliding. Two people will stand at opposite ends of tree stand, facing Platform and slowly walk tree stand upward using rungs of ladder.

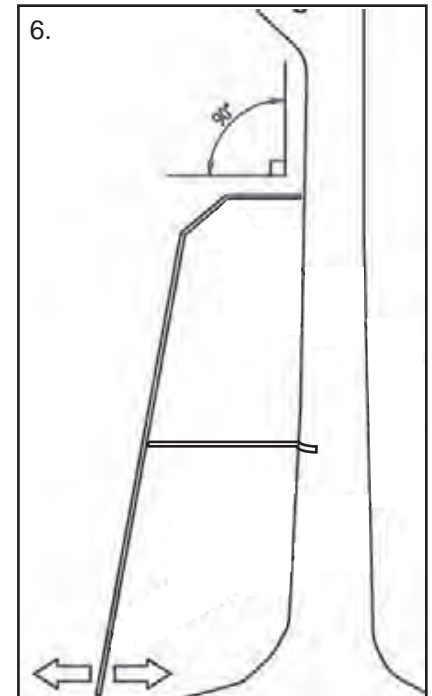


4. As tree stand is being raised, the person holding Installation Straps will pull toward themselves to take up slack. It will steady and ease the weight of stand on the other two people. Continue walking stand upward, until Tree Contact is resting against the tree.



5. Slide the inner part of the Stabilizer Bar into the outer part. Attach Stabilizer Bar **S** to the second rung of the Middle Ladder Section with **1 - M12x45w bolt and 1 wingnut**.

Insert the Adjustment Knob **X** in the Stabilizer bar at the proper adjustment point to the tree.



6. Move base of ladder toward or away from tree slightly in order to make Platform as parallel to the ground as possible.

Apply your full weight to the first step so it settles into the ground.

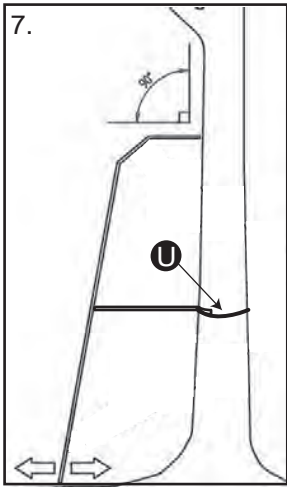
### ⚠ WARNING

**DO NOT** climb ladder without stabilizer bar installed. Serious injury or death may occur if stabilizer bar is not installed.

### ⚠ WARNING

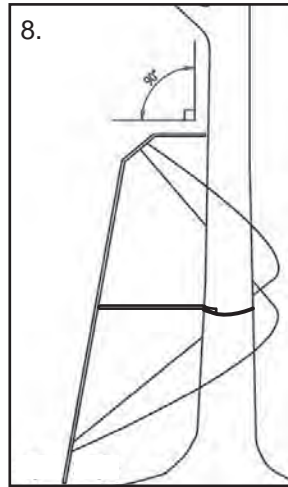
Stabilizer Bar and Installation Straps **MUST** be secured prior to climbing the Ladderstand. Failure to comply may result in serious injury or death.

**NOTE:** Drawings are for illustration purposes only and may not depict actual product.



7. Attach Buckle Strap **U** just behind the brace of the inner part of Stabilizer Bar **S** (See Strap Installation Below)

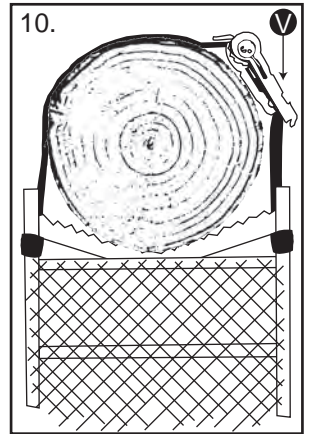
Position the Stabilizer Bar against the tree and secure it by wrapping the strap around the back of the tree once and insert the strap into the buckle. (See Buckle Instructions Below)



8. Cross Installation Straps behind tree. Tie to the top rung of the bottom ladder section.



9. After the ladder stand has been secured to the tree with the installation straps, and the stabilizer bar has been securely attached to the tree, continue to have two people hold the ladder, climb cautiously up to the platform. Once you reach the top, **IMMEDIATELY ATTACH YOUR SAFETY HARNESS TO THE TREE.** Keep the tether strap above your head.



10. Cautiously climb to the top of the treestand. Wrap the strap of the ratchet around the back of the tree and thread it through the ratchet. (See Ratchet Instructions).

**⚠ WARNING**  
**DO NOT** climb ladder without stabilizer bar installed. Serious injury or death may occur if stabilizer bar is not installed.

**⚠ WARNING**  
Stabilizer Bar and Installation Straps **MUST** be secured prior to climbing the Ladderstand. Failure to comply may result in serious injury or death.

**⚠ WARNING**  
**DO NOT** sit on seat platform until the ratchet has been secured.

## Strap Installation



Hold Strap as shown



Insert Strap through looped end

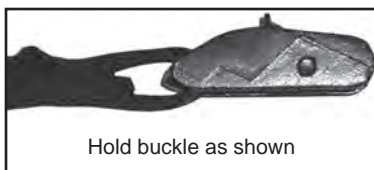


Pull Strap to tighten

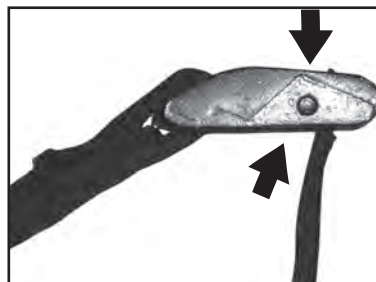


Use these same instructions to attach the buckle

## Buckle Instructions



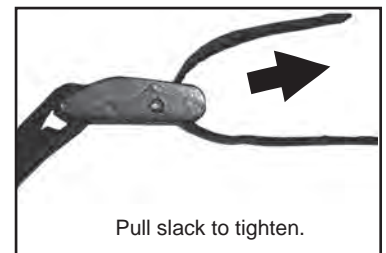
Hold buckle as shown



Press down on latch and insert strap underneath teeth as shown.



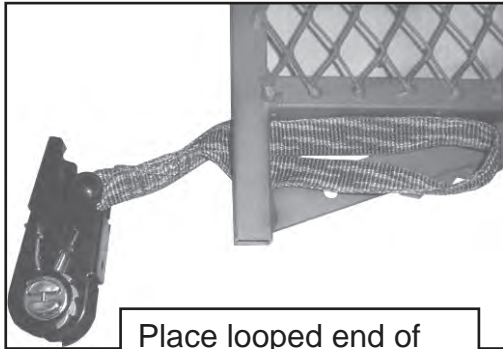
Pull strap to desired length.



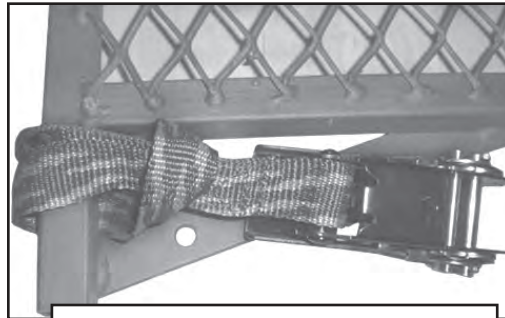
Pull slack to tighten.

# Ratchet Strap Instructions

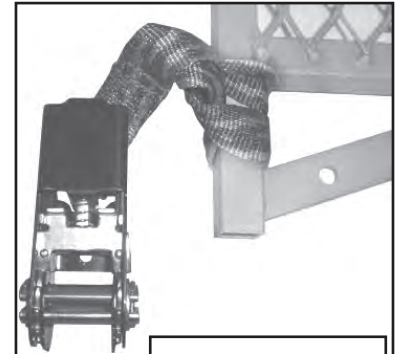
You **MUST** follow these instructions prior to installation



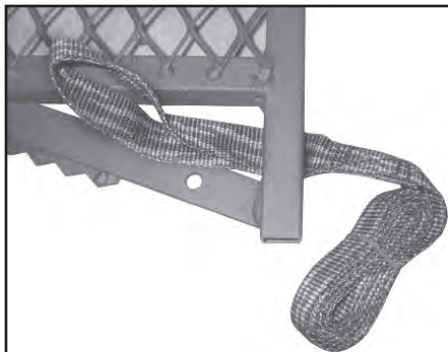
Place looped end of Ratchet under platform



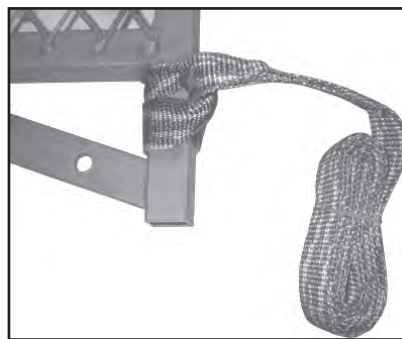
Insert ratchet through loop



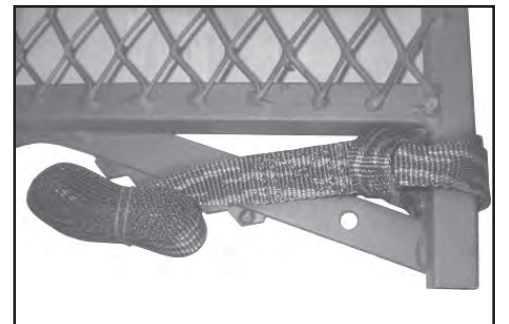
Pull to tighten



Place looped end of strap under platform

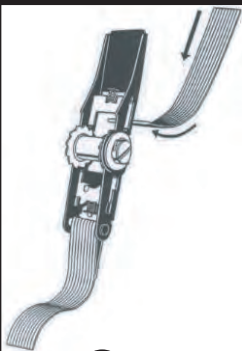


Insert strap through loop



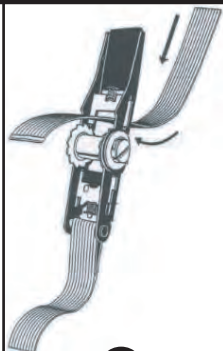
Pull to tighten

## Detailed Ratchet Strap Instructions



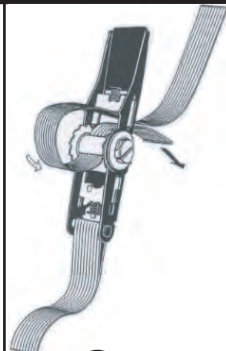
1

Open ratchet handle flat and insert end of strap through opening.



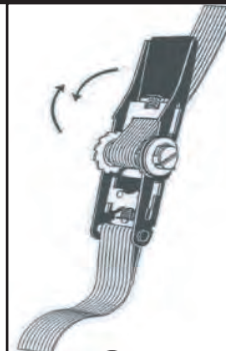
2

Pull Strap through opening



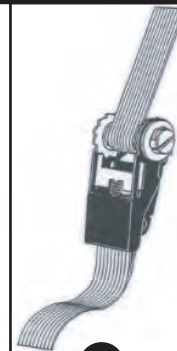
3

Insert end of strap through slot in ratchet wheel.



4

Ratchet handle back and forth to tighten strap



5

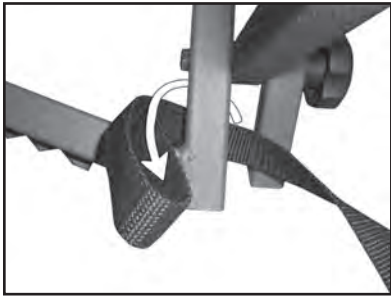
After strap is tight, close handle to the locked position



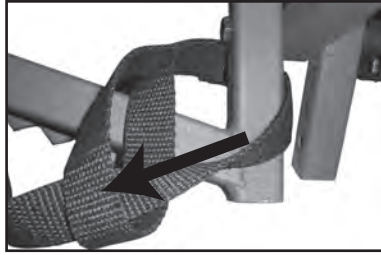
6

To release tension, push spring loaded retaining lock and simultaneously pull on strap.

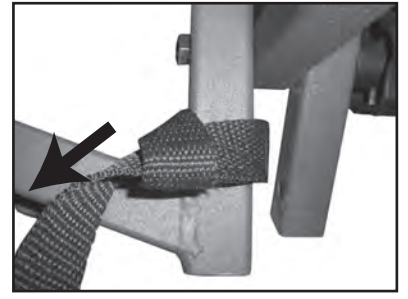
# Installation Strap Instructions



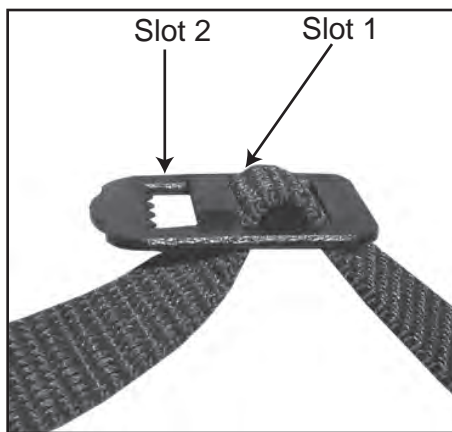
1. Place looped end of strap under platform.



2. Insert loose end of strap through the loop.



3. Pull to tighten. Continue with these steps to install the other strap on the other side of the platform.



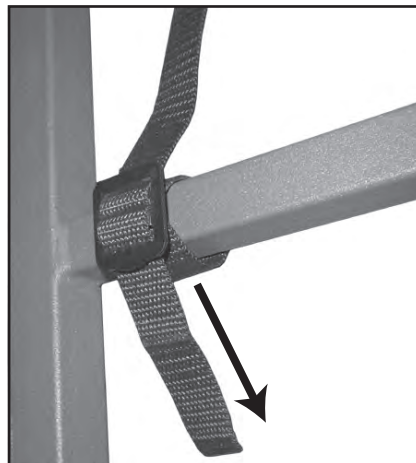
4. Place loose end of strap with clip, under the top rung of the bottom ladder section.



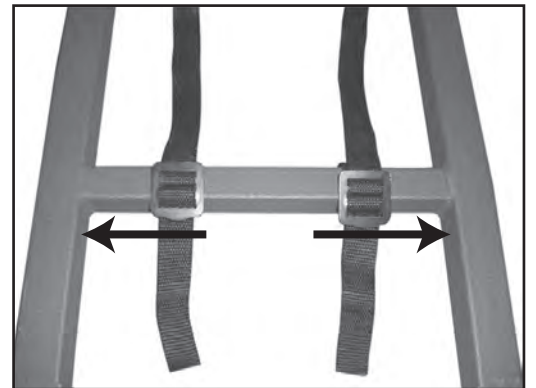
5. Insert the strap through Slot 1 on the clip.



6. Insert the strap through the Slot 2 with the teeth.



7. Pull strap to tighten.



8. Slide the buckles out to the sides to create tension on the straps.

**⚠ WARNING** DO NOT sit on seat platform until the ratchet and installation straps have been secured.



# WARNING

Failure to follow all warnings listed below could result in serious injury or death.

**ALWAYS** read and understand all warnings and instructions before each use of this product. Failure to read and understand all warnings and instructions may result in serious injury or death.

**ALWAYS** inspect the tree stand for signs of wear or damage **BEFORE** each use. Also inspect to ensure that nuts and bolts are secure and straps are not frayed, worn, or broken.

**DO NOT** use treestand if combined weight of one person and equipment exceeds **300 lbs.** or combined weight of two people and equipment exceed **500 lbs.** **DO NOT exceed the weight limit of safety harness, refer to harness manufacturers warnings for weight limit of safety harness.**

**ALWAYS** wear a Fall Arrest System (FAS) after leaving the ground. If you are not wearing an FAS that meets TMA standards, **DO NOT leave the ground.** Failure to wear an FAS may result in serious injury or death.

**DO NOT** use this tree stand while under the influence of alcohol, medication, or illegal substances. Use of tree stand while under the influence of any of these substances may result in serious injury or death.

**NEVER** use this tree stand if you have a history of health problems such as (*but not limited to*) heart problems, back problems, impaired vision, equilibrium impairments are afraid of heights or have been advised by a doctor not to do any strenuous activity. If you are feeling ill, nauseous, or dizzy **DO NOT** use this tree stand or If you are not physically fit, well rested and alert. Physical ailments can reduce your ability to safely install, utilize and remove your tree stand.

**NEVER** use this tree stand during inclement weather such as (but not limited to) thunderstorms, snowstorms, hurricanes, icy conditions, or high winds that could create slippery or dangerous situations.

**NEVER** use this tree stand on a dead, leaning, loose barked tree or on a utility pole as the tree may fall, break, or uproot and may result in serious injury or death.

**NEVER** leave the ground without checking every ladder section connection to ensure they are firmly connected. If ladder sections are separating, with the help of at least two other people, remove the tree stand from the tree, tighten all connections and reinstall on the tree.

**Installation Straps, Ratchet Straps, Quickclips, Tiedown Ropes and Stabilizer Bars MUST be installed and secured prior to climbing tree stand. Failure to comply may result in serious injury or death.**

**DO NOT** modify or alter your tree stand.

**NEVER** remove or deface warning labels.

Manufactured in the year 2011

Primal Vantage Company Inc. 685 Route 10 East, Randolph, NJ 07869 1-866-972-6168 Contact for replacement labels

Item #'s HEH00535, HEH00536, HEH00537, 51031/9426, 51039/9247